# ICF-6800W

624

*AEP Model*
*E Model*
*UK Model*
*Canadian Model*

## FM/AM MULTI-BAND RECEIVER

### SPECIFICATIONS

**Power Requirements:** 120 V ac, 50/60 Hz (Canadian model)
110, 120, 220 or 240 V ac adjustable, 50/60 Hz (AEP, E, UK model)
9 V dc Battery size "D", 6 pcs
Car battery cord DCC-130 for 12 V car battery

**Power Consumption:** 9 W ac

**Maximum Power Output:** 900 mW at 10 % distortion in dc operation

**Speaker:** Approx. 10 cm (4 inches) dia.

**Dimensions:** Approx. 453 (w) x 184 (h) x 227 (d) mm
17⅞ (w) x 7¼ (h) x 9 (d) inches

**Weight:** Approx. 5.9 kg, 13 lb with batteries

**Antennas:** FM: telescopic antenna
SW: telescopic antenna
external antenna terminals (50 – 75 Ω)
MW: built-in ferrite-rod antenna
external antenna terminals (low impedance)

**Frequency Ranges:** FM: 87.5 – 108 MHz (3.43 – 2.78 m)
MW: 530 – 1,605 kHz (566 – 187 m)
SW: 1.6 – 30 MHz (187.5 – 10 m)

**Input:** TIMER (minijack). . . . . 1

**Outputs:** REC OUT (minijack). . . . . 1
output level: 0.8 mV (–60 dB)
output impedance: 1 kΩ
EARPHONE (minijack) . . . . . 1
for 8 Ω earphone
HEADPHONES (stereo binaural jack). . . . . 1
for 8 Ω stereo or monaural headphones

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ !

LES COMPOSANTS IDENTIFIÉS PAR UN TRAMÉ ET UNE MARQUE ⚠ SUR LES DIAGRAMMES SCHÉMATIQUES, LES VUES EXPLOSÉES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DES SUPPLÉMENTS PUBLIÉS PAR SONY.

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY SHADING AND MARK ⚠ ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SONY®
SERVICE MANUAL

## MODEL IDENTIFICATION
(Specification Labels)

**Canadian model**

SONY
FM/MW/SW 31 BAND RECEIVER MODEL NO. ICF-6800W
FREQ. RANGE : FM 87.5-108MHz MW 530-1605KHz
SW 1.6-30MHz (29 BANDS)
DC ⎓ 1.5V × 6 USE R20("D") STANDARD FLASHLIGHT BATT. OR EQUIV.
AC: 120V ~ 9W 60Hz
MADE IN JAPAN

**AEP, UK, E model**

SONY
FM/MW/SW 31 BAND RECEIVER MODEL NO. ICF-6800W
FREQ. RANGE : FM 87.5-108MHz MW 530-1605KHz
SW 1.6-30MHz (29 BANDS)
DC ⎓ 1.5V × 6 USE R20("D") STANDARD FLASHLIGHT BATT. OR EQUIV.
AC: 110/120/220/240V ~ 9W 50/60Hz
MADE IN JAPAN

# SECTION 1
# OUTLINE

### 1-1. MOS IC (IC2) HANDLING PRECAUTIONS

Since the insulation resistance of the oxidized film of MOS IC is generally very high and the film is extremely thin, the static electric charge on clothing or the body will cause the insulation to breakdown.

Observe the following precautions when replacing this IC.

1. Maintain all the pins at the same potential by wrapping the IC in aluminum foil or other similar material (See Fig. 1).

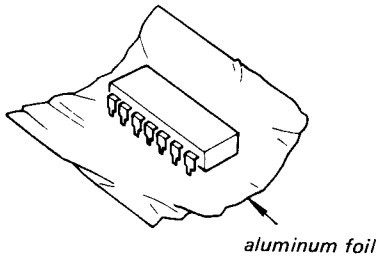



*Fig. 1.*

2. Ground the work bench for static electricity (See Fig. 2) (Place a sheet of aluminum onto the bench.)

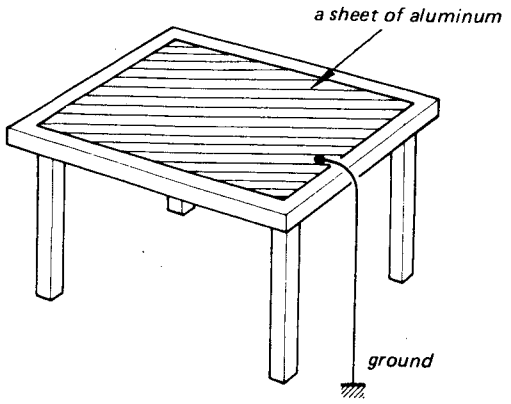



*Fig. 2.*

3. If it is necessary to touch the MOS IC direct, grasp the IC at a point other than the pins. Moreover, wear cotton gloves or a cotton finger sack. (Gloves made of nylon or other similar material are not recommended. The static electricity on your body can be easily discharged by wrapping a ground wire around your wrist.)

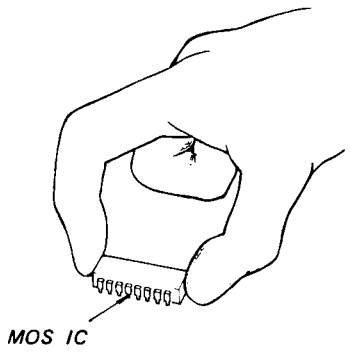



*Fig. 3.*

4. Short all the pins of the IC before beginning any work. Also ground the soldering iron.

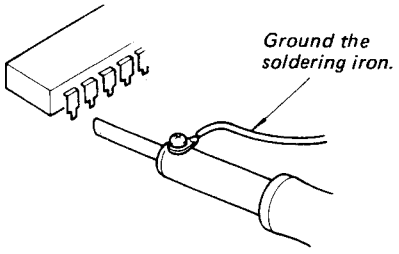



*Fig. 4.*

## 1-2. CIRCUIT DESCRIPTION

This receiver has a high degree of stability which is achieved by replacing the first local oscillator of the shortwave double-super heterodyne circuitry with a PLL synthesizer.

The following is a brief circuit description.

1) Fig. 5 is a block diagram showing the principle of the PLL circuit employed in this set. Let us consider this block diagram.
Say a 1 MHz signal comes into the receiver from the antenna. In order to convert this signal to the first intermediate frequency [19.055 MHz (1st intermediate frequency of the receiver)], the frequency of VCO1 has to be 20.055 MHz. At this time, the frequency of VCO2 is set at 29 MHz.
When these two signals are fed to the mixer 1, an 8.945 MHz signal [29 – 20.055 = 8.945 MHz] is produced at the output of the mixer 1. This signal is now fed to the mixer 2. Meanwhile, a 10 MHz signal from a fixed oscillator is also fed to the mixer 2.
When the two signals are mixed by the mixer 2, a 1.055 MHz signal (10 – 8.945 = 1.055 MHz) is produced as the output of the mixer 2, and is then fed to the phase comparator. Meanwhile, a separate signal from an oscillator is also fed to the phase comparator as shown in Fig. 5 [Hereinafter, this oscillator will be referred to as the VFO.]
This phase comparator compares the phase difference of the output signal of the mixer 2 and VFO. If there is a phase difference between these two signals, this difference is produced at the output as a DC voltage and applied to the varicap (variable capacitance diode) of VCO1 to regulate the oscillating frequency of VCO1. At this time, as long as the frequency of VFO is 1.055 MHz, VCO1 will produce a stable oscillating frequency of 20.055 MHz.
This is the basic operation of the PLL circuit.

2) How are 2 MHz, 3 MHz signals received?
Let us consider how a 2 MHz signal is received. The frequencies of each of the circuits will now be as follows.

| | 2 MHz | (3 MHz) | (4 MHz) |
|---|---|---|---|
| VCO1 | 21.055 MHZ | 22.055 MHz | 23.055 MHz |
| VCO2 | 30 MHz | 31 MHz | 32 MHz |
| VFO | 1.055 MHz | 1.055 MHz | 1.055 MHz |

By having each of the oscillators produce the frequencies listed above, 2 MHz signals can be received, but if one were to attempt to cover 1 MHz to 30 MHz in this manner, VCO2 and VCO1 would have to be similar type oscillators, which would be extremely difficult from the standpoint of production.

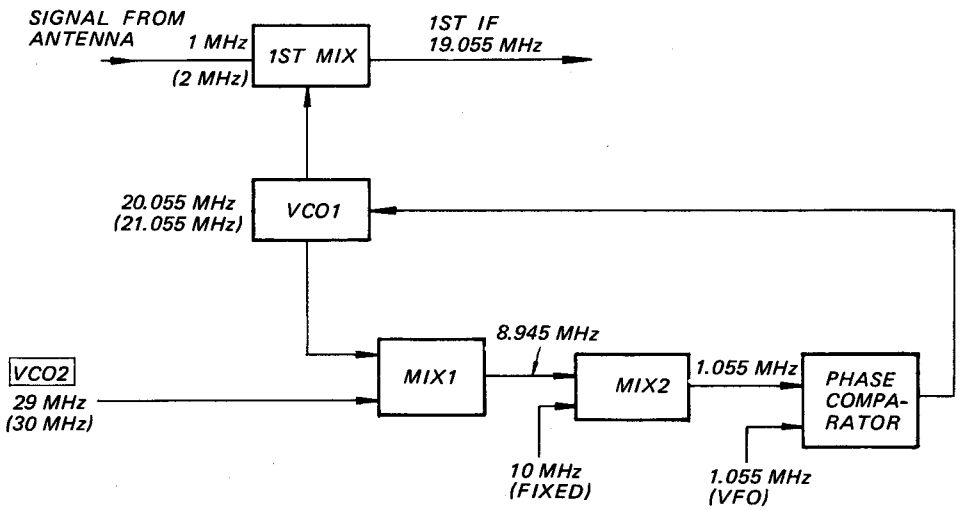



*Fig. 5*

3) VCO2 of ICF-6800W
Accordingly, the circuitry of the ICF-6800W is put together as shown in Fig. 6, in determining the oscillating frequencies of VCO2.

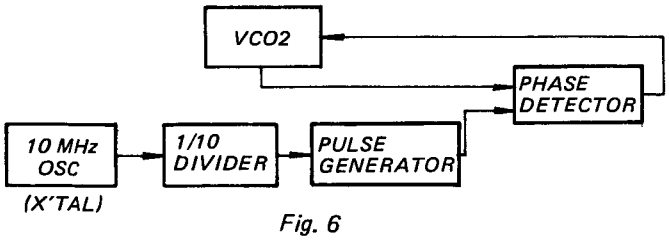



Fig. 6

(The oscillating frequencies of VCO2 are generated in increments of 1 MHz between 28 MHz and 37 MHz. Further explanations on these oscillations will be provided later on.)

a. VCO2 determines stability of PLL
With a PLL circuitry as shown in Fig. 5, it is the stability of the three oscillators, VCO2, the 10 MHz fixed oscillator, and the VFO, that determine the overall stability of the PLL. By using a crystal oscillator for the 10 MHz fixed oscillator, ample stability can be obtained. As for the VFO, since its oscillator frequency is not so very high, stable oscillation can be obtained even with an L-C oscillator.
Therefore, VCO2 determines the ultimate stability of the PLL.

Fig. 6 shows a block diagram of the circuitry of VCO2. By forming another PLL to stabilize VCO2 oscillate as stable as VCO1.

b. Functions of VCO2 (refer to Fig. 6)
10 MHz is divided to 1/10 by means of a dividing circuit, to generate 1 MHz pulse signals. Next these pulse signals are made into integral-fold pulse signals of 1 MHz by means of a pulse generator.
A pulse generator is a circuit that generates integral pulses of the input signals when this happens, pulses of (n x 1 MHz) (n are integral numbers of 1, 2, 3, and so on) are generated. These pulse signals are now fed to the phase detector. Meanwhile, the signal from VCO2 is also fed to the phase detector, and the phases of these two signals are compared, with any difference being produced as a DC voltage. This voltage is fed to the variable capacitance diode of VCO2, to enable it to generate stable oscillations per every 1 MHz (28, 29 and so on up to 37 MHz).

4) Frequencies of each section of receiver
Next, each of the frequencies of the different sections of the receiver have to be changed in accordance with the frequency of the signal being received. However, from the standpoint of the makeup of the circuitry, it is difficult to change VCO2 in the same manner as VCO1. Accordingly, these changes are accomplished in the following manner.

a. Functions of controls
When the 10 MHz-step selector control for SW BAND SELECTOR is turned, the oscillating frequency of VCO1 is also switched in steps of 10 MHz.
When the 1 MHz-step selector control for SW BAND SELECTOR is turned:
1. The oscillating frequency of VCO1 is also switched in steps of 1 MHz (0–9 MHz);
2. The oscillating frequency of VCO2 is also switched in steps of 1 MHz (28–37 MHz);

When the MW/SW TUNING DIAL is turned:
The VFO frequency changes.

In this manner, the frequencies of each of the sections change as the three controls referred to above are moved.
Refer to Page 10 for the relationship between the oscillating frequencies of each of the sections of the receiver.

b. Oscillating frequecny ranges of each section and frequencies during reception

VCO1: produces oscillations from 18.975 MHz to 49.075 MHz dividing this spectrum into three bands.
VCO2: produces oscillations from 28 MHz to 37 MHz in steps of 1 MHz (28, 29, 30, 31, 32, 33, 34, 35, 36 and 37 MHz).
VFO: produces oscillations continuously from 0.975 MHz to 2.075 MHz.

These three oscillators enable reception from 1 MHz to 30 MHz. This is accomplished in the following manner.
Band switching is carried out per 1 MHz by changing the oscillating frequency of VCO2, while for frequencies in between, overall reception is provided by changing the oscillating frequency of the VFO.

For example, when a 7.5 MHz signal is to be tuned in, the frequencies of each of the sections becomes as follows:

VCO1: 19.055 MHz + 7.5 MHz = 26.555 MHz
VCO2: 28 MHz + 7 MHz = 35 MHz
VFO: 1.055 MHz + 0.5 MHz = 1.555 MHz

(1 MHz units are changed by VCO2, and units less than 1 MHz are changed by the VFO.)
In the case of a 15.5 MHz signal, the different frequencies are as follows:

VCO1: 19.055 MHz + 15.5 MHz = 34.555 MHz
VCO2: 28 MHz + 5 MHz = 33 MHz
VFO: 1.055 MHz + 0.5 MHz = 1.555 MHz

c. Functions of filters

Fig. 7 is essentially the block diagram shown in Fig. 5 to which the frequencies of each of the sections are indicated when receiving 1 MHz, 10 MHz, and 20 MHz signals.
When receiving a 10 MHz signal, the output of mixer 2 becomes 8.945 MHz and is then fed to the phase comparator.
However, the oscillating frequencies of the VFO range from 0.975 MHz to 2.075 MHz; it is not capable of oscillating as high as 8.945 MHz. This would make it seem impossible to receive a 10 MHz signal. However, this is not the case; a signal like this is received in the following manner.

First let us take a look at the characteristics of the mixer. This will tell us the following. When signal A which is of a certain frequency is mixed with signal B which is of a different frequency, the following signals are produced.

Frequency of A: $f_0$ Frequency of B: $f_1$

1. $f_0 - f_1$
2. $f_0 + f_1$
3. $f_0$
4. $f_1$

These frequencies are fed out from the output of the mixer.
The following frequencies are fed out from the output of the mixer 2 when receiving a 10 MHz signal as indicated in Fig. 7.

1. 10 MHz – 1.055 MHz = 8.945 MHz
2. 10 MHz + 1.055 MHz = 11.055 MHz
3. 10 MHz
4. 1.055 MHz

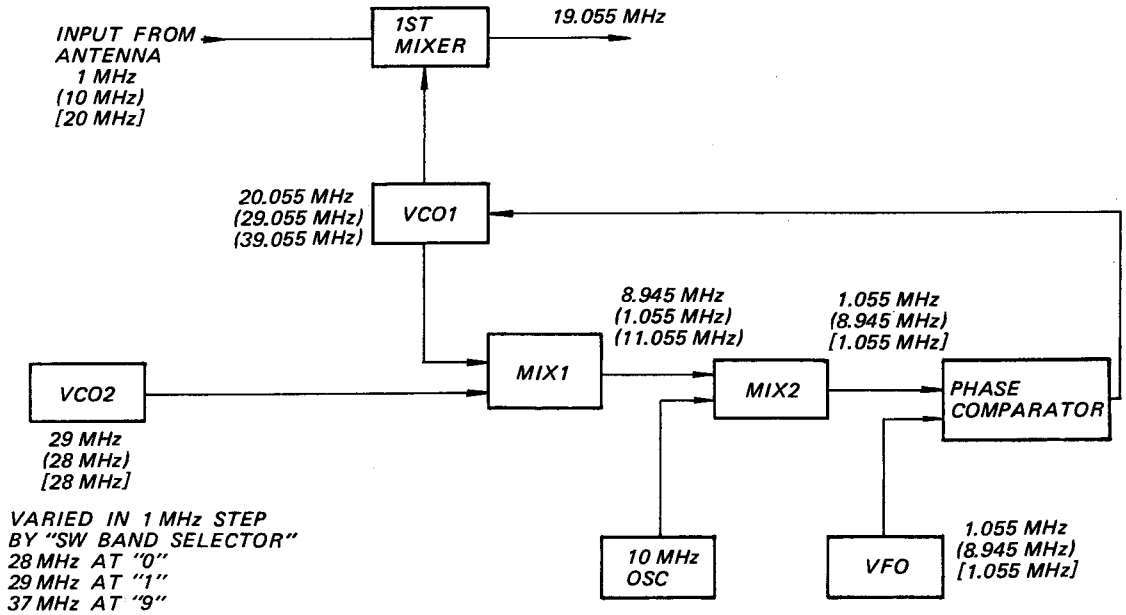



Fig. 7

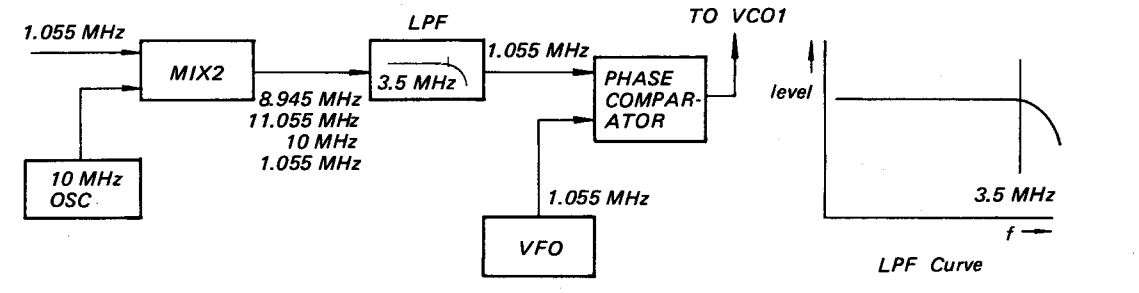



Fig. 8

Utilizing these characteristics of the mixer, a filter is fitted after the mixer 2, so that frequencies above 3.5 MHz will be filtered out (refer to Fig. 8). This means that when receiving a 10 MHz signal, only the 1.055 MHz frequency will be passed through. This signal is fed to the phase comparator and compared with the frequency of the VFO.

This then is how the reception of 10 MHz signal is carried out utilizing the filter. A filter is incorporated between the mixer 1 and the mixer 2 too, for the same purpose.

The frequency of VCO1 is controlled by first comparing the signals by the phase comparator, obtaining the difference in the form of a voltage difference, and feeding this differential to the variable capacitance diode of VCO1. As shown in Fig. 7, whether it is a 1 MHz, 10 MHz, or 20 MHz signal that is being received, the frequency that is fed to the phase comparator is always 1.055 MHz. This would make it seem that VCO1 will constantly be oscillating at the same frequency, however, the oscillator circuit of VCO1 is switched by means of a switch for 1 MHz level signals, 10 MHz level signals, and 20 MHz level signals, and so it never oscillates at the same frequency.

5) Why is it necessary to adjust the frequency range of VCO1?

As stated earlier, VCO1 is regulated by means of the voltage produced at the phase comparator. The voltage here is approximately 0.8 V to 5 V.

The oscillating frequencies of VCO1 at the maximum and minimum of this voltage range becomes the frequency range of VCO1.

Fig. 9 shows the relationship between the voltage that is applied to the variable capacitance diode and capacity. Fig. 10 shows the relationship of the oscillating frequency of VCO1 when the voltage changes.

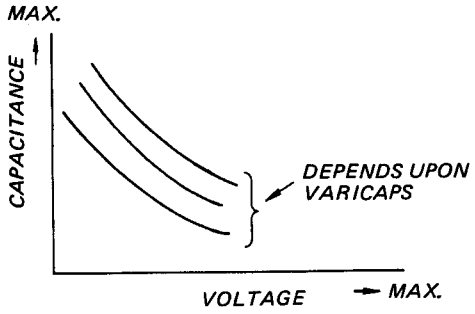



*Fig. 9*

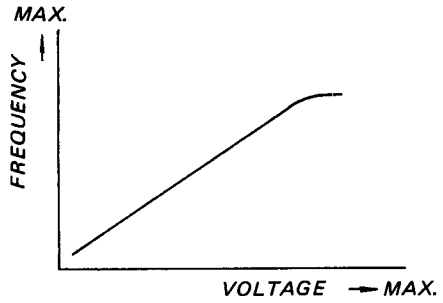



*Fig. 10*

The frequency when the voltage fed to the variable capacitance diode is at a minimum and the frequency when it is at a maximum are determined in the following manner.

As shown in the block diagram in Fig. 11, the frequencies that are fed to the phase comparator must satisfy the frequency range of the VFO.

The question now is how far below 0.975 MHz, and how far above 2.075 MHz are acceptable. The conclusion is that it must be within the following ranges:

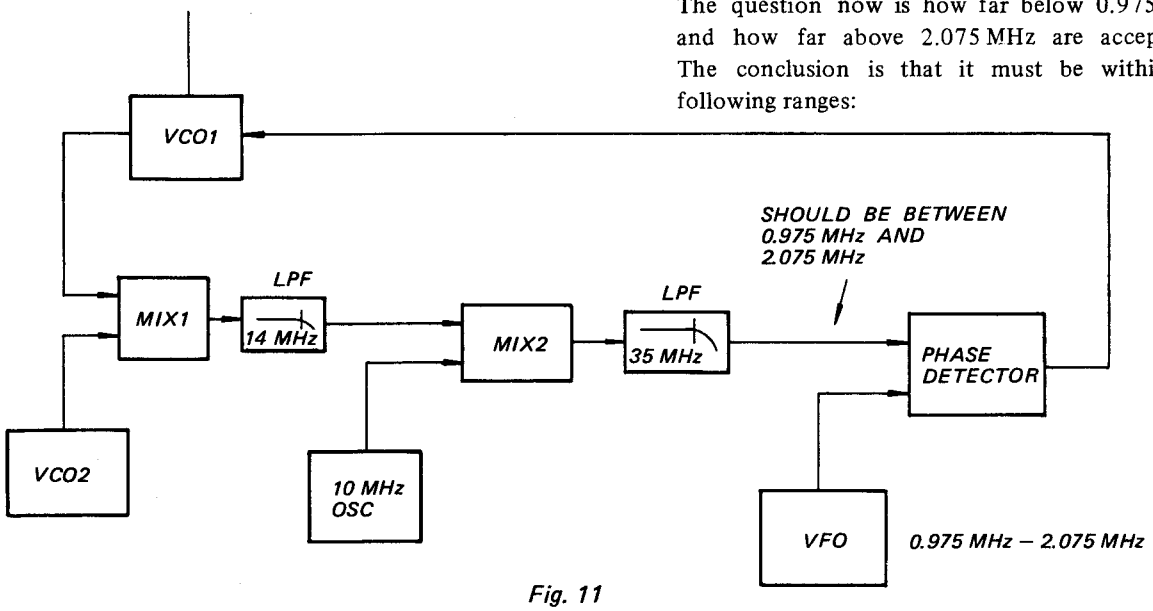



*Fig. 11*

(1) Down to minus 0.975 MHz below 0.975 MHz
(2) Below 3.5 MHz and above 2.075 MHz

Unless within the ranges of (1) and (2) above, the PLL circuitry will not function normally.
(1) is determined in the following manner.
The frequency of 0.975 MHz is an absolutely indispensable frequency because of the relationship with the VFO. Unless the frequency of VCO1 does not come down to 0.975 MHz even when the voltage to the variable capacitance diode is lowered, there will be no change in frequency when the MW/SW TUNING DIAL is turned, and so it must be below 0.975 MHz.
Concerning frecuency below 0.975 MHz, in reality, there could not be a frequency of minus 0.975 MHz, but here, we shall refer to anything below zero as a minus frequency.

*Fig. 12.*

The frequencies that are compared in the phase comparator are neither plus nor minus but are compared in terms of absolute values, and so the frequency of minus 1 MHz will be handled as 1 MHz by the phase comparator.
Let us consider what happens when the frequency goes down below minus 0.975 MHz when the voltage of the variable capacitance diode is at its minimum.
Let us say for the sake of argument that it goes down to minus 1 MHz when the voltage of the variable capacitance diode is at its minimum.
Now if the signal that is being fed to the phase comparator is minus 0.98 MHz (the VFO frequency is 0.975 MHz), this frequency will be handled as 0.98 MHz , and so it will be judged as being higher than the VFO frequency, and a voltage in the direction of lowering the capacitance of the variable capacitance diode will be fed to the variable capacitance diode from the phase comparator.
Meanwhile, a minus 0.98 MHz signal being fed to the phase comparator means that the signal that is being fed to the mixer 2 may also be considered to be minus 0.98 MHz. The signal from VFO1 that is fed to the mixer 1, if VCO2 is producing a 28 MHz signal, will be 27.020 MHz.
This is because VCO1 – VCO2 = output of the mixer 2; VCO1 will be oscillating at a frequency that is 0.98 MHz lower than the frequency of VCO2. (The word minus in minus 0.98 MHz is applied when the frequency of VCO1 is lower than that of VCO2.)

VCO1 is oscillating at 27.020 MHz. However, the voltage that is being fed to the variable capacitance diode tends to lower the oscillating frequency, and so the frequency comes down even further, going as far down as the minimum voltage being fed to the variable capacitance diode.
In this instance, the frequency will come down to minus 1 MHz because of the voltage being fed to the variable capacitance diode, and so the oscillation will continue to the frequency that has gone down to minus 1 MHz, and then stop there. In this instance, it will come down to 27 MHz and then stop there.
In this manner, when it drops below minus 0.975 MHz, the PLL will no longer function normally.
The upper range of 2.075 MHz to 3.5 MHz is determined in the following manner. Concerning any frequency below 2.075 MHz, the situation is the same as stated earlier in that it must not go down because of the situation with the VFO.

The reason that it must not go above 3.5 MHz is that prior to being fed to the phase comparator, the signal goes through the low-pass filter.
This low-pass filter will only pass frequencies up to around 3.5 MHz, and concerning frequencies above 3.5 MHz, the signals will not be fed to the phase comparator.

This means that the phase comparator will determine that the frequency is low, and therefore feed a voltage to the variable capacitance diode that will tend to raise the frequency. Accordingly, VCO1 will now oscillate at an even higher frequency to the point where the voltage being fed to the variable capacitance diode will attain its maximum level, and there the oscillating frequency will settle.
From the foregoing, the frequency that is fed to the phase comparator will be determined as follows:

(1) Must be below 0.975 MHz down to minus 0.975 MHz when the voltage being fed to the variable capacitance diode is at its minimum.
(2) Must be above 2.075 MHz up to 3.5 MHz when the voltage being fed to the variable capacitance diode is at its maximum.

Refer to Page 45 for the information on adjusting the frequency range of VCO1.

6) PLL circuitry is locked by VCO2

An important factor involved in the locking of the PLL circuitry is VCO2.

If the oscillating frequency of VCO2 is not locked, the PLL circuitry cannot be locked either.

VCO2 is oscillating in increments of 1 MHz, from 28 MHz, 29 MHz . . . . . up to 37 MHz, and if it is not oscillating correctly at these frequencies, the PLL circuitry will be unstable.

VCO2 applies the locking as indicated in the illustrations shown in Fig. 13 and Fig. 14 below.

When the frequency is shifted upwards from the lower end, the locking takes place as shown in Fig. 13.

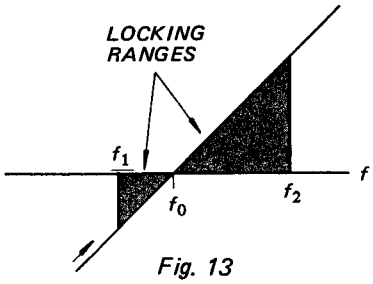



*Fig. 13*

When the frequency is shifted downwards from the upper end, the locking takes place as shown in Fig. 14.

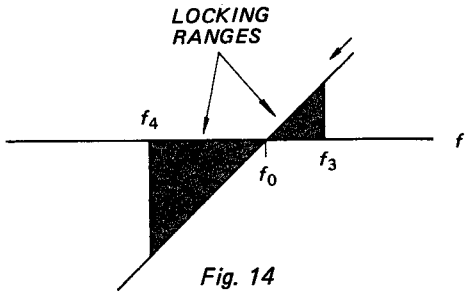



*Fig. 14*

The ranging of locking that takes place in this manner is referred to as the locking range or capture range.

The respective ranges are as shown below.

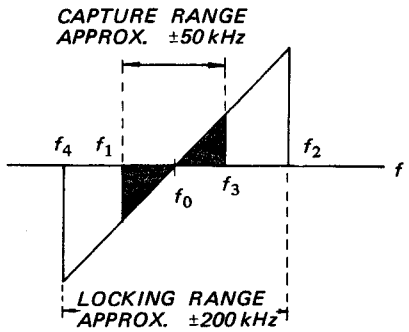



*Fig. 15*

The center frequency fo signifies the different frequencies of 28 MHz, 29 MHz . . . . . up to 37 MHz which are spaced at intervals of 1 MHz. A sweep circuit is provided, and so even if there should be some shift of the frequency as shown above, as long as it is within the locking range, it will be locked at the fo.

(If there is no sweep circuit, then it will not lock at the fo unless within the capture range.)

Fig. 16 shows a block diagram of VCO2.

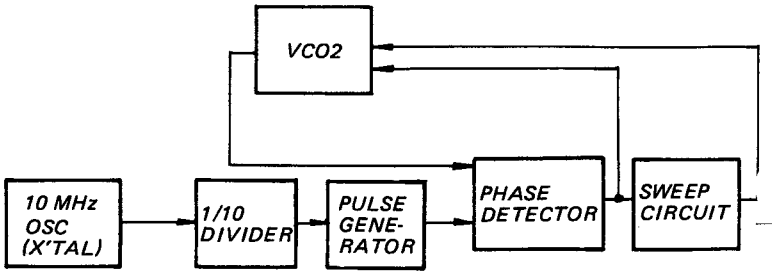



*Fig. 16*

Within f1 to f3, VCO2 will be locked at a certain specific frequency fo by the output from the phase comparator circuit; however, if the oscillating frequency of VCO2 is at a frequency between f1 and f4, or f2 and f3, a voltage will be fed to the variable capacitance diode so that it will come within the capture range by the sweep circuit, and be locked at fo.

If VCO2 should be oscillating at a frequency outside either end of this locking range, the locking function will not take place.

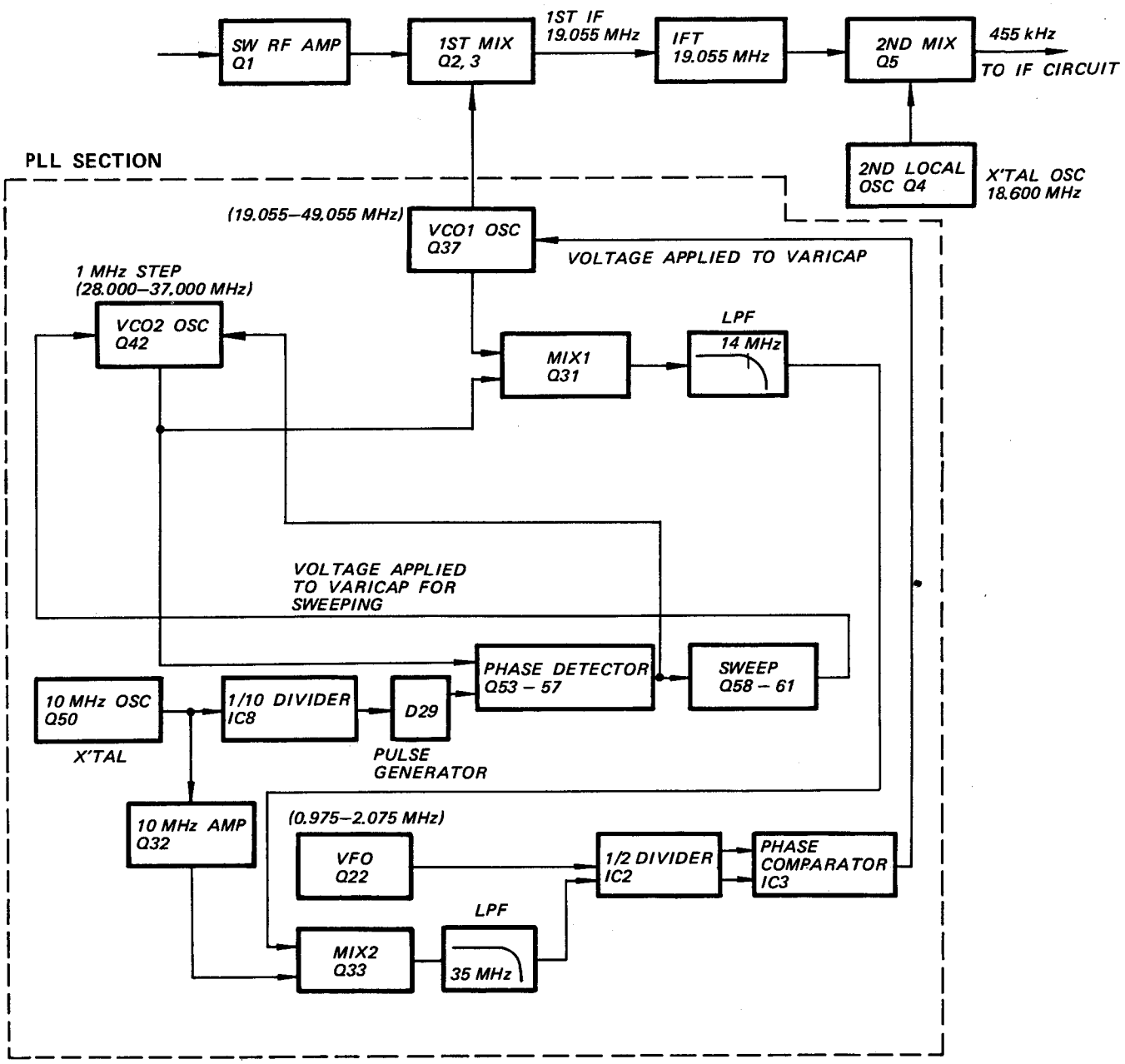

SW RF AMP
Q1
1ST MIX
Q2, 3
1ST IF
19.055 MHz
IFT
19.055 MHz
2ND MIX
Q5
455 kHz
TO IF CIRCUIT
2ND LOCAL
OSC Q4
X'TAL OSC
18.600 MHz
PLL SECTION
(19.055–49.055 MHz)
VCO1 OSC
Q37
VOLTAGE APPLIED TO VARICAP
1 MHz STEP
(28.000–37.000 MHz)
VCO2 OSC
Q42
LPF
14 MHz
MIX1
Q31
VOLTAGE APPLIED
TO VARICAP FOR
SWEEPING
PHASE DETECTOR
Q53 – 57
SWEEP
Q58 – 61
10 MHz OSC
Q50
X'TAL
1/10 DIVIDER
IC8
D29
PULSE
GENERATOR
10 MHz AMP
Q32
(0.975–2.075 MHz)
VFO
Q22
1/2 DIVIDER
IC2
PHASE
COMPARATOR
IC3
LPF
MIX2
Q33
35 MHz

*Fig. 17*

## FREQUENCY RELATIONSHIP

| SW BAND SELECTOR | | VCO1 FREQ. | VCO2 FREQ. | VFO FREQ. |
|---|---|---|---|---|
| 10 MHz STEP (MHz) | 1 MHz STEP (MHz) | | (Oscillates in 1 MHz steps and repeatedly oscillates from 0 to 9). | Varied by TUNING knob. |
| 0 | 0 | 19.055～20.055 (MHz) | 28 (MHz) | 1.055 – 2.055 (MHz) |
| | 1 | 20.055～21.055 | 29 | |
| | 2 | 21.055～22.055 | 30 | |
| | 3 | 22.055～23.055 | 31 | |
| | 4 | 23.055～24.055 | 32 | |
| | 5 | 24.055～25.055 | 33 | |
| | 6 | 25.055～26.055 | 34 | |
| | 7 | 26.055～27.055 | 35 | |
| | 8 | 27.055～28.055 | 36 | |
| | 9 | 28.055～29.055 | 37 | |
| 10 | 0 | 29.055～30.055 | 28 | |
| | 1 | 30.055～31.055 | 29 | |
| | 2 | 31.055～32.055 | 30 | |
| | 3 | 32.055～33.055 | 31 | |
| | 4 | 33.055～34.055 | 32 | |
| | 5 | 34.055～35.055 | 33 | |
| | 6 | 35.055～36.055 | 34 | |
| | 7 | 36.055～37.055 | 35 | |
| | 8 | 37.055～38.055 | 36 | |
| | 9 | 38.055～39.055 | 37 | |
| 20 | 0 | 39.055～40.055 | 28 | |
| | 1 | 40.055～41.055 | 29 | |
| | 2 | 41.055～42.055 | 30 | |
| | 3 | 42.055～43.055 | 31 | |
| | 4 | 43.055～44.055 | 32 | |
| | 5 | 44.055～45.055 | 33 | |
| | 6 | 45.055～46.055 | 34 | |
| | 7 | 46.055～47.055 | 35 | |
| | 8 | 47.055～48.055 | 36 | |
| | 9 | 48.055～49.055 | 37 | |

(VFO actually oscillates at frequencies from 0.975 to 2.075 MHz. For example, at 1 MHz, when the frequency of the VFO is 0.975 MHz, the frequency of VCO1 will become 19.975 MHz. When the frequency of the VFO is 1.055 MHz, the dial scale will be exactly 0.)

The VFO is also used as the local oscillator for MW reception. Fig. 18 shows the relationship between readings on the scale drum in the MW and SW receptions on the one hand and the frequencies on the other.

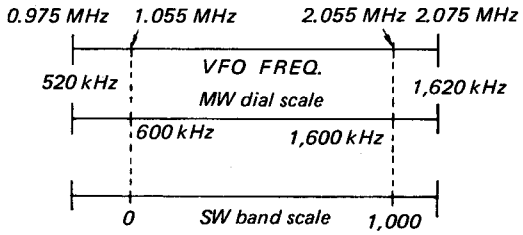



*Fig. 18*

### IC3 (phase comparator)

As shown in Fig. 21, IC3 comprises a digital phase comparator consisting of a combination of gates and an active low-pass filter amplifier.

The digital phase comparator compares the phases of the signals that come into the terminals ⑦ and ⑧ .

Phase comparison is carried out at the leading edge of the pulse. (Refer to Fig. 19)

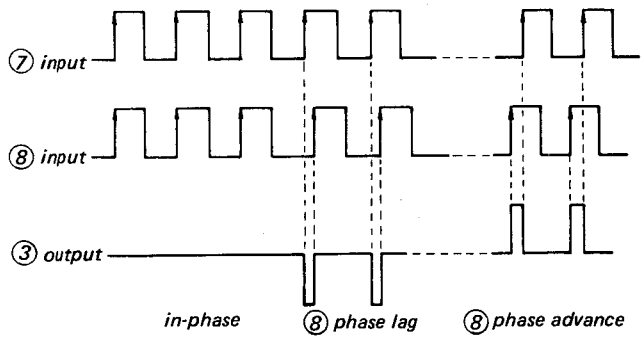



*Fig. 19*

As shown in Fig. 19, when the phase of input ⑧ is lagging, the output is low (0) level. When the phase of input ⑧ is advanced, it will be high (1) level.

The signals that appear at the terminal ③ after going through the phase comparator are fed to the active filter. Fig. 20 shows an approximation of this active filter.

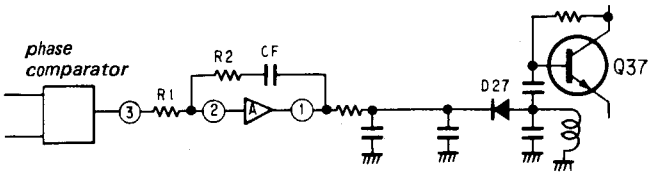



*Fig. 20*

Basically, the active filter is composed of R1 and CF. By applying negative feedback from the return of the CF, the linear zone is expanded at the 6 dB/oct curve formed by R1 and CF.

As for its overall functioning, if for example the frequency of VCO1 is higher than the intended one:

- A positive pulse signal will be sent out from the output of the comparator.
- The output is filtered by the active filter, while the polarity of this amplifier is also reversed, and so a DC signal that tends to become close to the ground potential is produced from the filter output.
- The reverse bias fed to D27 drops, and the equivalent capacity increases.
- Since D11 is connected as an element of the oscillator's L-C of VCO1, the oscillating frequency is lowered and locks on the desired frequency.

Relationship between voltage difference between both ends of variable capacitance diode and capacity

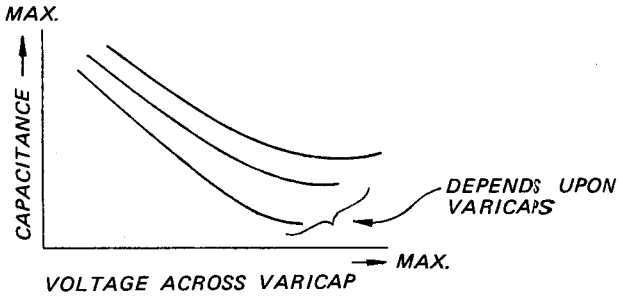



*Fig. 22*

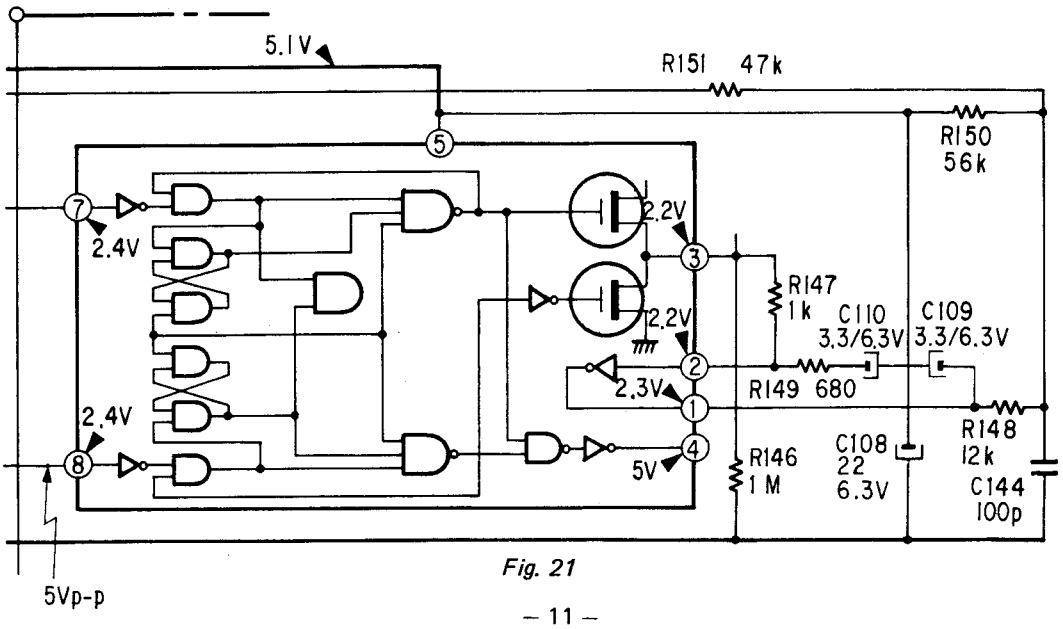



*Fig. 21*

**Role of Q72 (manual gain control) (Refer to Fig. 23)**

The antenna band-pass filter has a wide bandwidth of around 1 MHz to 30 MHz, and so both high-level and low-level signals come in together.

In the case of the situations where the frequencies of the incoming signals are very close to each other, such as in amateur radio, if there should be a station with a high-level signal in the immediate vicinity of the frequency the listener wishes to tune in to, the lower-level signal will receive interference from the high-level signal, and this could cause cross modulation.

The role of this circuit is to adjust the level of the input signal coming in from the antenna so that the high-level signal will not interfere with the low-level signal, to reduce the effects of this cross modulation.

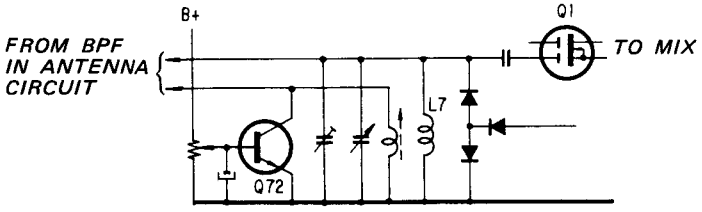



*Fig. 23*

**IC2 (½ divider) (Refer to Fig. 24)**

IC2 is a ½ divider, to demultiply the frequency of the input to ½.

In order to reduce the input frequency of IC3 to the order of several MHz, it goes through a ½ dividing process by means of IC2, and the pulse signal is then fed to the input of IC3.

A signal comprising a signal consisting of a mixture of the signals of VCO1 and VCO2 to which a 10 MHz signal has also been mixed is fed to the terminal ③ .

The signal from the VFO is fed to terminal ⑪ .

Each of the signals are converted into pulse signals divided by 2 before being fed to the input of IC3. In order to ascertain whether IC2 is defective or not, all that has to be done is to ascertain whether the signals fed to terminal ③ or ⑪ are divided by 2 when they emerge at terminal ① or ⑬.

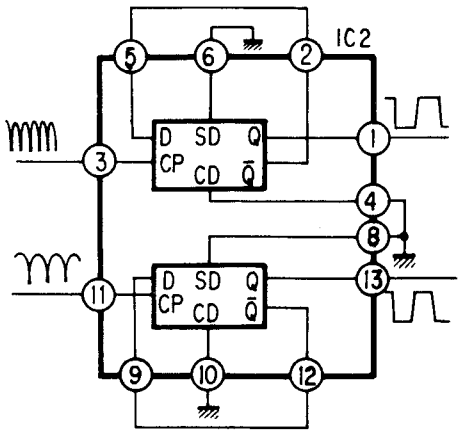



*Fig. 24*

When actually carrying out this work on the printed circuit board, each of the pins of IC2 should be raised from the pattern, a test circuit as shown in Fig. 25 prepared, and signals fed to it, then confirm the frequency and waveform of the output.

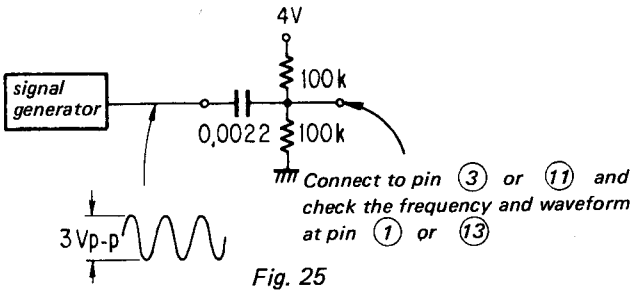



*Fig. 25*

**Balanced-Type 1st Mixer (Q2 and Q3) (Refer to Fig. 26)**

Q2 and Q3 are referred to as a balanced-type mixer, and comprise a circuit that is used to extract only the necessary IF signal.

The signal from the antenna passed through the band-pass filter, then passes through the RF amplifier, again passes through a band-pass filter, and goes to the 1st mixer.

However, if the signals that have to be eliminated by these RF filters should be excessively powerful, the RF filters will be unable to cope with them and they may reach the 1st mixer.

If these unwanted frequencies should be the same as the 1st intermediate frequency, with the single-type conventional mixers used heretofore, they would go right through the mixer into the 1st IF amplifier circuit.

If that should happen, since it will not be possible to eliminate these unwanted signals in the circuits that follow the 1st IF amplifier, they will necessarily remain in the form of interference.

However, in the case of a balanced-type mixer, the input signal that comes in from the balanced end does not itself emerge at the output end; only the converted frequencies emerge.

The ICF-6800W uses a balanced-type mixer like this, to balance the input signal end and eliminate the aforementioned interference.

Let us say that a signal that is the same frequency as the 19.055 MHz 1st intermediate frequency comes into the input of the mixer in the schematic shown in Fig. 26. This signal will enter the Q2 and Q3 gates in the same phase, and will appear at the drains also in phase. They will then be fed to each end of the IFT A1, and so will cancel out each other.

Meanwhile, the local-oscillator signal is fed to the source sides of Q2 and Q3 in opposite phase, and so the signal that goes through a frequency-conversion process by means of the local oscillator signal fed to the source side appears at the drain in opposite phase in the additive form.

Therefore, IFT A1 is fed only with the output of the converter circuit, and so it is possible to obtain an IF signal that is stronger than that which can be obtained with a single-conversion type mixer.

VT2 is provided for adjustment purposes to match the gain figures of Q2 and Q3, and to enable even more complete cancellation.

**Note:** The local oscillation components are also generated in IFT A1, but they can be eliminated readily by means of the filter effect.

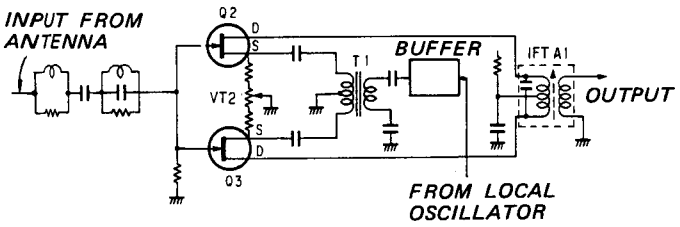



*Fig. 26*

### Functions of Q53–Q57 (phase detector) (Refer to Fig. 27)

This circuit is provided in order to maintain the oscillating frequency of VCO2 at a constant figure. In other words, locks it at each point, whether it is 28 MHz, 29 MHz and so on up to 37 MHz, so that frequency will not drift. It functions as follows.

Basically, it mixes the signal from VCO2 that is being fed to the gate with the pulse signal that is being fed to the source, and extracts the differential (AC component) to regulate VCO2.

Q53 comprises a balanced-type mixer. Signals that are fed to each of the gates of Q53 in the same phase also are produced at the drain in the same phase, and so only the DC components are produced at the output of the differential amplifier Q55 through Q57.

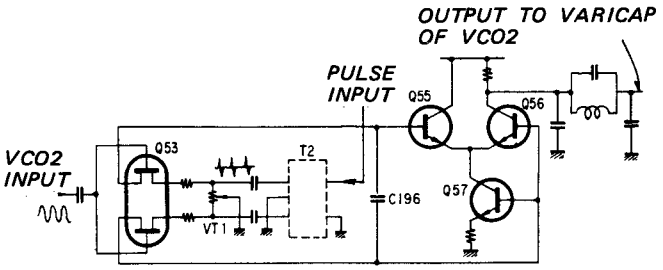



*Fig. 27*

The pulse signals that are being fed to the sources are each being fed in opposite phase, and so the signals that have gone through the frequency conversion process are fed to the differencial amplifier each in opposite phase, so that amplified AC components are produced at the output of the differencial amplifier.

Let us say, for example, that the frequency of VCO2 is 30.00 MHz.

As shown in Fig. 28, the pulse signals that are added at the source include pulse signals that are intergral 1 MHz. These pulse signals are generated by means of a pulse generator.

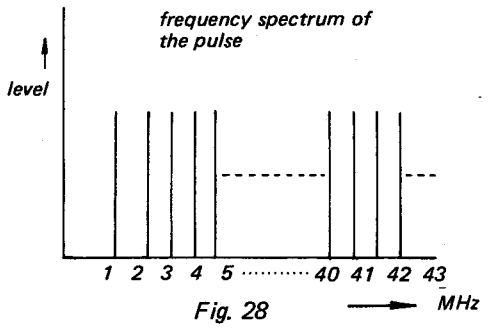



*Fig. 28*

A beat signal is generated between the frequency of VCO2 (30.001 MHz) and the pulse signal (30 MHz). (In other words, a 0.001 MHz beat signal.)

This beat signal is fed to the differential amplifier, each in opposite phase, and then derived as the output. At this time, the harmonic components are eliminated by the filter circuit.

This AC-component output is fed to the variable capacitance diode of VCO2 to vary the oscillating frequency of VCO2.

If the frequency of VCO2 is 30 MHz, then a zero beat is generated, and so there will be no AC components at the output; only the DC components.

In this manner, the oscillating frequency is varied by varying the capacitance of the variable-capacitance diode by the AC components. However, if the response speed of this loop is faster than the variations of the AC components, then the locking will take place instantaneously.

Through these means, variations in frequency are kept within the accuracy of the crystal for the 1 MHz pulse generation.

VT1 is provided for making adjustments so that the functioning of each of the FETs of Q53 is equalized.

### Functions of Q58–Q61 (sweep circuit) (Refer to Fig. 29)

The sweep circuit is provided to carry out a locking function so that the oscillations of VCO2 do not drift when the SW BAND SELECTOR control is turned and the oscillating frequency of VCO2 does not get into the capture range and is unlocked. If it unlocks from a locked condition because of temperature variations, then this would be an instance of it getting beyond the locking range, and the sweep circuit would not be of any use at all.

When VCO2 is in a locked condition, a signal is not fed to Q58, and so this sweep circuit does not function.

The frequency at which VCO2 is locked has a width of several hundred kHz plus or minus the intended frequency; when within this range, it is pulled into the intended frequency much like an AFC circuit.

When not in this range, the lock is released, and the PLL circuitry is no longer capable of stable reception of the receiver.

Suppose that the lock is released. Now a beat component is fed to the base of Q58, as explained in the section on the phase detector.

The signal amplified by the AC amplifier Q58 is rectified by D31 and fed to Q59. This serves to make Q59 ON.

When Q59 goes ON, C203 will now be grounded, and this will disconnect AC-wise the negative feedback circuit of R221.

The signal from the collector of Q61 that has passed through R224 and C204 is fed back to the base of Q60 through a positive feedback circuit, and because the negative feedback circuit is cut out, Q60 and Q61 start oscillating at low frequencies.

The output of these oscillations is extracted and fed to the variable-capacitance diode of VCO2, to slowly change the capacitance of the variable capacitance diode.

When the frequency of VCO2 is moved up to the width of its locking range by this sweep circuit, it will try to lock in a certain frequency.

When VCO2 locks in, there will no longer be a beat component at Q58, and so Q59 goes OFF, and the oscillations of Q60 and Q61 will stop.

The sweep circuit functions in this manner so that VCO2 will lock quickly in a certain frequency.

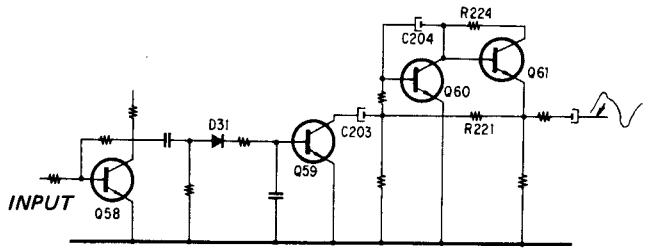



*Fig. 29*

### Q48 and Q49 (display switch) (Refer to Fig. 30)

The ICF-6800W is equipped with a counter that provides a digital readout of the frequency being tuned to. This part of the receiver has a high current drain (approximately 100 mA), and so it is equipped with a display switch to enable it to be switched off when it is not needed. Fig. 30 is a schematic of the display-switch circuit.

Q48 and Q49 constitute a bistable multivibrator; when the power switch is ON, Q49 will be OFF and Q48 will be ON. (In an inactive state, because of R196, Q49 goes OFF.)

When Q48 is OFF, a high voltage is fed to the base of Q47, and so it goes ON.

When Q47 goes ON, it lowers the base potential of Q46, and so Q46 also goes ON, and a B+ voltage is supplied to the counter section. Q46 is a PNP transistor, and it goes ON when its base potential drops in more than 0.6 V below the emitter.

When S7 is switched ON, the positive end of C255 is grounded so the potential at point Ⓐ drops quickly. This amounts to the same thing as feeding in a negative pulse signal.

When in an inoperative state, C179 and C180 are maintained at the potentials shown in Fig. 30.

When a negative-pulse signal is applied, it passes through C179 to the base of Q48, and Q48 turns OFF. There is no voltage difference between the two ends of C180, and so the negative-pulse signal will not pass through it, while the pulse signal is applied to Q49 after passing through R198, and so it become an extremely small pulse.

When Q48 goes OFF, the collector potential of Q48 goes up, to feed a charging current to C180. Q49 goes ON by this current flow. When Q49 goes ON, Q48 goes OFF.

When Q49 goes ON, the collector voltage of Q49 becomes close to zero volts, and so Q47 also goes OFF. When Q47 goes OFF, the potential of the base of Q46 rises, and Q46 also goes OFF. As a result, the supply of the B+ voltage to the counter section stops.

When S7 is pressed, these functions are repeated by Q48 and Q49 alternately. When S7 is pressed again, Q48 and Q49 revert to their original state, and Q46 goes ON.

In this manner, each time S7 is pressed, Q46 repeats going ON and OFF.

### Function of R196

This resistor determines the bias of the base Q48, in order that Q48 will go OFF without fail after the RADIO switch has been switched ON.

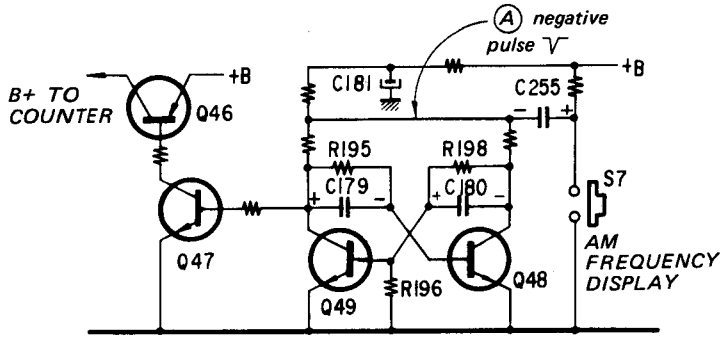



Fig. 30

### Frequency Counter

The frequency counter of the ICF-6800W provides a digital readout of the frequency being tuned in. Fig. 31 shows a block diagram of its circuitry. Digital readouts are provided only during reception of MW and SW bands.

During MW reception, the frequency of the VFO, and during SW reception the oscillating frequency of VCO1, are counted respectively.

Q25 and Q26 go ON during MW reception and SW reception respectively, and provide frequency readouts of either MW or SW.

The functions of each of the circuits will now be explained.

### IC7 (RF amplifier)

Provided to amplify the signals from the VFO or VCO1 for feeding to the next stage, and has a bandwidth ranging from several hundred kHz to several score MHz.

### IC6 (divider)

The signal that has passed through IC7 is divided by 40 in IC6.

This is because unless the input signal of IC4 is demultiplied by 1/40, the frequency countout will not be accomplished properly.

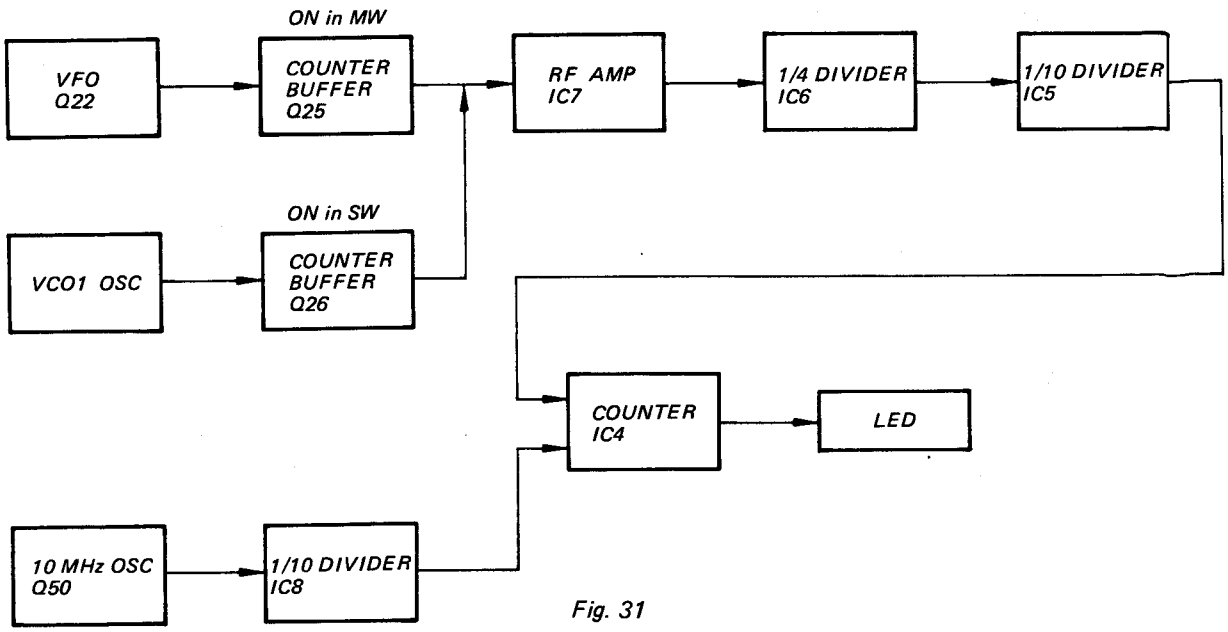



Fig. 31

### IC8 (divider)

This divider is provided to divide the 10 MHz generated by Q50 to 1 MHz; it is a 1/10 divider.

Q50 is a crystal oscillator, and so it provides extremely stable oscillation. It is used to formulate the control and gate signals for the counter.

### IC4 (Counter)

Basic Operation of IC4 Counter (Refer to Fig. 32)

When a signal whose frequency is to be measured is applied to terminal 1, this signal enters the gate circuit. A reference frequency of 1 MHz is applied to terminal 7, and this signal is applied to the control-signal generator ghrough the divider. This signal is further divided in the control-signal generator so that a pulse lasts for a second as shown in Fig. 33-b. Actually, a display down to 1 kHz in AM and 100 kHz in FM is sufficient. Thus, pulses in AM and in FM are set to be 320 msec and 0.8 msec respectively. This signal from the control-signal generator is applied to the gate circuit. This signal is referred to as the gate signal. The gate circuit acts as an AND circuit, and an output signal appears when both (a) and (b) are at the same level. This output signal is divided and counted by the decimal counter.

As shown in Fig. 33, 6 pulses counted for a duration of 1 second make up the frequency 6 Hz.

Actually, high frequencies on the order of several score MHz are received. Since the gate signal lasts for a second, the decimal counter must count pulses on the order of $10^5$. Therefore, an extremely high-speed counter is essential. The gate signal and the frequency to be measured are divided in the same proportion and counted. This method is called "Prescaling".

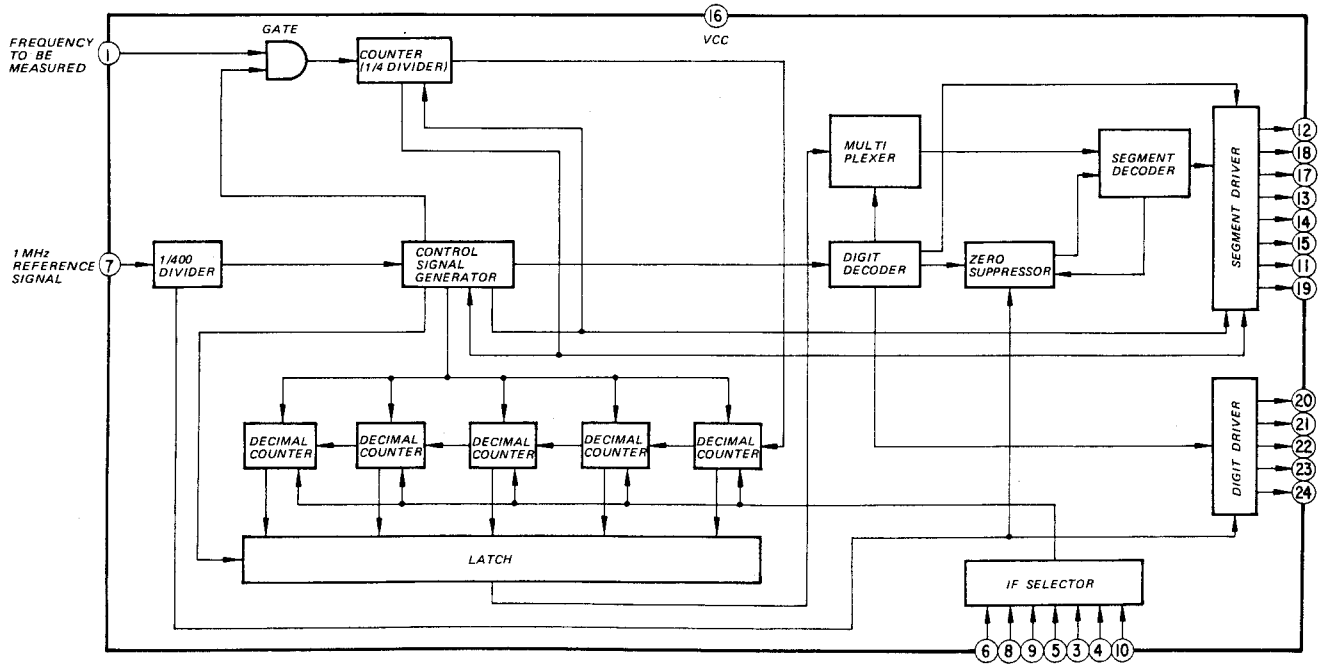



Fig. 32

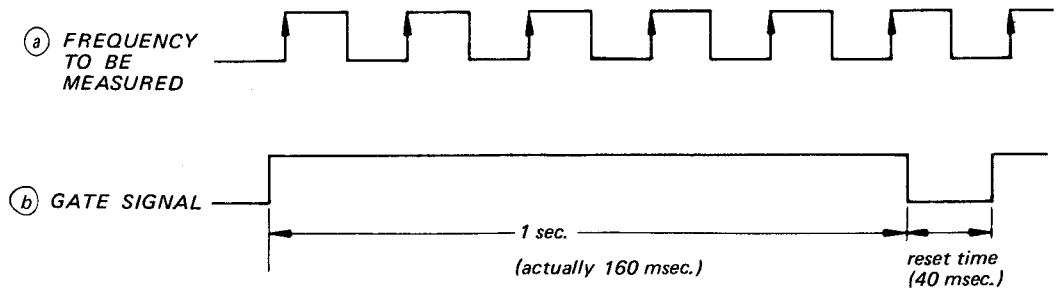



Fig. 33.

### Decimal Counter

The signal generated above is applied to the decimal counter and its frequency is counted. The decimal counter returns to 0 after counting from 0 to 9, and "1" of 10 is displayed on the next LED.

Below, an explanation of the operation of the decimal counter will be given using an example of a decimal counter on the Master-Slave system (negative going trigger).

In this method as shown in Fig. 34 the counter reads the signal while the input signal is at a higher level, as indicated by the heavy line, and generates signals according to the truth value table in Fig. 35 when the input signal changes from the high to the low level as indicated by the arrow.

The signal to be measured is applied to input A. Output D is connected to input A of the next counter, and the next counter displays 1 when the count changes from 9 to 10.

Output D becomes 1 at 8 of the truth value table, but the next counter does not display 1. The reason for this is that the signal to input A of the next counter is at a high level for both 8 and 9 and only goes low when the signal changes to a low level after 9.

At this instance, the input A of the next counter becomes 1 and the tenth display displays "1".

The frequency is measured by using this technique.

The signals (outputs from A, B, C, D mentioned above) from the decimal counters are sent to the latch circuit immediately after the counting.

When the gate turns on and off once and the counting goes off, all the decimal counters are reset to 0 for the next counting.

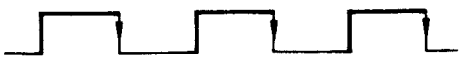


*Fig. 34.*

**TRUTH VALUE TABLE**

| | D | C | B | A |
|---|---|---|---|---|
| 0 | 0 | 0 | 0 | 0 |
| 1 | 0 | 0 | 0 | 1 |
| 2 | 0 | 0 | 1 | 0 |
| 3 | 0 | 0 | 1 | 1 |
| 4 | 0 | 1 | 0 | 0 |
| 5 | 0 | 1 | 0 | 1 |
| 6 | 0 | 1 | 1 | 0 |
| 7 | 0 | 1 | 1 | 1 |
| 8 | 1 | 0 | 0 | 0 |
| 9 | 1 | 0 | 0 | 1 |

reset

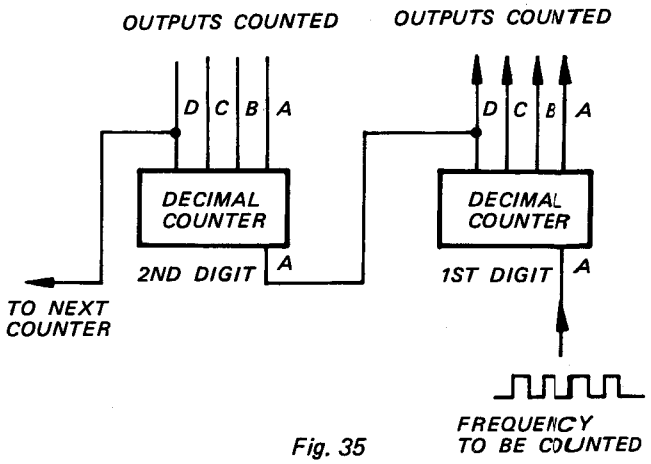



*Fig. 35*

### Latch Circuit (Refer to Fig. 36)

The result of the decimal count is put in the memory of the latch circuit when the gate signal is terminated. The purpose of the latch circuit is to hold certain information for a certain period of time.

In general, the latch circuit is made up of D type flip-flops.

Without the latch circuit, the display of the counter changes successively from 0 to 9 as the counter counts pulses while the gate is open. The display becomes held and readable only when the gate is closed. The display returns to 0 when a reset signal is received and starts counting the pulses again as the gate opens. This operation is repeated without stopping.

Therefore, with the latch circuit the display is held when the counting is over and continues to be so even when the reset signal is received. The display changes to show the results of the next count only when the next count is finished.

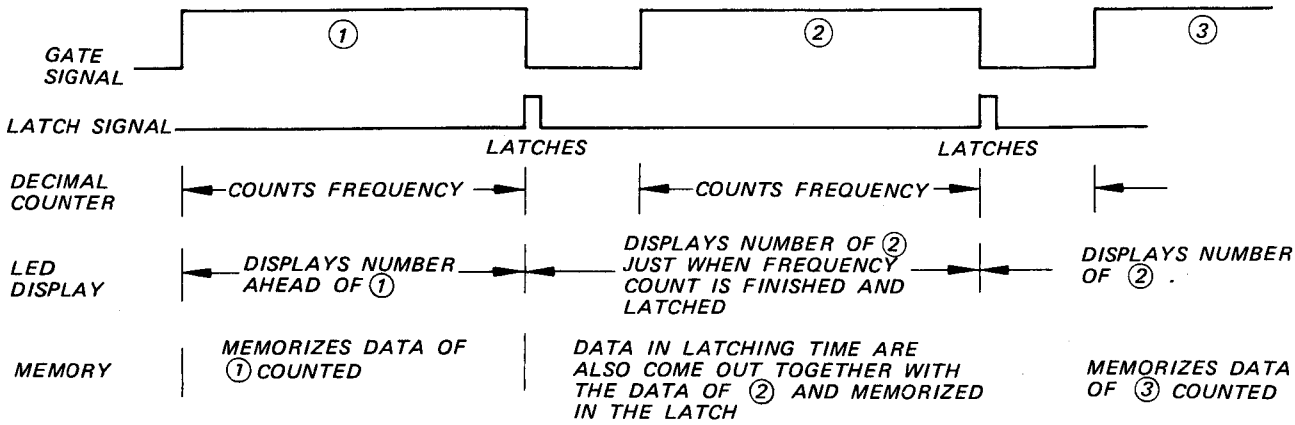



*Fig. 36*

**Multiplexer (Refer to Fig. 37)**

The signal from the latch circuit is then sent to the multiplexer. This IC controls the LED display unit by a method called "Dynamic Drive", the generation of pulses to illuminate the digits of the LED in order from the 1st to the 5th digit.

Each digit of the LED is lit in sequency at a fast rate, but appears to the human eyes to be lit continuously due to the "persistense of vision" effect.

This operation is performed through the multiplexer.

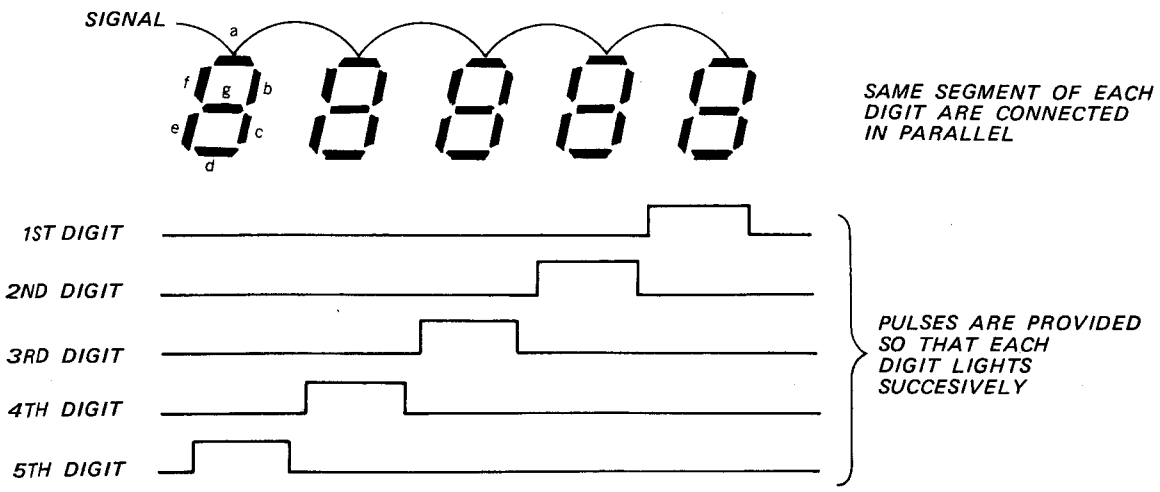
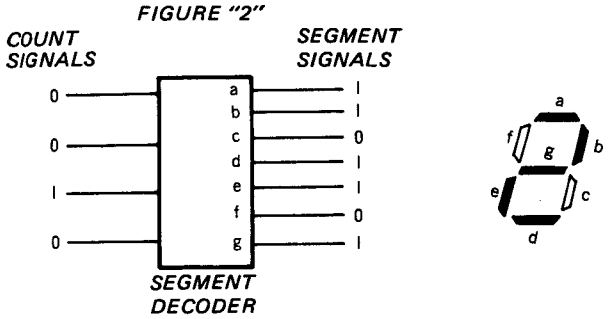



*Fig. 37*

### Segment Decoder

The purpose of the segment decoder is to change the output signals of the decimal counter to the signals that illuminate the corresponding segment (a–g) of the LED.

The segment decoder operates as shwon below. When the figure "2" is displayed, for example, the signals shown in Fig. 38 are sent as the output signals from the segment decoder.




| DISPLAY | COUNT SIGNAL | SEGMENT SIGNALS | | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | a | b | c | d | e | f | g |
| 0 | 0 0 0 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |
| 1 | 0 0 0 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 |
| 2 | 0 0 1 0 | 1 | 1 | 0 | 1 | 1 | 0 | 1 |
| 3 | 0 0 1 1 | 1 | 1 | 1 | 1 | 0 | 0 | 1 |
| 4 | 0 1 0 0 | 0 | 1 | 1 | 0 | 0 | 1 | 1 |
| 5 | 0 1 0 1 | 1 | 0 | 1 | 1 | 0 | 1 | 1 |
| 6 | 0 1 1 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 |
| 7 | 0 1 1 1 | 1 | 1 | 1 | 0 | 0 | 1 | 0 |
| 8 | 1 0 0 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 9 | 1 0 0 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 |

*Fig. 38*

### Segment Driver

This amplifies signals generated by the segment decoder to the level which required to operate the LED segments.

### Digit Decoder

This generates signals for the multiplexer and the digit driver simultaneously.

### Digit Driver

As previously mentioned in the explanation of the multiplexer, this IC provides the "Dynamic Drive" for the LED display. This illuminates the 1st to the 5th digits in order. Q62–Q66 control the on-off operations of each digit's LED. The on-off signals are sent to Q62–Q66 by the digit driver.

Fig. 39 shows an example of the timing of the outputs for displaying 1, 2, 3, 4 or 5. These waveforms are shown in ideal form. Actual waveforms are much distorted. The outputs are put out when both the digit and segment outputs are in high level.

### Zero Suppress

Zero suppress is the circuit which disables display of zeroes preceeding the significant figure, as shown below.

example: 00100 kHz

These 0 figures are not displayed.

### IF Selector

Since the frequency of the VCO1 is 29.055 MHz, the counter would indicate 29.055 MHz if counted as it is, even if one wishes to display 10 MHz when receiving SW.

In order to get a display of 10 MHz, 10 MHz must first be subracted from the VCO1 frequency. The I-F selector performs this subtraction. The counter has a display of five digits. If 00000 is set to be displayed when 19055 is applied, 00001 kHz is displayed when 19.056 MHz is measured.

In order to get this performance, a signal from which 19056 is subtracted should be applied when resetting the decimal counter for the next count.

These figures are calculated as follows.

100000 – 19055 = 80945

6 units

The figure 80945 should be set in the counter before counting a given frequency.

When 19055 is counted, the display of the counters becomes 0, since 19055 + 80945 = 100000.

1 in the sixth digit is not displayed, since only 5 figures are displayed.

The IF selector selects the figures to set in the counter before counting. The following figures are set by the IF selector in this system.

| | |
|---|---|
| FM | 89200 |
| MW | 99545 |
| SW | 80945 (WIDE, NARROW) |
| | 80943 (USB) |
| | 80947 (LSB) |

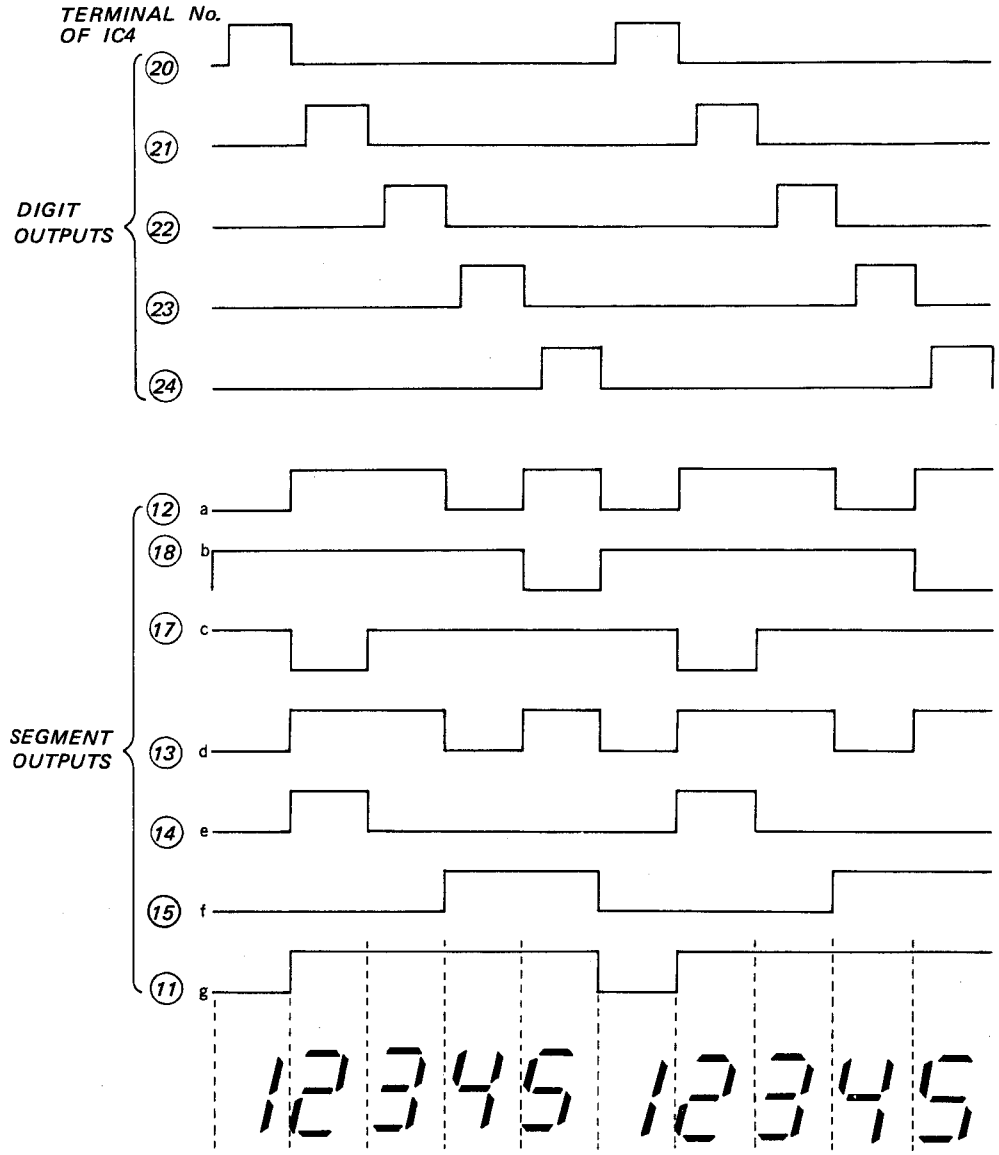



Fig. 39

For SSB reception, the received frequency is set at the carrier position. However, the local oscillation frequency of the transmitter is 2 kHz above or below the carrier frequency, and thus the IF selector adds or subtracts 2 kHz before counting.

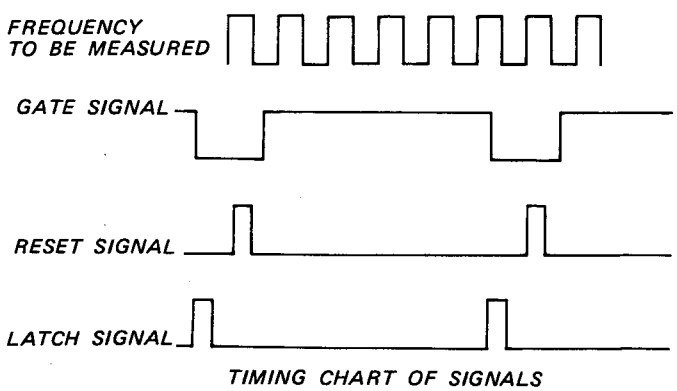


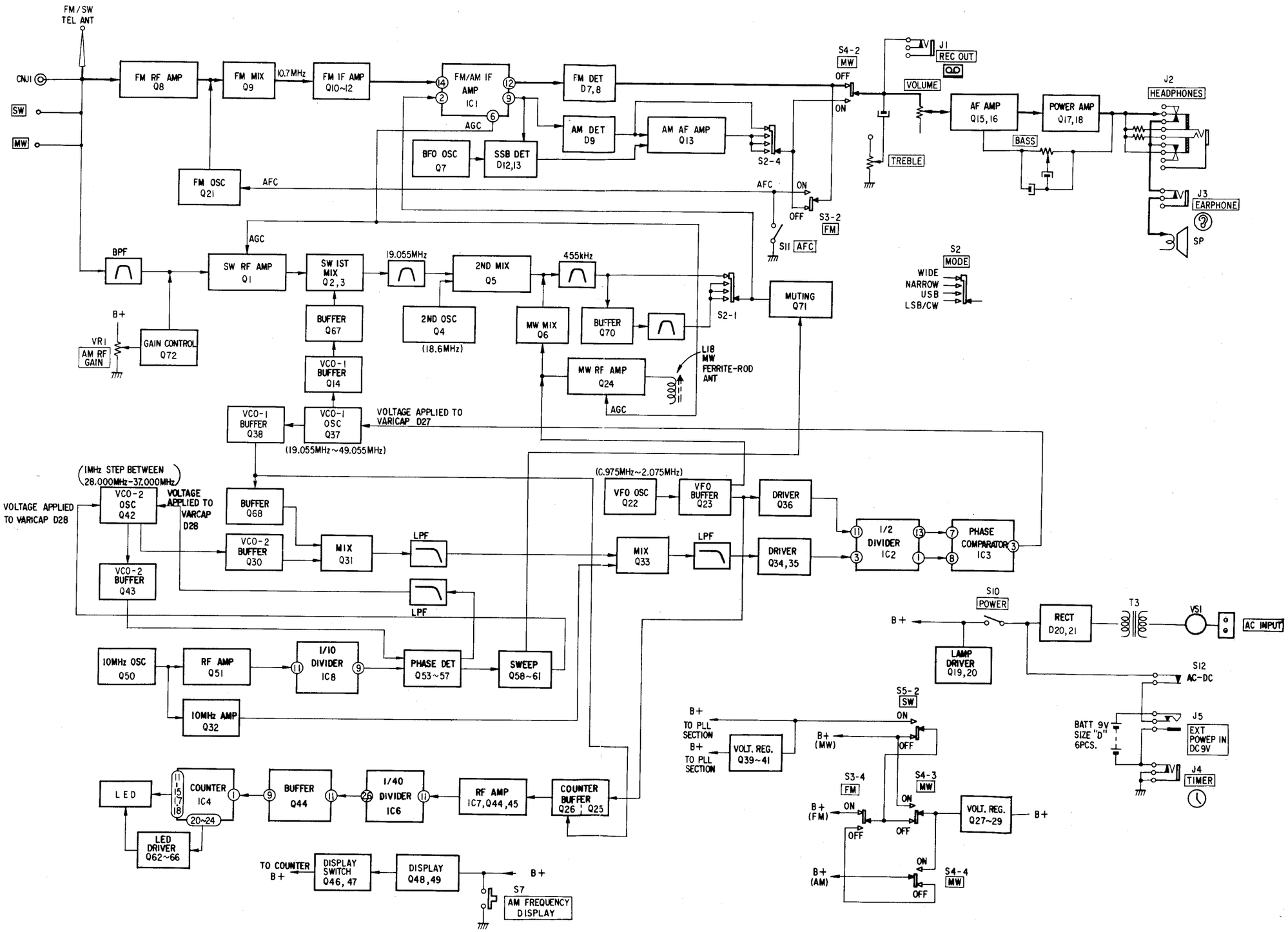

Fig. 40

**Dynamic chart of each signal**

An output dynamic chart for 12345 is given below as an example.

When both digit and segment outputs are at H (high) level, the output is on.

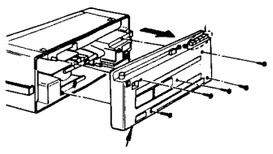
## 1-3. BLOCK DIAGRAM



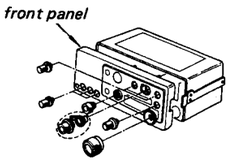
## SECTION 2
## DISASSEMBLY

- Follow the disassembly procedure in the numerical order given.

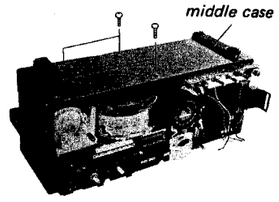
**● REAR CASE REMOVAL** (page 25)



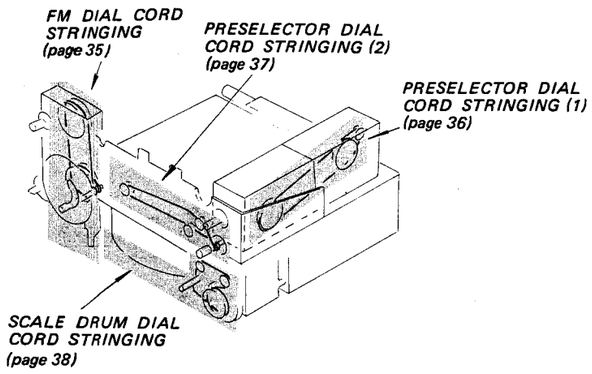

**● FRONT PANEL REMOVAL** (page 26)



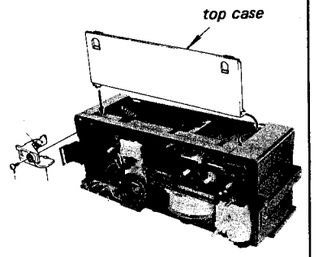

**● MIDDLE CASE REMOVAL** (page 27)




**● DIAL-CORD STRINGINGS** (page 35 through 38)


FM DIAL CORD STRINGING (page 35)
PRESELECTOR DIAL CORD STRINGING (2) (page 37)
PRESELECTOR DIAL CORD STRINGING (1) (page 36)
SCALE DRUM DIAL CORD STRINGING (page 38)

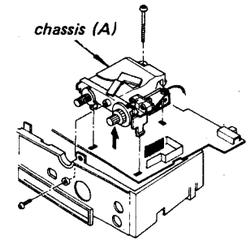
**● TOP CASE REMOVAL** (page 31)



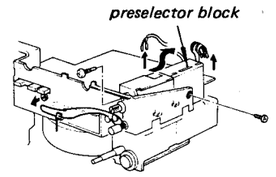

**PRESELECTOR DIAL-CORD STRINGING (2)** (Page 37)

Control board can be removed for replacing controls.

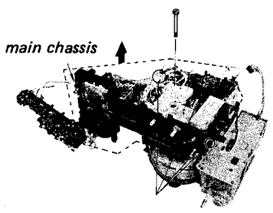
**● CHASSIS (A) REMOVAL** (page 30)




**● PRESELECTOR BOARD REMOVAL** (page 32)



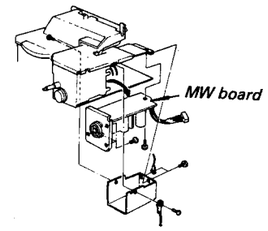

**● MAIN CHASSIS REMOVAL** (page 28)



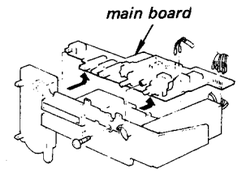

**SCALE DRUM DIAL-CORD STRINGING** (Page 38)

For scale-drum removal, see page 29.

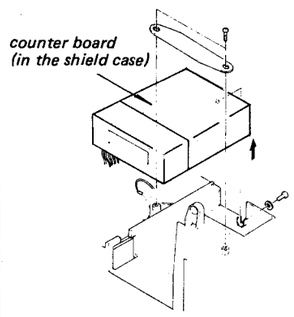
**● MW BOARD REMOVAL** (page 33)




**● MAIN BOARD REMOVAL** (page 29)

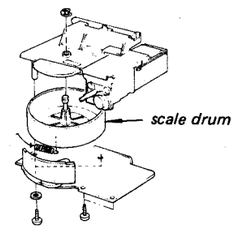



**● COUNTER BOARD REMOVAL** (page 30)

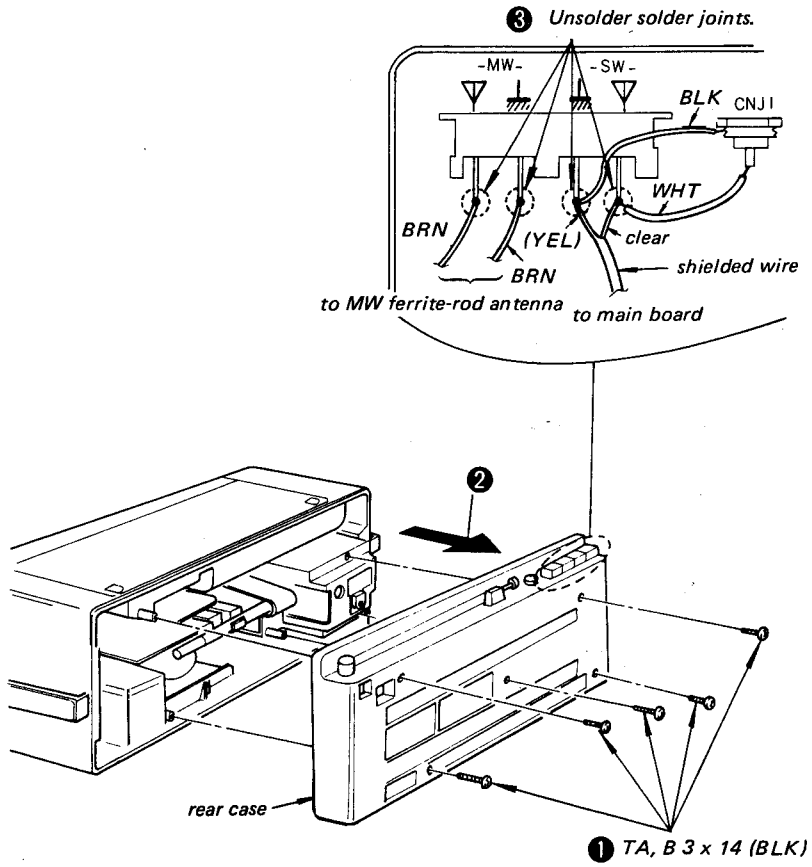



**FM DIAL-CORD STRINGING** (Page 35)

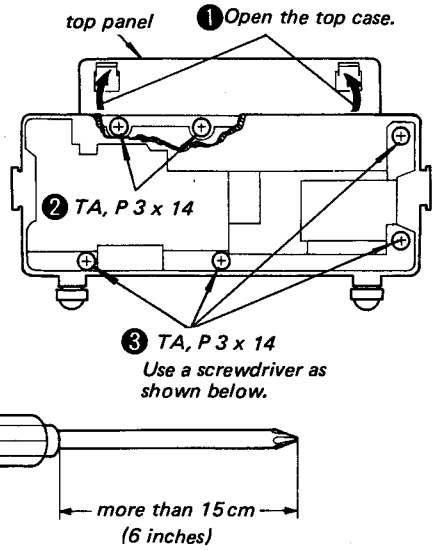
**● SCALE DRUM REMOVAL** (page 29)

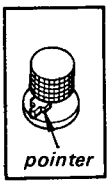


## • REAR CASE REMOVAL

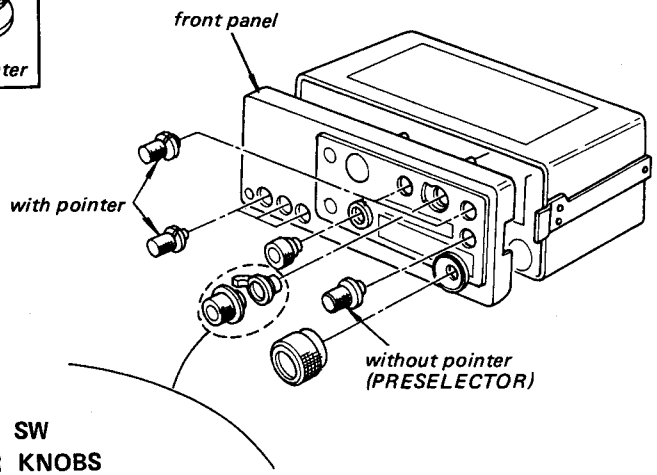


## • FRONT PANEL REMOVAL



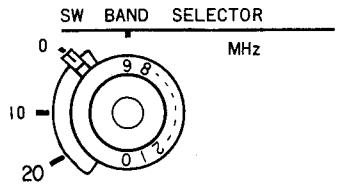




❹ Remove knobs.



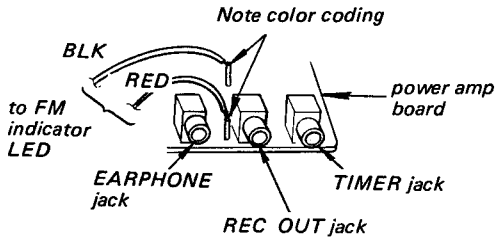

## • ATTACHING THE SW BAND SELECTOR KNOBS

1. Set the switch shaft to its full-clockwise stop.

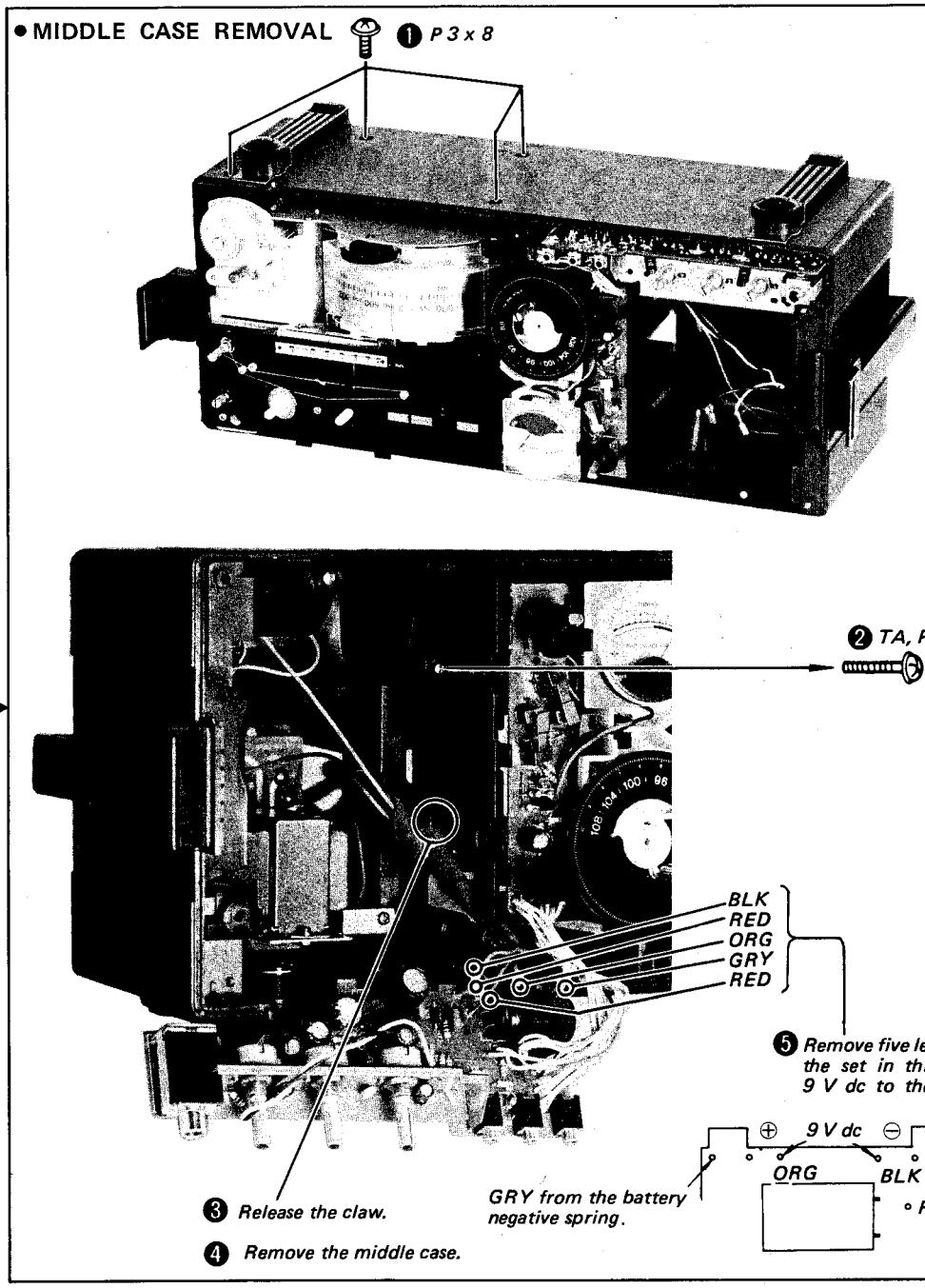



2. Attach the two knobs as shown above.

❺ Remove six lead wires (speaker, FM indicator LED, MEMO-LITE). Note the color coding of the two lead wires to the FM indicator LED.



## • MIDDLE CASE REMOVAL

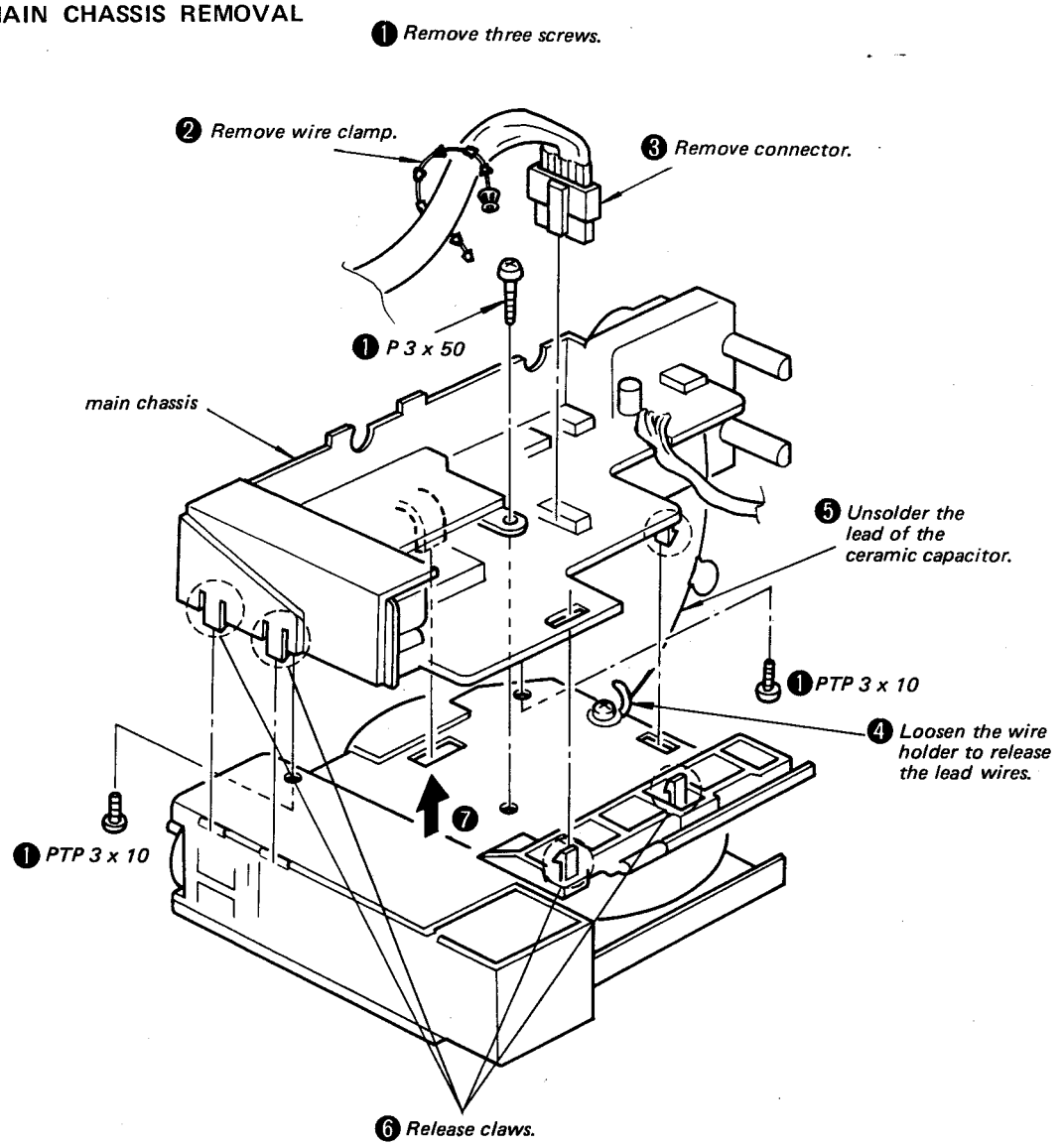



TOP CASE REMOVAL
(Page 31)

Control board can be
removed for replacing controls.

PRESELECTOR DIAL-CORD
STRINGING (2) (Page 37)

## • MAIN CHASSIS REMOVAL


❶ Remove three screws.
❷ Remove wire clamp.
❸ Remove connector.
❶ P 3 x 50
main chassis
❺ Unsolder the lead of the ceramic capacitor.
❶ PTP 3 x 10
❹ Loosen the wire holder to release the lead wires.
❶ PTP 3 x 10
❼
❻ Release claws.

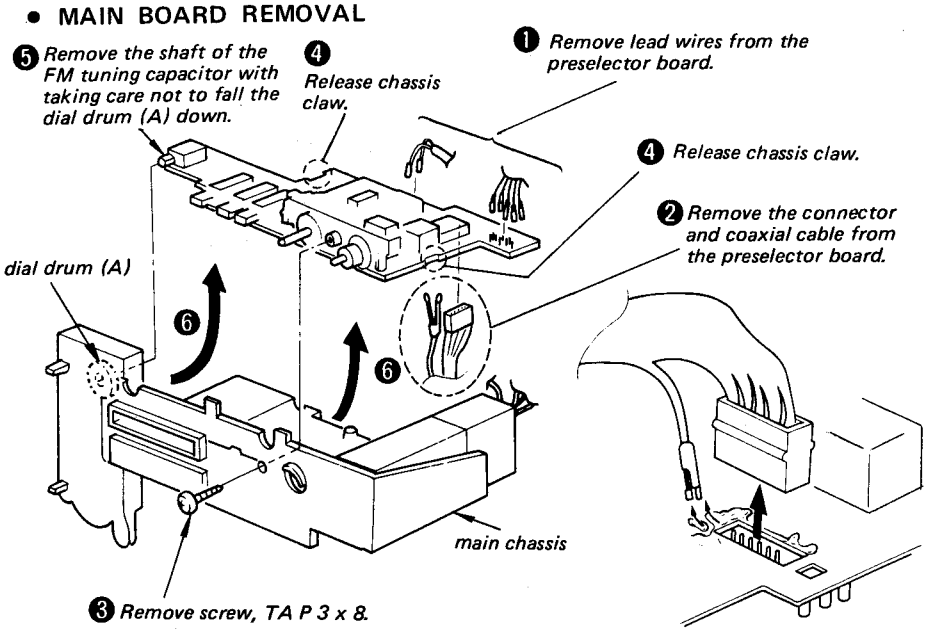
**PRESELECTOR BOARD REMOVAL**
(Page 38)

**PRESELECTOR DIAL-CORD STRINGING (1)**
(Page 36)

**SCALE-DRUM DIAL-CORD STRINGING**
(Page 38)
For scale-drum removal, see page 27.

MW BOARD REMOVAL
(Page 33)

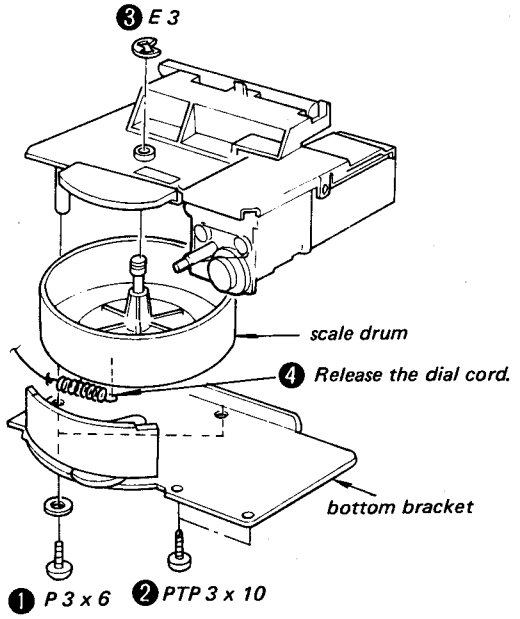
## • MAIN BOARD REMOVAL


❺ Remove the shaft of the FM tuning capacitor with taking care not to fall the dial drum (A) down.
❹ Release chassis claw.
❶ Remove lead wires from the preselector board.
❹ Release chassis claw.
❷ Remove the connector and coaxial cable from the preselector board.
dial drum (A)
6
6
main chassis
❸ Remove screw, TA P 3 x 8.

FM DIAL-CORD STRINGING
(Page 34)

## • SCALE DRUM REMOVAL

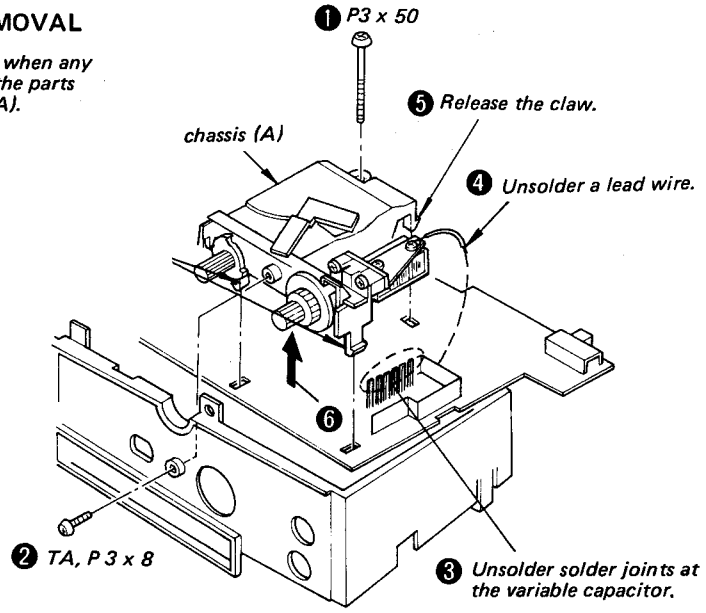
**Note:** *When performing the dial-cord stringing, remove the bottom bracket after removing the screws.*



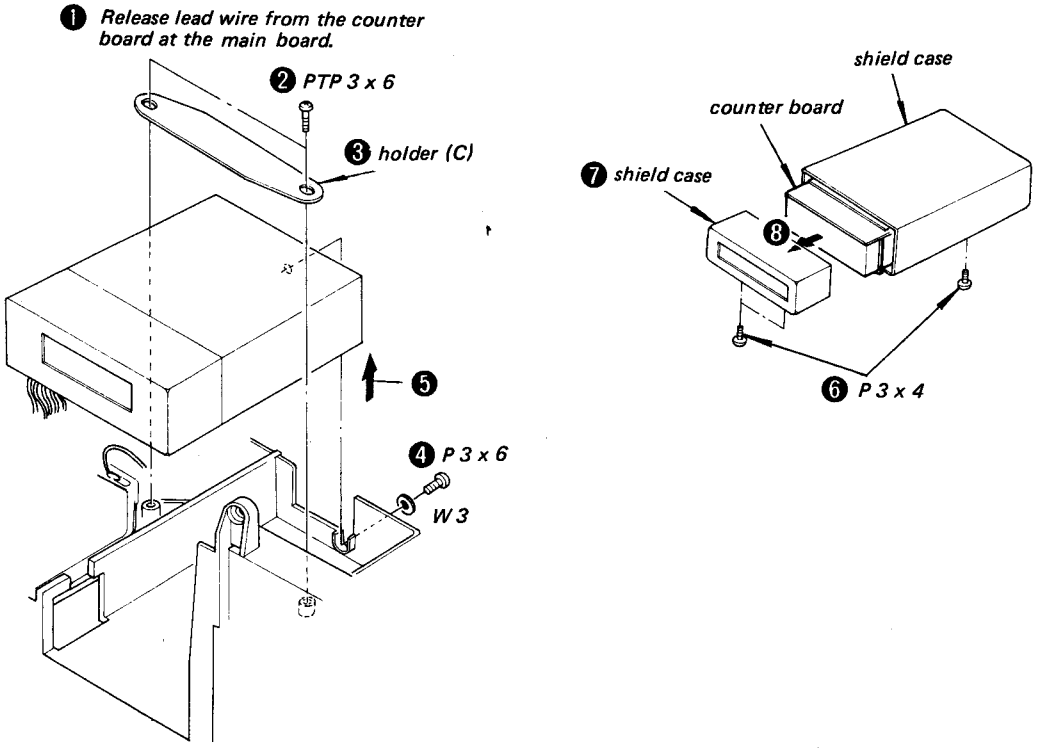
MIDDLE-CASE REMOVAL (Page 27)

## • CHASSIS (A) REMOVAL

*Perform this removal when any access is required to the parts beneath the chassis (A).*

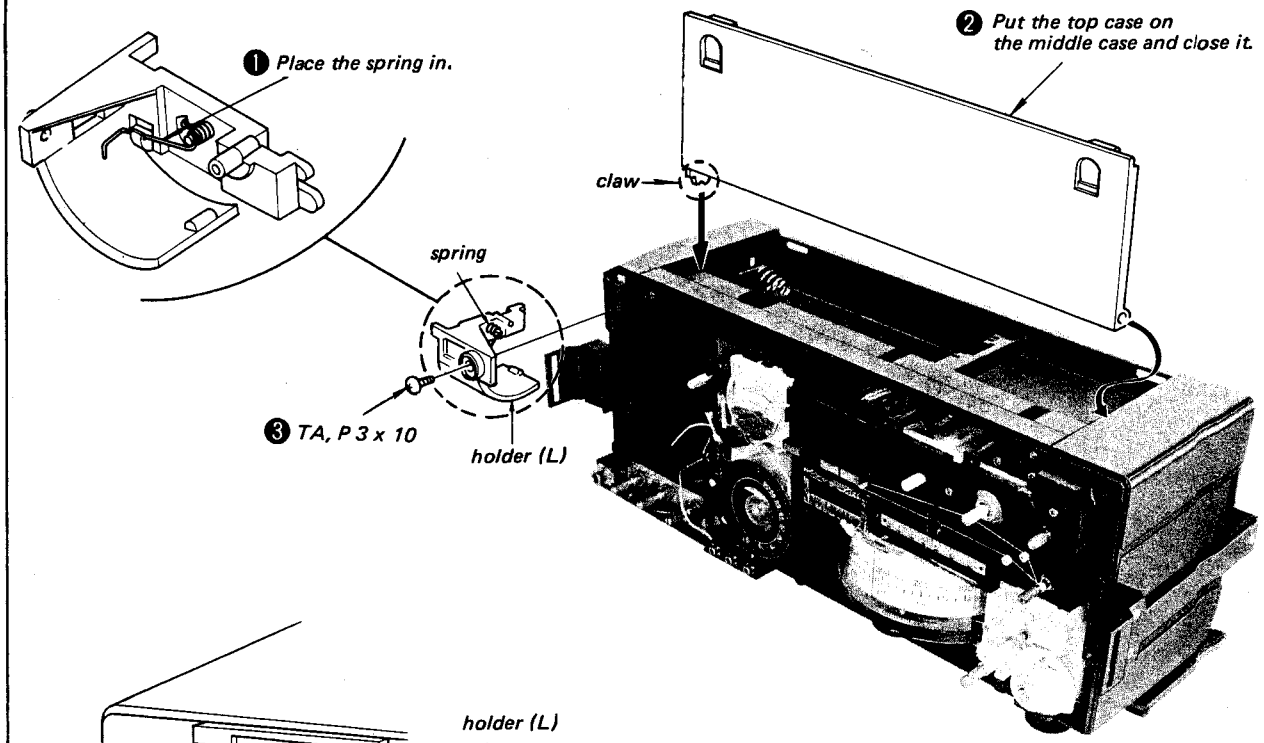


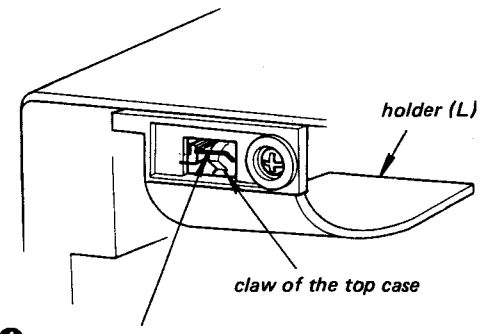

## • COUNTER BOARD REMOVAL



FRONT PANEL REMOVAL
(Page 26)

## • TOP CASE REMOVAL

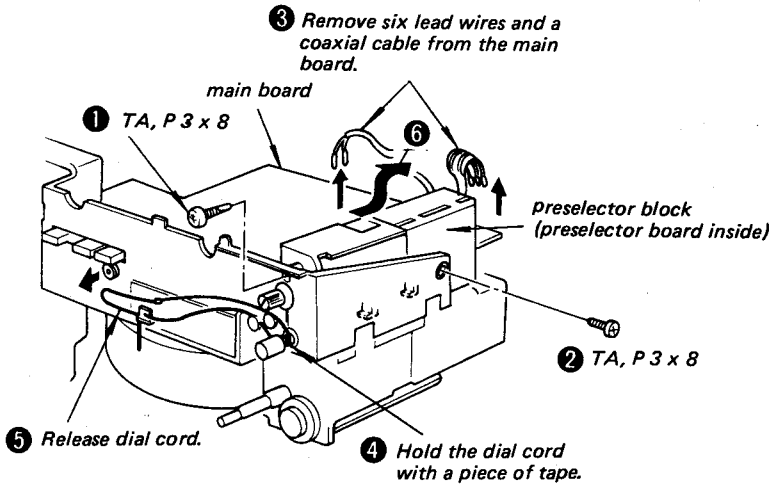


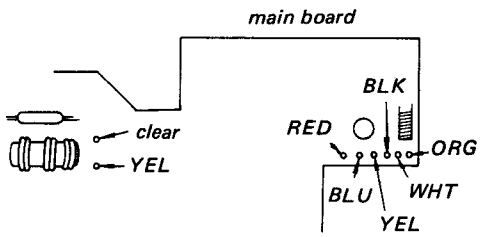

❹ *Release the spring placed in ❶ and hang it on the claw of the top case.*

MIDDLE-CASE REMOVAL (Page 27)

## • PRESELECTOR BOARD REMOVAL

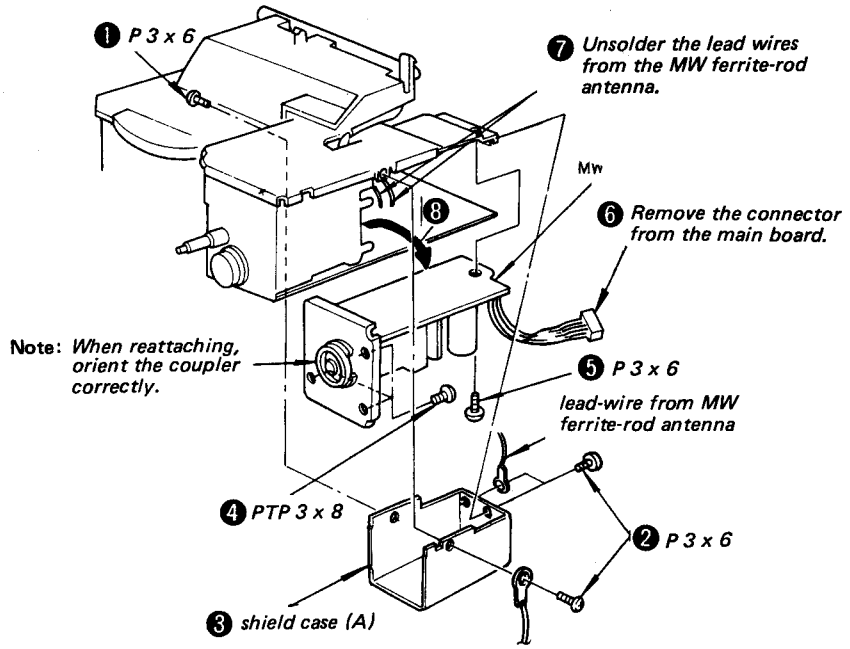

❸ Remove six lead wires and a coaxial cable from the main board.
main board
❶ TA, P 3 x 8
❻
preselector block (preselector board inside)
❷ TA, P 3 x 8
❺ Release dial cord.
❹ Hold the dial cord with a piece of tape.

*When making checks to the preselector board operation, reconnect the lead wires as follows.*



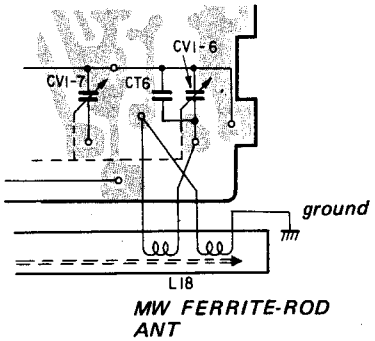
MAIN CHASSIS REMOVAL (page 28)

## • MW BOARD REMOVAL


❶ P 3 x 6
❼ Unsolder the lead wires from the MW ferrite-rod antenna.
MW
❽
❻ Remove the connector from the main board.
Note: When reattaching, orient the coupler correctly.
❺ P 3 x 6
lead-wire from MW ferrite-rod antenna
❹ PTP 3 x 8
❷ P 3 x 6
❸ shield case (A)

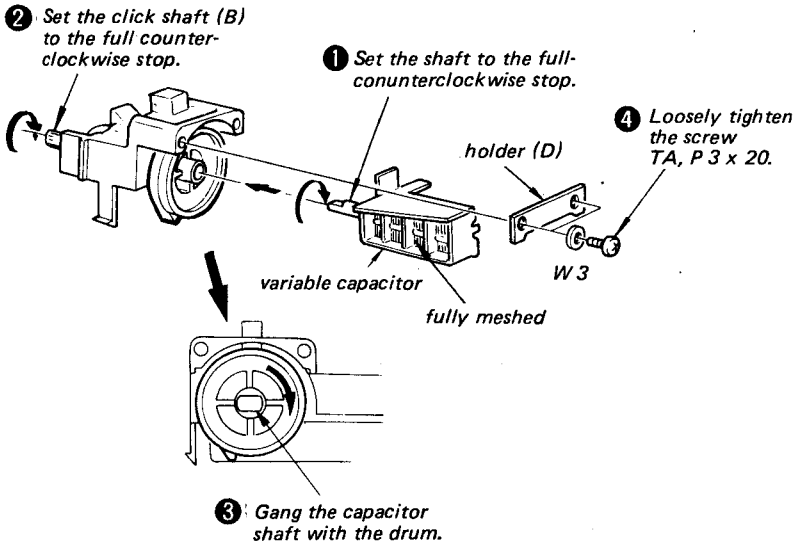
When making checks to the MW-board operation, reconnect the lead wires referring to the following figure, and reconnect the connector removed.

*MW BOARD (CONDUCTOR SIDE)*

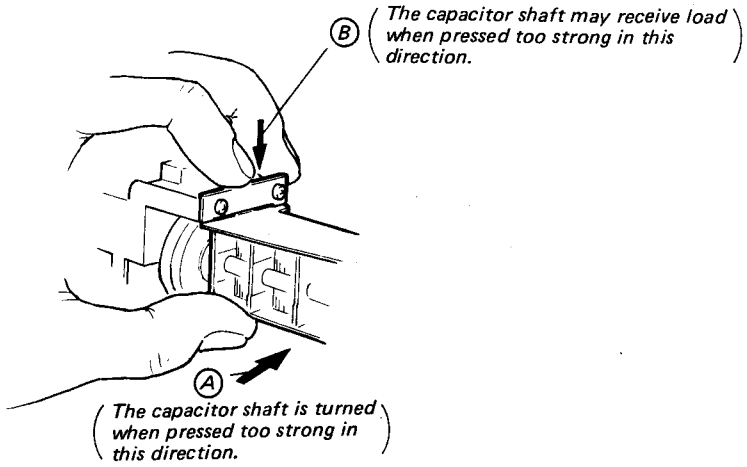


## INSTALLATION OF THE TUNING CAPACITOR (CV1)

**Note:** Perform VCO-2 ADJUSTMENT after the installation.


❷ Set the click shaft (B) to the full counter-clockwise stop.
❶ Set the shaft to the full-counterclockwise stop.
❹ Loosely tighten the screw TA, P 3 x 20.
holder (D)
variable capacitor
fully meshed
W 3
❸ Gang the capacitor shaft with the drum.

❺ *Fully tighten the screw loosely tightened in step ❹ while pressing the capacitor in both the directions Ⓐ and Ⓑ. Be sure not to press too strong.*

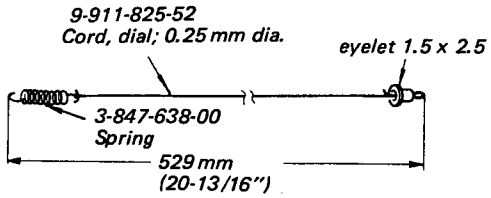

Ⓑ ( The capacitor shaft may receive load when pressed too strong in this direction. )
Ⓐ
( The capacitor shaft is turned when pressed too strong in this direction. )

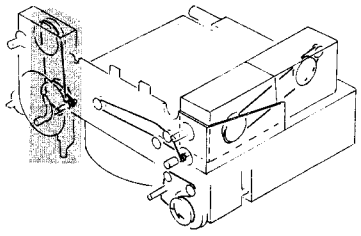
❻ *After the installation, check that the capacitor rotor does not move when the capacitor is lightly moved by hand.*

MAIN BOARD REMOVAL (Page 29)

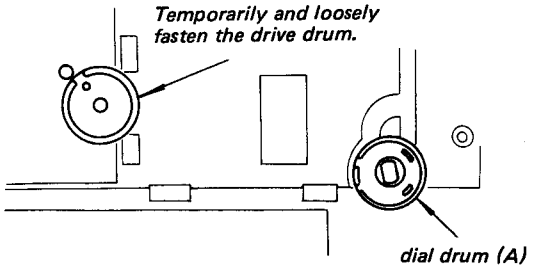
## • FM DIAL-CORD STRINGING

### 1. Dial-Cord Preparation

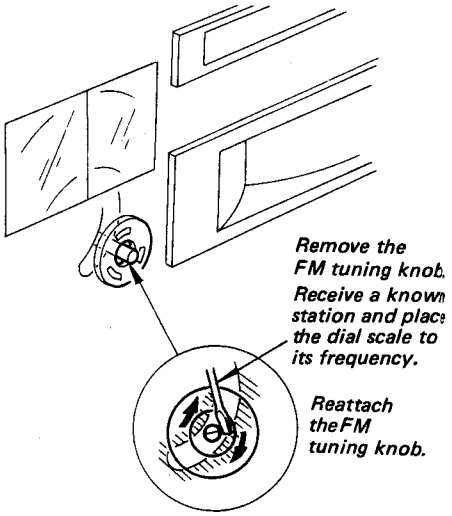


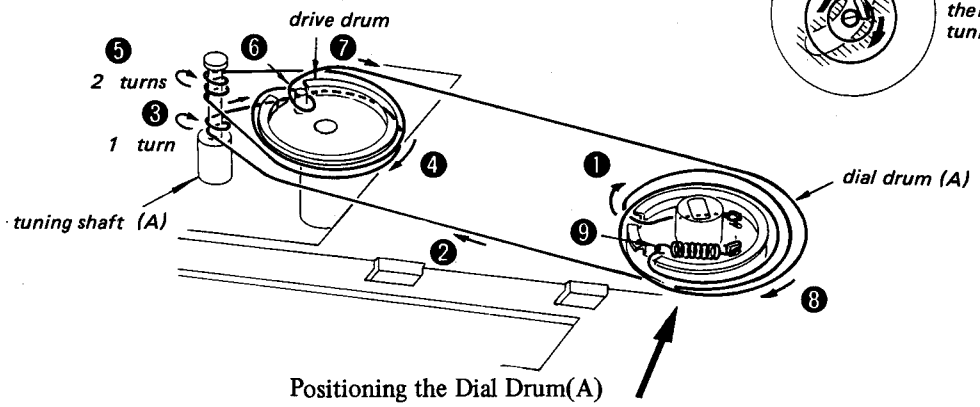
### 2. Drum Positions



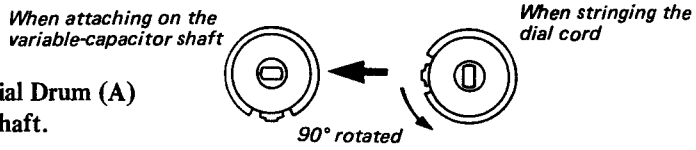

### 5. Positioning of the Dial Scale (A)




### 3. Dial-Cord Stringing




Positioning the Dial Drum(A)



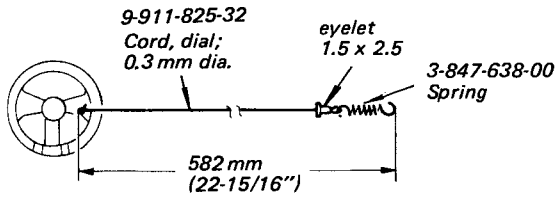

### 4. Attaching the Dial Drum (A) on the Tuning Shaft.

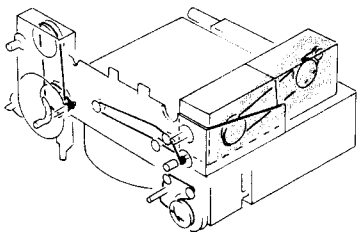
Set the tuning shaft to the full-clockwise stop (f min).
Rotate the dial drum (A) in 90 degrees counterclockwise from the position of the dial-cord stringing.

PRESELECTOR BOARD REMOVAL (Page 32)

## • PRESELECTOR DIAL-CORD STRINGING (1)

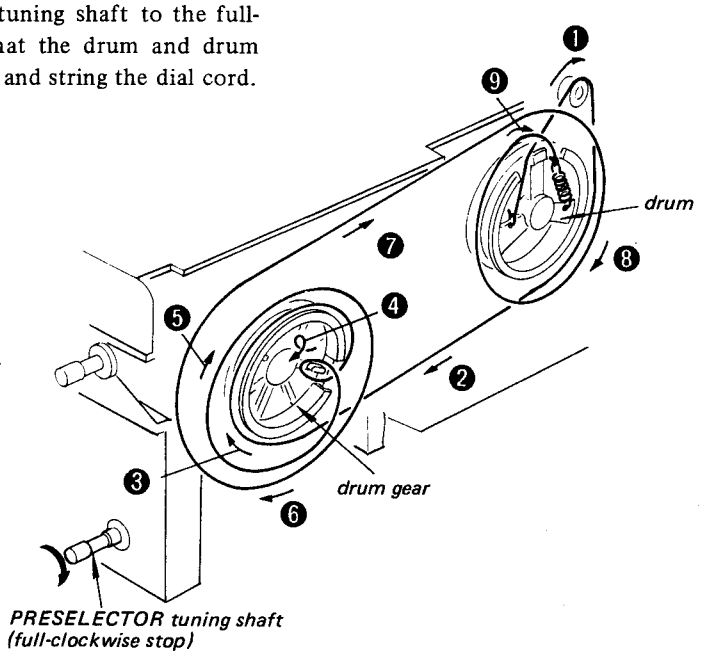
### 1. Dial-Cord Preparation



### 2. Dial-Cord Stringing

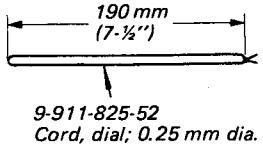
Set the PRESELECTOR tuning shaft to the full-clockwise stop. Check that the drum and drum gear are oriented as shown and string the dial cord.

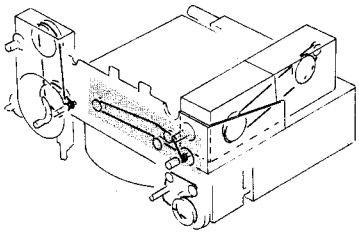


FRONT PANEL REMOVAL (Page 26)

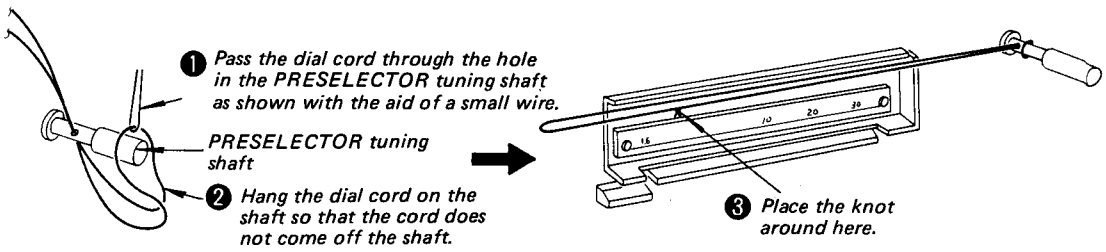
## • PRESELECTOR DIAL-CORD STRINGING (2)

### 1. Dial-Cord Preparation

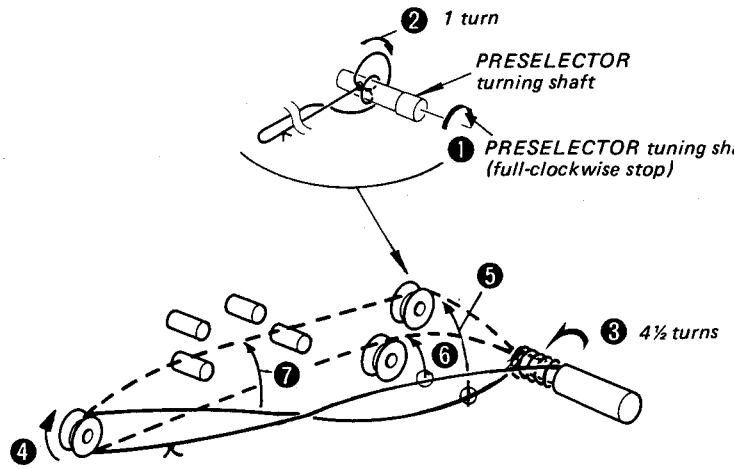


### 2. Dial-Cord Stringing Preparation

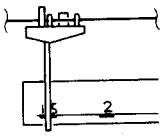

❶ Pass the dial cord through the hole in the PRESELECTOR tuning shaft as shown with the aid of a small wire.
PRESELECTOR tuning shaft
❷ Hang the dial cord on the shaft so that the cord does not come off the shaft.
❸ Place the knot around here.

### 3. Dial-Cord Stringing




### 4. Dial-Pointer Setting

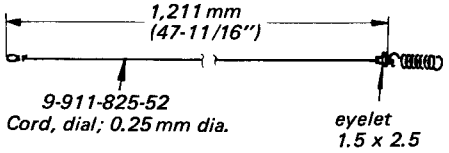
Set the PRESELECTOR tuning shaft to the full-counterclockwise stop and position the dial pointer as shown below.

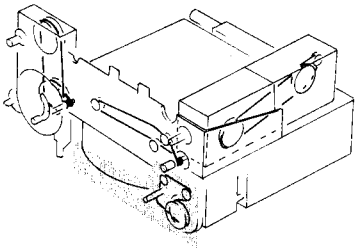


MIDDLE-CASE REMOVAL (Page 27)

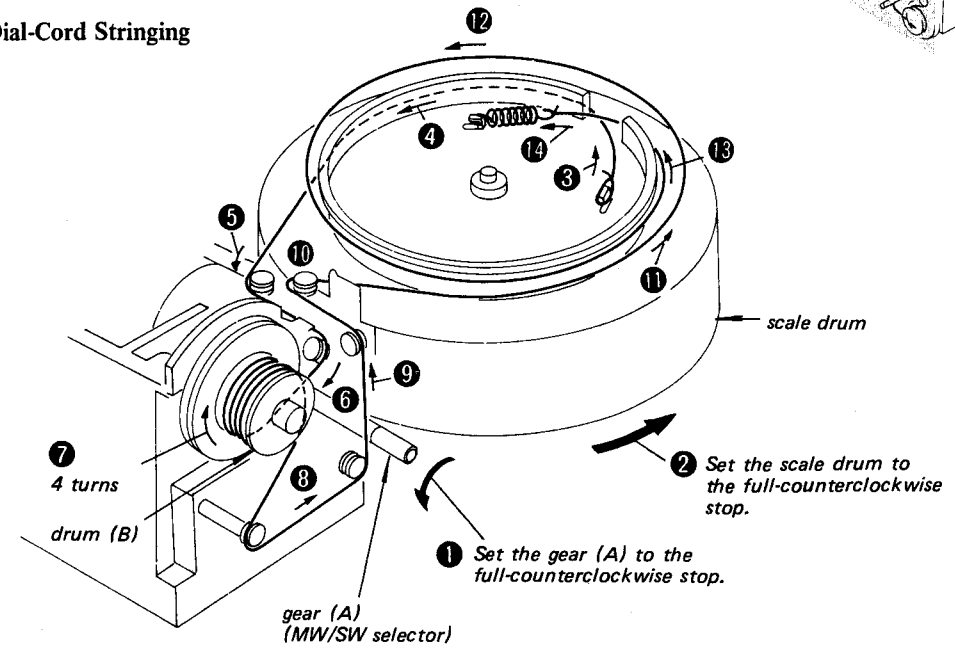
## • SCALE-DRUM DIAL-CORD STRINGING

### 1. Dial-Cord Preparation



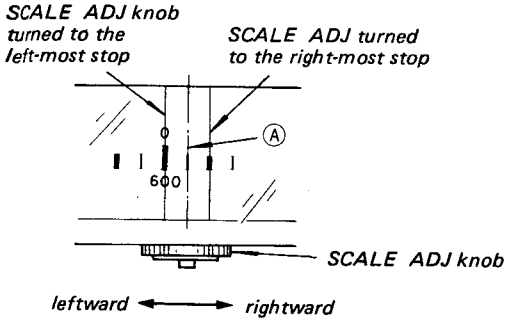
### 2. Dial-Cord Stringing




### 3. Dial-Scale Setting

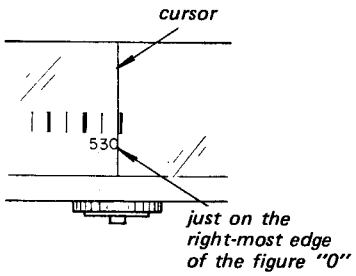
1) Hold the gear (A) and strongly move the scale drum so that the cursor on the transparent plate places on the dial scale when the SCALE ADJ knob is turned to the left- and right-most stops.

**Note:** The dial cord slips on the drum (B).




2) Adjust the SCALE ADJ knob so that the cursor places on the position shown by Ⓐ .

3) Set the gear (A) to the full-counterclockwise stop. Hold the gear (A) and move the scale drum strongly so that the dial scale places at the position as shown below.



# SECTION 3
# ADJUSTMENTS

**1. FM IF ALIGNMENT**

**2. FM FREQUENCY COVERAGE ADJUSTMENT**

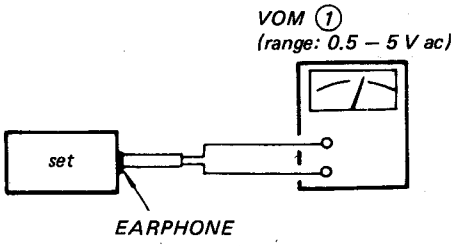
**3. FM TRACKING ADJUSTMENT**

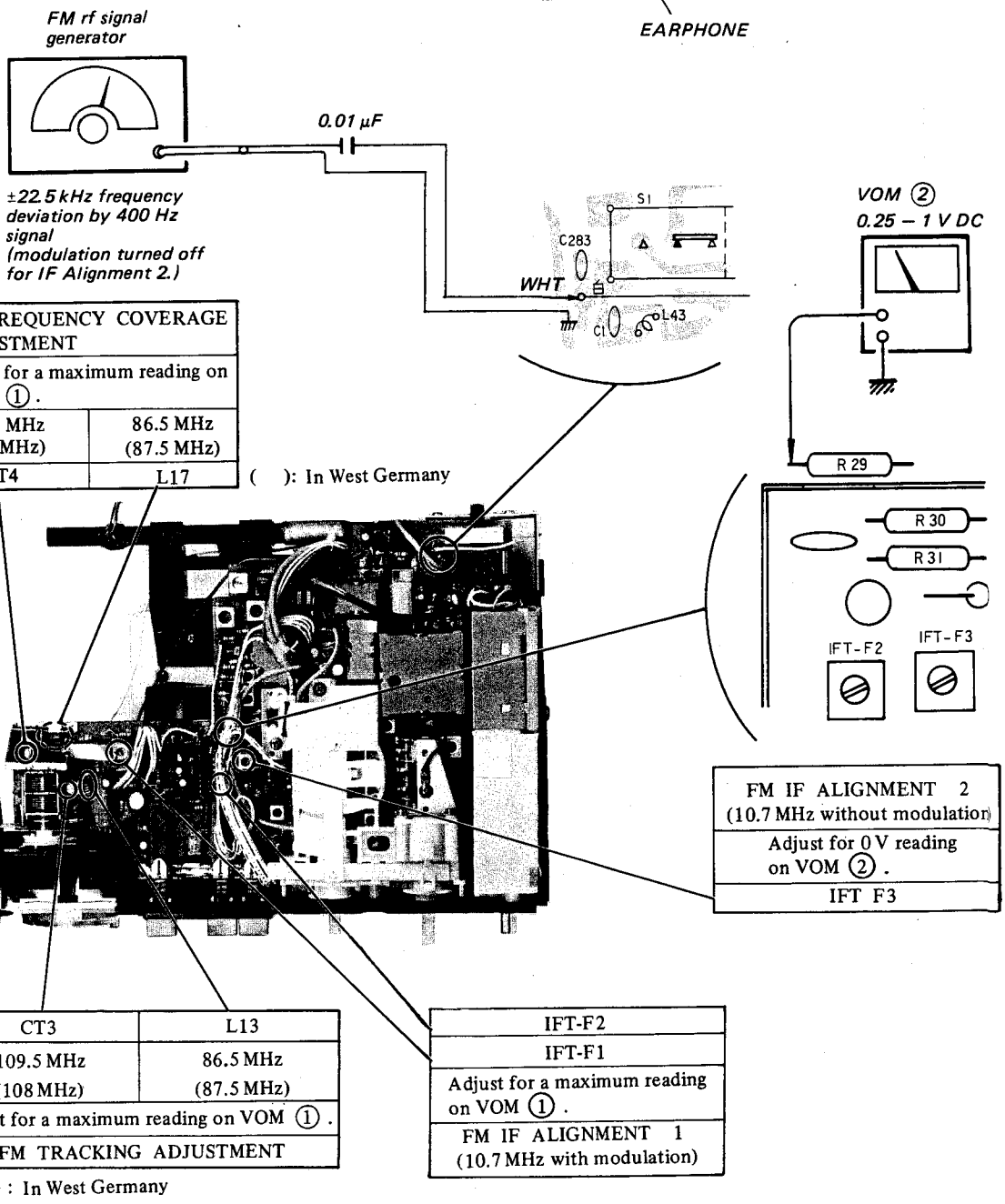
**Setting:**

| | |
|---|---|
| BAND SELECTOR switch: | FM |
| AFC switch: | OFF |
| VOLUME control: | MAX |
| TONE controls: | mechanical mid positions |

**Procedure:**

- Repeat the procedures in each adjustment several times, and the frequency coverage and tracking adjustments should be finally done by the trimmer capacitors.



## 4. MW IF ALIGNMENT

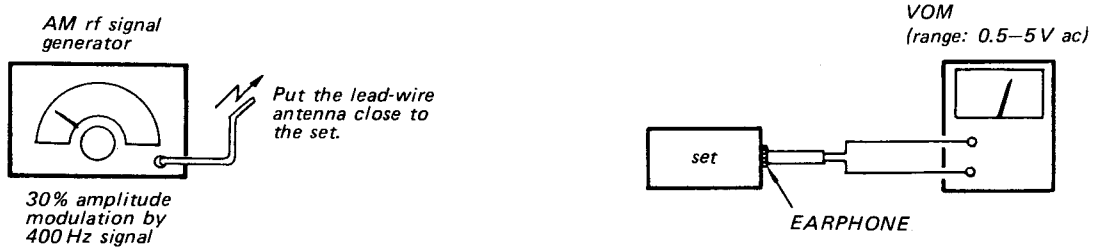
## 5. MW TRACKING ADJUSTMENT

**Setting:**

BAND SELECTOR switch: MW
VOLUME control: MAX
TONE controls: mechanical mid position

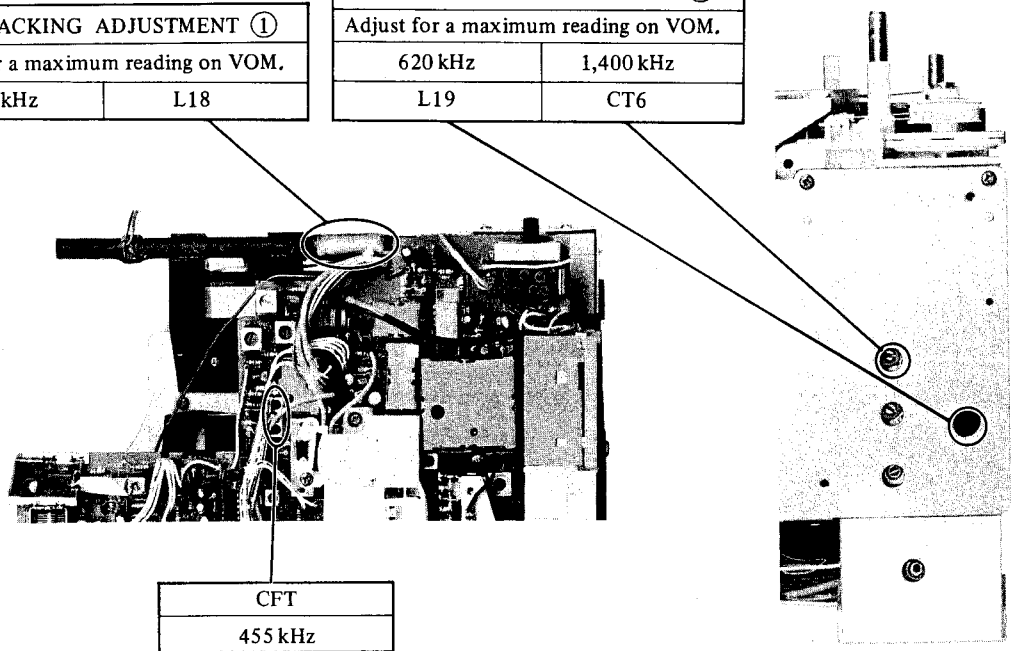
**Procedure:**

- Repeat the procedures in each adjustment several times, and the frequency coverage and tracking adjustments should be finally done by the trimmer capacitors.




| MW TRACKING ADJUSTMENT ① | |
|---|---|
| Adjust for a maximum reading on VOM. | |
| 620 kHz | L18 |

| MW TRACKING ADJUSTMENT ② | |
|---|---|
| Adjust for a maximum reading on VOM. | |
| 620 kHz | 1,400 kHz |
| L19 | CT6 |



| CFT |
|---|
| 455 kHz |
| Adjust for a maximum reading on VOM. |
| MW IF ALIGNMENT |

## 6. VFO FREQUENCY COVERAGE ADJUSTMENT (MW FREQUENCY COVERAGE ADJUSTMENT)

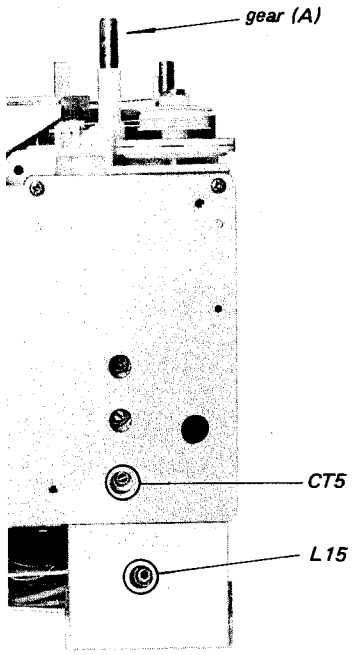
**Setting:**

BAND SELECTOR switch: MW
VOLUME control: MAX
TONE controls: mechanical mid position

| Step | Position of gear (A) (shaft to select MW or SW) | Adjust | Frequency Counter Indication |
|---|---|---|---|
| 1 | full-counter-clockwise stop | L15 | 520 kHz (±3 kHz) |
| 2 | full counter-clockwise stop | CT5 | 1,620 kHz (±3 kHz) |
| 3 | Repeat steps 1 and 2 if necessary. | | |

**Adjustment Location:**

*– main board –*

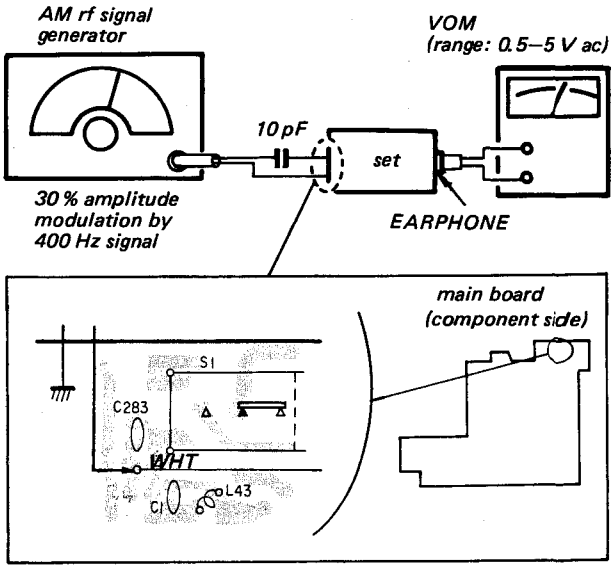



## 7. MIXER BALANCE-2 ADJUSTMENT

**Setting:**

BAND SELECTOR switch: SW
MODE switch: WIDE
AM RF GAIN control: MAX
SW-ANT switch: ROD

**Procedure:**

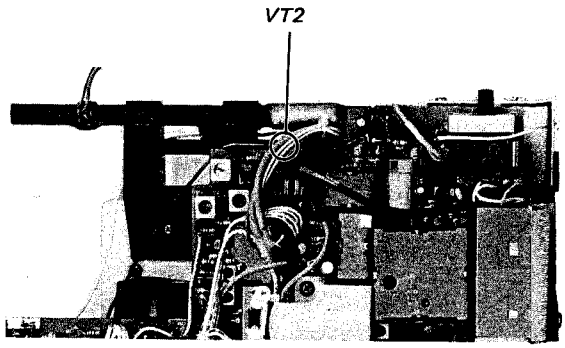



1. Tune in to 20.1 MHz.
2.

| AM rf signal generator frequency | PRESELECTOR position | Adjust | VOM reading |
|---|---|---|---|
| 19.055 MHz | around 19 MHz for a maximum output level | VT2 | minimun |

**Adjustment Location:**

*– main board –*

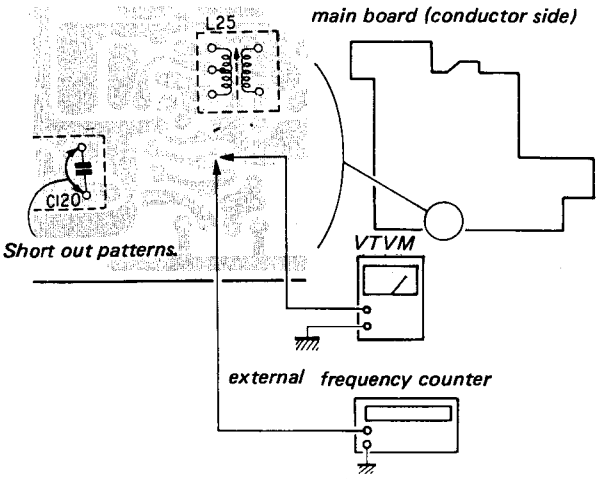


## 8. 10 MHz OSCILLATOR OUTPUT LEVEL ADJUSTMENT

**Setting:**

BAND SELECTOR switch: SW

**Procedure:**

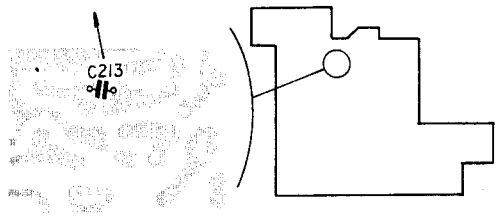



1. Short out the patterns as shown above.
2. Adjust L25 for a maximum reading on the VTVM. The frequency counter should read 10 MHz ±100 Hz. If not, adjust the value of C213.

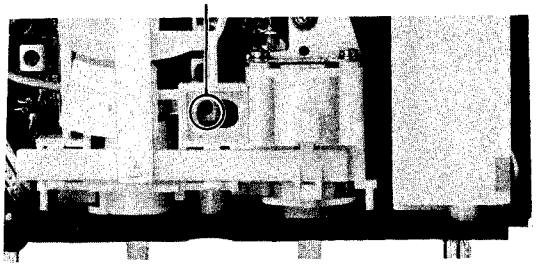
| | | |
|---|---|---|
| C213 | 3 pF<br>4 pF<br>5 pF | ↓<br>Frequency<br>lowers |

**Adjustment Location:**

*– main board –*




*L25*

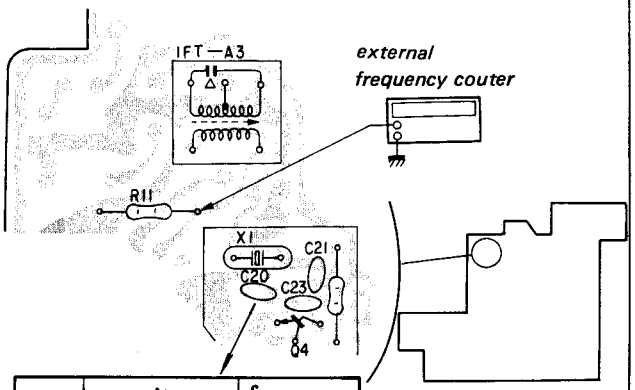


## 9. 18.6 MHz OSCILLATOR FREQUENCY ADJUSTMENT

**Setting:**

BAND SELECTOR switch: SW

**Procedure:**




| | capacitance | frequency |
|---|---|---|
| C20 | 3 pF<br>4 pF<br>5 pF | ↓<br>lowers |

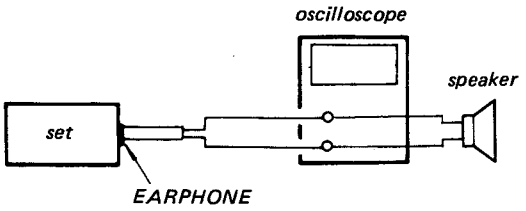
Adjust the value of C20 so that the frequency reading on the frequency counter becomes 18.6 MHz ±250 Hz.

## 10. BFO ADJUSTMENT

**Setting:**

BAND SELECTOR switch: SW

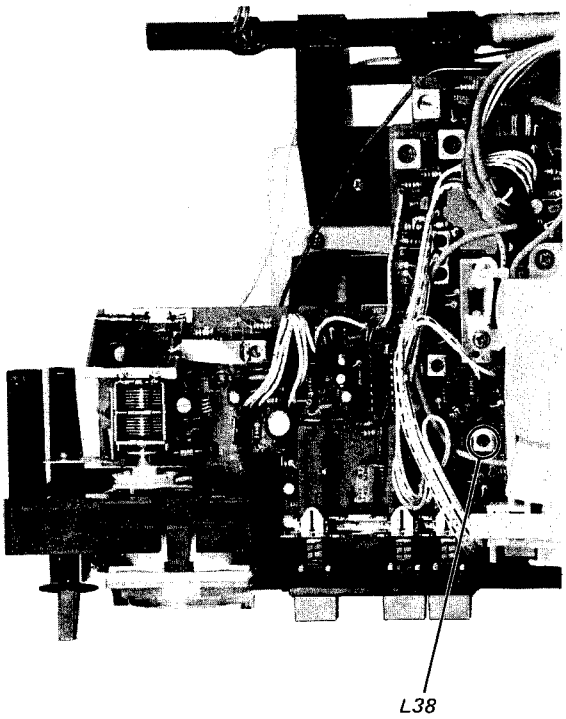
**Procedure:**




1. Set the receiver to tune in to 20.0 MHz.
2. Adjust AM RF GAIN control to set the TUNING meter to about "5".
3. Adjust L38 by setting the MODE switch to USB and LSB/CW alternately so that the waveforms and tones in both modes become the same.

**Adjustment Location:**

*– main board –*

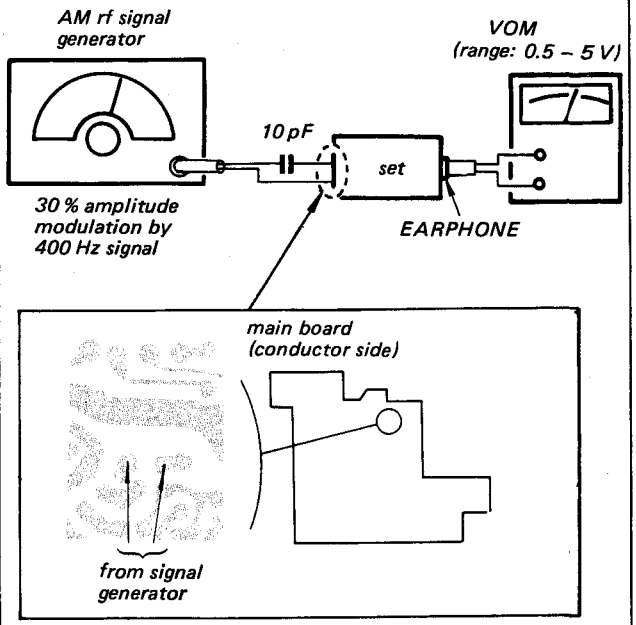


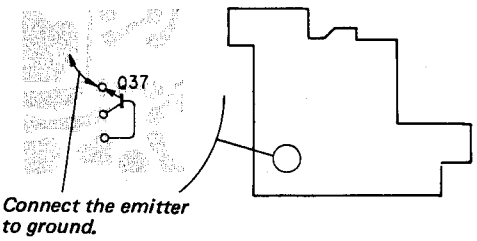

## 11. 1st IF ALIGNMENT

**Setting:**

BAND SELECTOR switch: SW

**Procedure:**

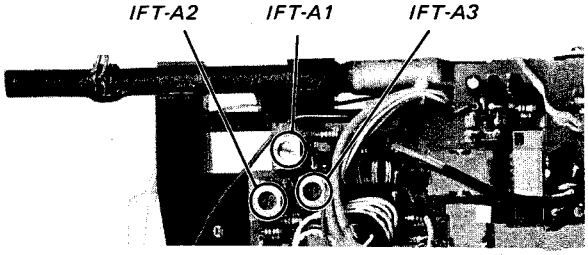



| AM rf signal generator frequency | Adjust | VOM reading |
|---|---|---|
| 19.055 MHz | IFT-A1<br>IFT-A2<br>IFT-A3 | maximum |

**Adjustment Location:**

*– main board –*

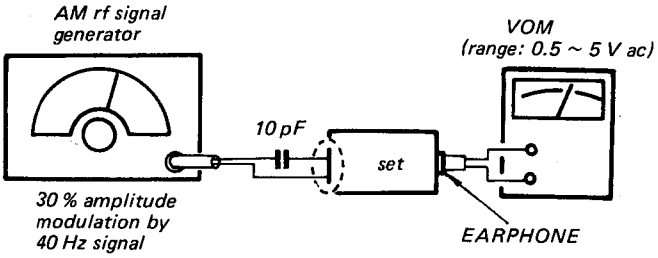


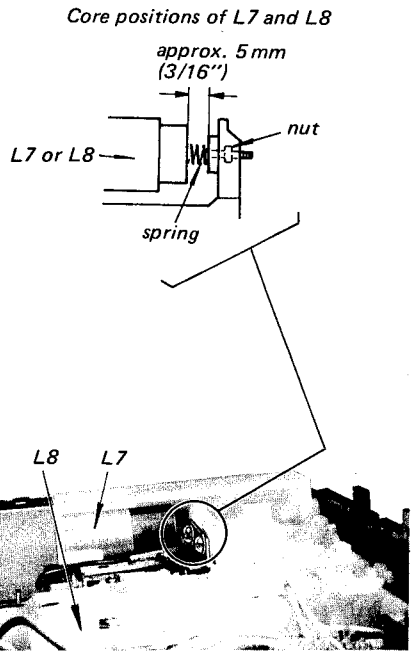
## 12. PRESELECTOR FREQUENCY COVERAGE AND TRACKING ADJUSTMENT

**Setting:**

BAND SELECTOR switch: SW
MODE switch: WIDE

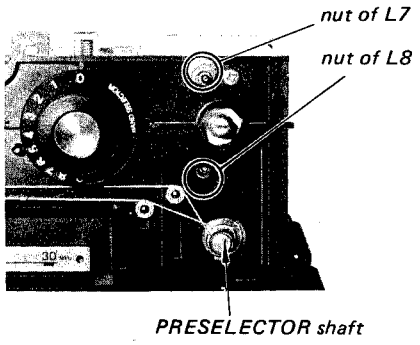
**Procedure:**




1. Turn the PRESELECTOR shaft to make the springs of L7 and L8 visible as shown on the right.
2. Adjust the nuts so that the springs expose approximately 5 mm (3/16")
3.

| Step | Rf signal generator frequency | PRESELECTOR shaft position | Adjust | VOM reading |
|---|---|---|---|---|
| 1 | 1.6 MHz | full-counterclockwise | nut of L7 and L8 | maximum |
| 2 | 30 MHz | full-clockwise | CT1 CT2 | |
| 3 | 7 MHz | Tune in the set to 7 MHz | nut of L7 | |




Repeat step 1 to confirm the maximum indication of the VOM. If not, repeat steps 1 through 3.

## 13. VCO1 FREQUENCY COVERAGE ADJUSTMENT

**Note:** Perform this adjustment from the lowest frequency.

Perform the adjustment from the step 1 to 3 successively.

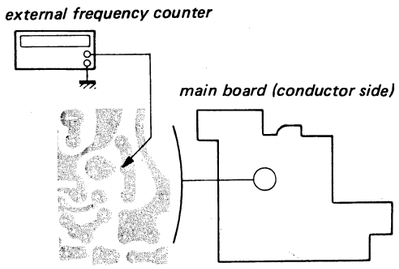
**Setting:**

BAND SELECTOR switch: SW

**Procedure:**

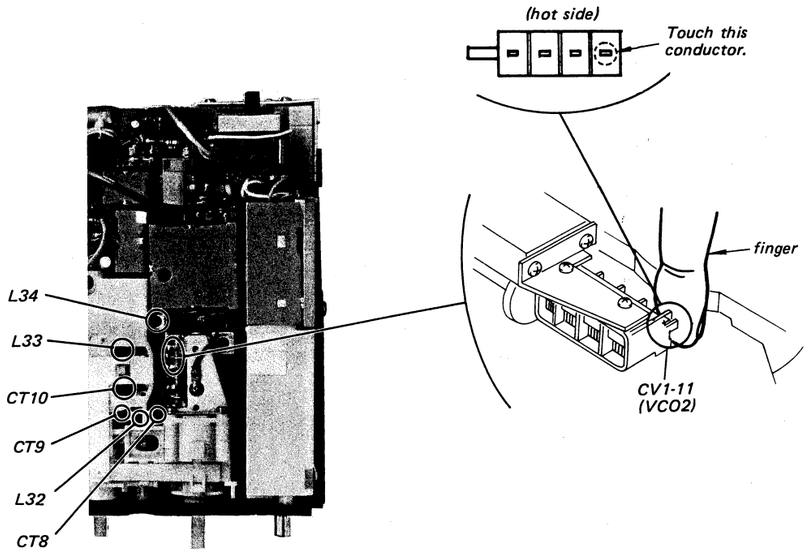
**Note:** For all the steps, disable VCO2 by touching CV1-11 with a finger as shown below.

## WHEN THE INTERNAL FREQUENCY COUNTER IS DEFECTIVE




| STEP | SW BAND SELECTOR | MW/SW TUNING DIAL | Adjust | INTERNAL FREQUENCY COUNTER IS NORMAL<br>INTERNAL FREQUENCY COUNTER INDICATION | INTERNAL FREQUENCY COUNTER IS DEFECTIVE<br>EXTERNAL FREQUENCY COUNTER INDICATION |
|---|---|---|---|---|---|
| 1. (SW1) | 10 MHz switch . . . 0<br>1 MHz switch . . . 0* | full-counter-clockwise | L34 | 2145 ± 30 kHz<br>(2115 – 2175 kHz) | 21200 ± 30 kHz<br>(21170 – 21230 kHz) |
| | 10 MHz switch . . . 0<br>1 MHz switch . . . 9 | full clockwise | CT8 | 11045 ± 30 kHz<br>(11015 – 11075 kHz) | 30100 ± 30 kHz<br>(30070 – 30130 kHz) |
| 2. (SW2) | 10 MHz switch . . 10<br>1 MHz switch . . . 0 | full-counter-clockwise | L33 | 11745 ± 30 kHz<br>(11715 – 11775 kHz) | 30800 ± 30 kHz<br>(30770 – 30830 kHz) |
| | 10 MHz switch . . 10<br>1 MHz switch . . . 9 | full clockwise | CT10 | 20745 ± 30 kHz<br>(20715 – 20775 kHz) | 39800 ± 30 kHz<br>(39770 – 39830 kHz) |
| 3. (SW3) | 10 MHz switch . . 20<br>1 MHz switch . . . 0 | full-counter-clockwise | L32 | 21745 ± 30 kHz<br>(21715 – 21775 kHz) | 40800 ± 30 kHz<br>(40770 – 40830 kHz) |
| | 10 MHz switch . . 20<br>1 MHz switch . . . 9 | full clockwise | CT9 | 30645 ± 30 kHz<br>(30615 – 30675 kHz) | 49700 ± 30 kHz<br>(49670 – 49730 kHz) |

*: Loosen the selector knob a bit and turn and set to "0".





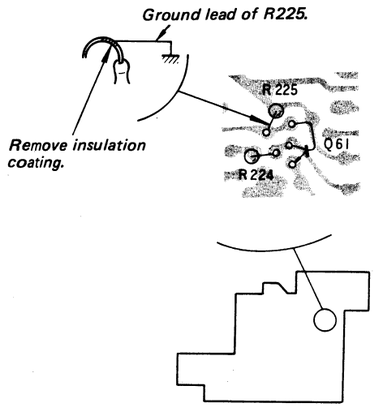

## MEMO

## 14. VCO2 ADJUSTMENT

**Note:** This adjustment may not be made if the variable capacitor CV1-8-11 of VCO2 is installed improperly when it is replaced. Refer to the capacitor installation on page 34.

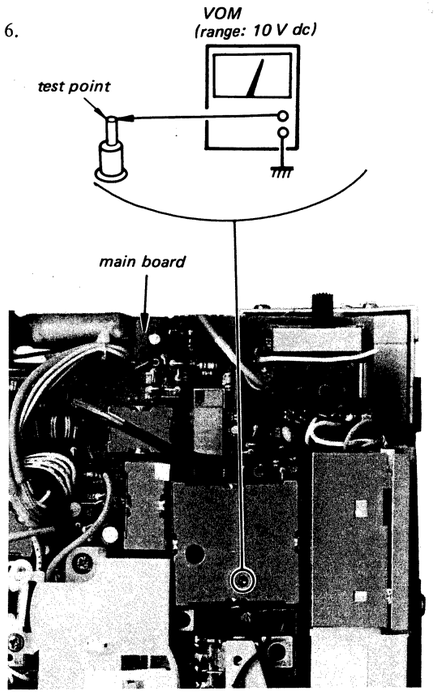
**Procedure:**

1. Disable the sweep circuit as shown below.



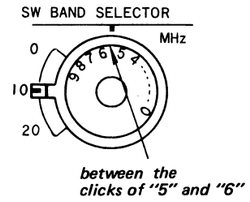

2. BAND SELECTOR switch: MW
3. Turn the MW/SW TUNING DIAL to obtain a 600 kHz indication on the internal counter.
4. MODE switch: WIDE
   BAND SELECTOR switch: SW
5. SW BAND SELECTOR: any frequency between 10,000 and 19,000 kHz.

6.




**Note:** Continue the steps when the circuit of VCO 2 is changed or the phase detector (Q53, Q55–Q57) is replaced. In other cases, skip the steps 7 through 10.

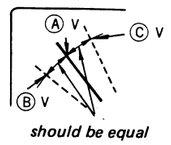
7. Set the SW BAND SELECTOR switches as shown below to obtain a 15,500 kHz indication on the counter.




(continued on next page)



8. Adjust VT1 so that VOM connected in step 6 indicates approximately 3.5 V. Keep the frequency indication on the frequency in 15,500 kHz by fine adjusting SW BAND SELECTOR, because the frequency changes when VT1 is adjusted.
9. SW BAND SELECTOR switches: 10 MHz
10. Adjust L36 so that the frequency counter indicates just 10,000 kHz.
11. SW BAND SELECTOR switches: 19 MHz
12. Adjust CT11 so that the frequency counter indicates just 19,000 kHz.
13. Perform step 7. Read the indication of the VOM as connected in step 6. ( Ⓐ V)
14. SW BAND SELECTOR: 15 MHz
15. Slowly turn the 1 MHz-step SW BAND SELECTOR switch from "5" to "6" observing the VOM indication. The VOM indication gradually lowers and suddenly goes back up to the first reading. Read the VOM indication just before the reading goes back ( Ⓑ V ). This should happen between 15,000 and 16,000 kHz.
16. Set the 1 MHz-step SW BAND SELECTOR switch to "5" (15,000 kHz).
17. Gradually turn the 1 MHz- step SW BAND SELECTOR switch from "5" to "4" observing the VOM indication. The VOM indication gradually rises and suddenly goes down to the first reading at a point. Read the VOM indication just before the reading drops. ( Ⓒ V). This should happen between 14,000 and 15,000 kHz.
18. Ⓐ V, Ⓑ V and Ⓒ V become as follows.
    Ⓐ V– Ⓑ V = Ⓒ V– Ⓐ V

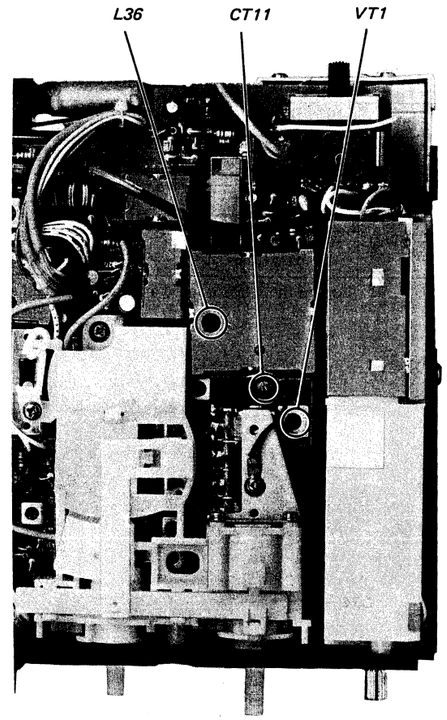



If not, perform steps 7, 8 and 13 through 18.

19. Set the 1MHz-step SW BAND SELECTOR switch to "0".
20. Adjust L36 so that the VOM reading becomes Ⓐ V and the counter indicates 10,000 kHz.
21. Set the 1 MHz-step SW BAND SELECTOR switch to "9".
22. Adjust CT11 so that the VOM reading becomes Ⓐ V and the counter indicates 19,000 kHz.
23. Turn the 1 MHz-step SW BAND SELECTOR switch from "0" to "9" successively. The frequency counter should indicate 10,000 kHz, 11,000, kHz . . . . . 19,000 kHz respectively. If not, repeat steps 1 through 22.
24. Remove the grounding wire installed in step 1.

**Adjustment Location:**

*– main board –*

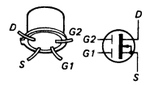


# SECTION 4
# DIAGRAMS

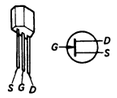
## 4-1. MOUNTING DIAGRAM (1)
*– Conductor Side –*

- **Replacement Semiconductors**
  For replacement, use semiconductors except in ( ).

**Q1 : 3SK37-62 (3SK37)**

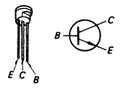


**Q2, 3, 22, 31: 2SK23A-840 (2SK23)**
**Q5, 6 : 2SK23A-824 (2SK23)**

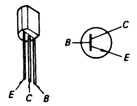


**Q4, 9–12, 14**
**Q21, 23, 25, 26**
**Q30, 32–36, 38**
**Q42–43, 50, 67**
**Q68** : **2SC930**

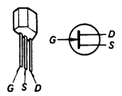
**Q37 : 2SC668**



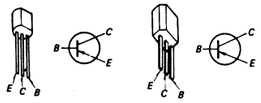
**Q7, 13, 16, 19, 27**
**Q28, 39, 40, 47–49**
**Q55–66, 71, 44** : **2SC1364 (2SC1363)**



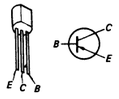
**Q8, 24 : 2SK42-2 (2SK42)**



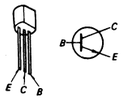
**Q15, 20, 41 : 2SA893 (2SA678)**



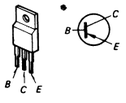
**Q17 : 2SA772-14 (2SA772)**



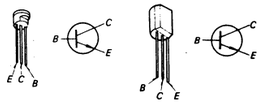
**Q18 : 2SC1474**



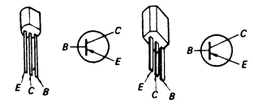
**Q29 : 2SA861**



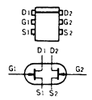
**Q45 : 2SC930** **(2SC710)**



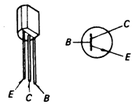
**Q46 : 2SA893** **(2SA677)**



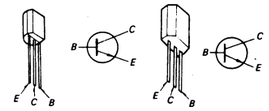
**Q53 : 2SK58**



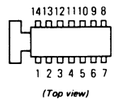
**Q51, 70 : 2SC710-13 (2SC710)**



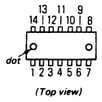
**Q72 : 2SC1364** **(2SC633)**



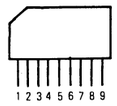
**IC1 : CX162**




**IC2 : 34013PC (34013P)**

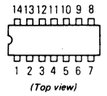



**IC3 : TC5081P**



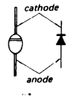

**IC4 : M54825P**

**IC8 : SN74LS290N**



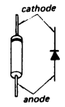

**IC7 : TA7060P**

**D1–6, 12–14**
**D18, 19, 23–25, 29** : **1S1555**

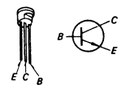



**D7, 8, 10, 11**
**D17, 31** : **1T261 (1T26)**

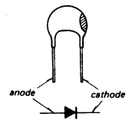
**D9** : **1T22AM (1T26)**
**D20, 21** : **10E2**
**D22** : **1S2139C**



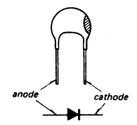

**D15 : 2SC930**



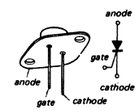
**D16, 30 : VD1220**



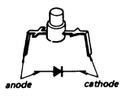

**D26 : VD1120**



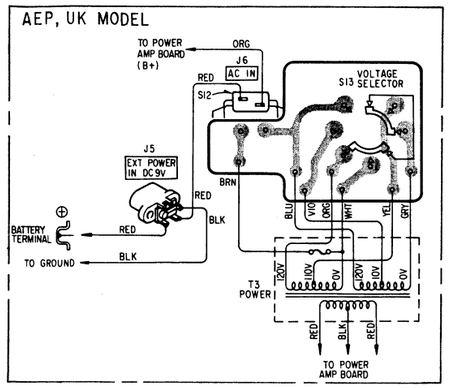

**D27, 28 : FC54E (FC54M)**

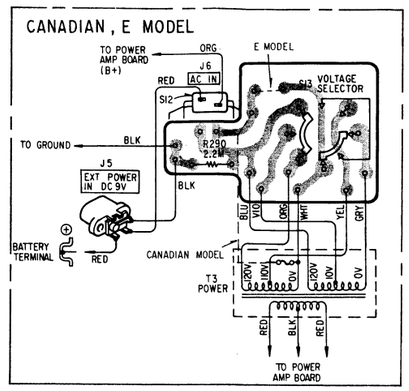


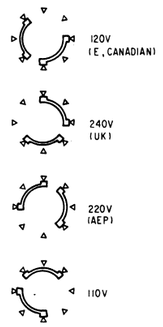

**D32 : SEL103R**




**IC6 UPB-551C**




**Note:**

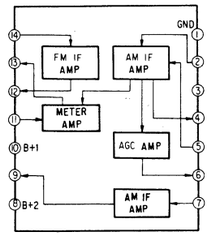
- ○— : parts extracted from the component side.
- ●— : parts extracted from the conductor side.
- ■ : part mounted on the conductor side.
- [ ]— : indicates side identified with part number.
- ▒▒ : B+ pattern

| Q, IC | D |
|---|---|
| 49, 48 | |
| 2 | |
| 3 | |
| 50 | |
| 61 | |
| 67 | |
| 60 | |
| 25 | |
| 59 5 | |
| 58 6 | 31 |
| 4 | |
| 41 | |
| 26 | |
| 55 53,40 | 30 |
| 57 | |
| 56 39,70 | |
| 43,38 | |
| 14 | 10 |
| 42 | 28 |
| 71 | 26 17,22 |
| IC3 11,21 | 8,7 |
| 12 | |
| 9 | |
| 10 | 11 |
| 30 IC1 | |
| 35 | 14 |
| IC2 37 | 15 |
| 31 7 | 9 |
| 29,8 | 27 |
| 36,34 | |
| 68 | |
| 27 | |
| 28 | 13,12 |
| 13 | |
| 32 | |
| 33 | |
| Q, IC | D |

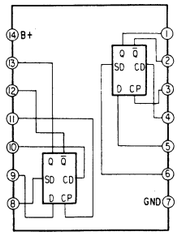
| Q , IC | D |
|---|---|
| 49, 48 | |
| 2 | |
| 3 | |
| 50 | |
| 61 | |
| 67 | |
| 60 | |
| 25 | |
| 59 5 | |
| 58 6 | |
| 4 | 31 |
| 41 | |
| 26 | |
| 55 53,40 | 30 |
| 57 | |
| 39,70 | |
| 56 | |
| 43,38 | |
| 14 | 10 |
| 42 | 28 |
| 71 | 17,22 |
| 26 | |
| 11,21 | 8,7 |
| IC3 | |
| 12 | |
| 9 | |
| 10 | 11 |
| 30 | |
| IC1 | |
| 35 | 14 |
| IC2 | 15 |
| 37 | |
| 31 7 | 9 |
| 29,8 | 27 |
| 36,34 | |
| 68 | |
| 27 | |
| 28 | 13,12 |
| 13 | |
| 32 | |
| 33 | |
| Q , IC | D |



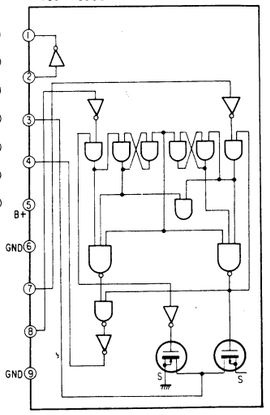
• IC1 CX162

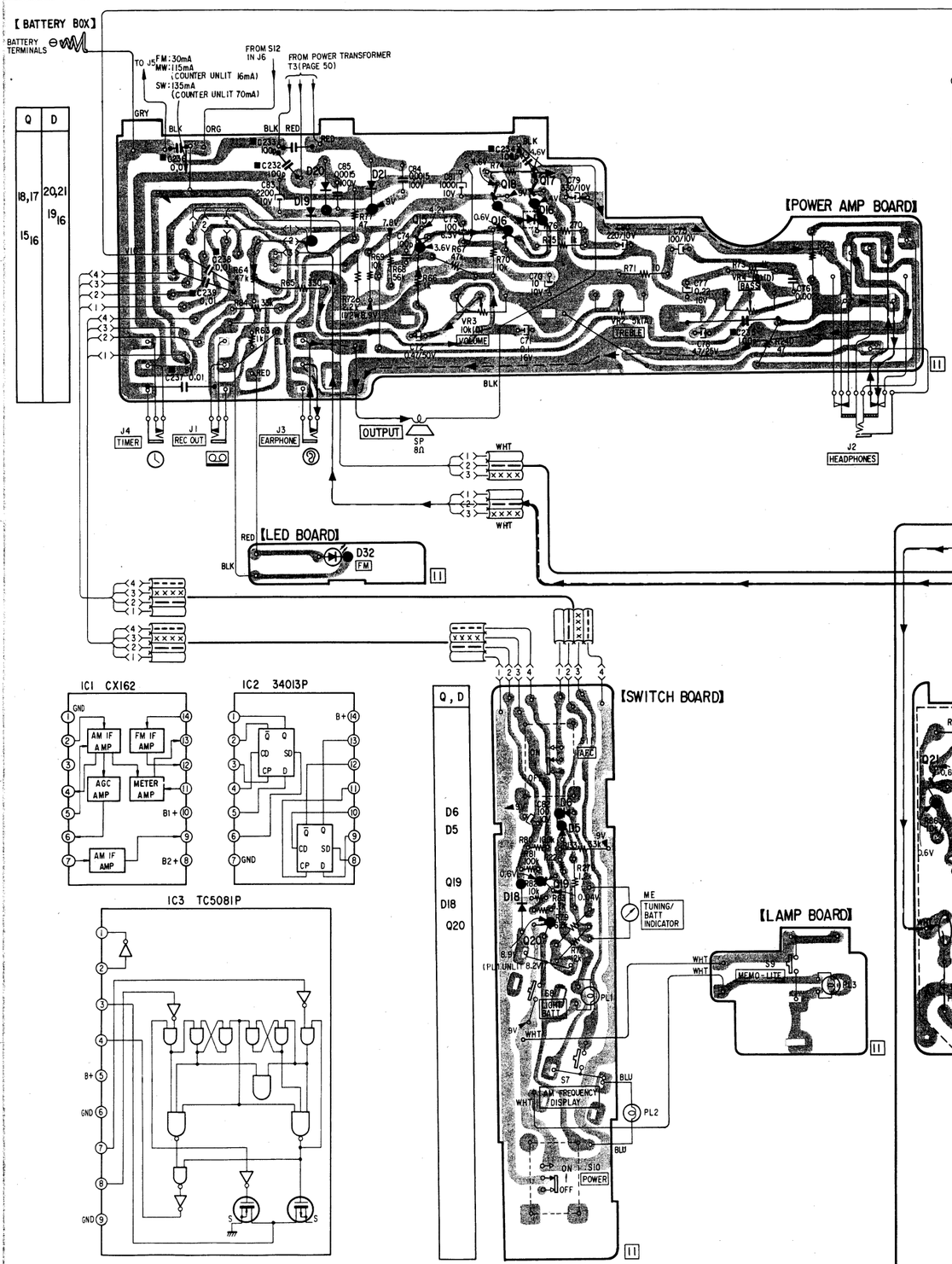


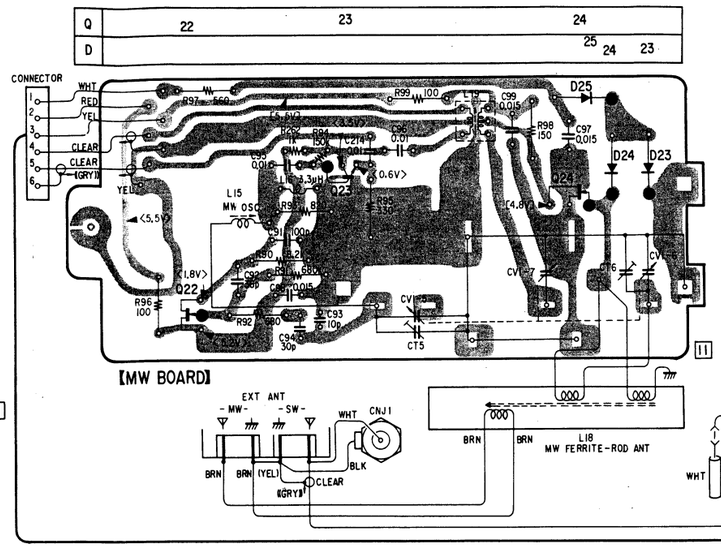

• IC2 34013P

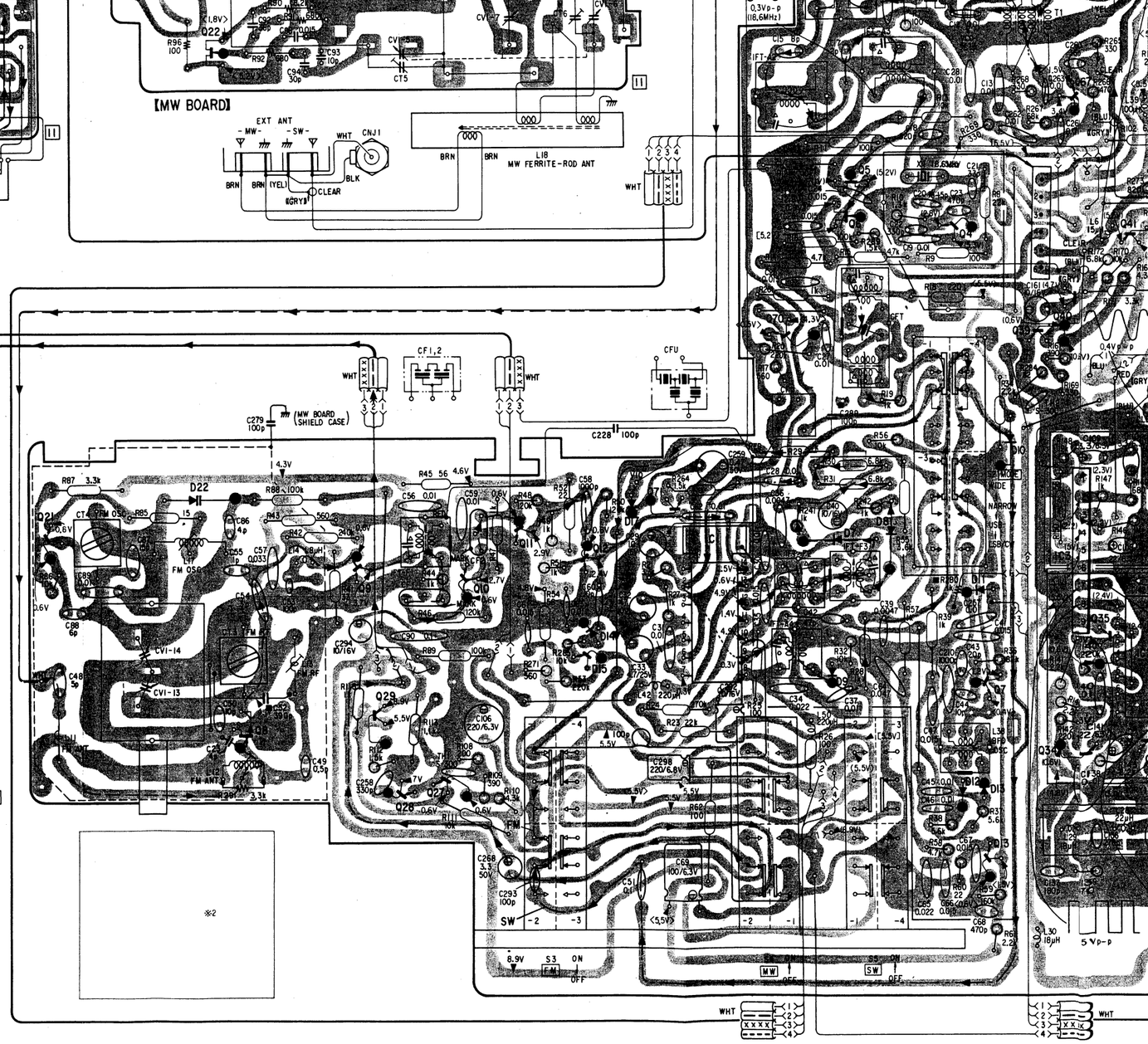


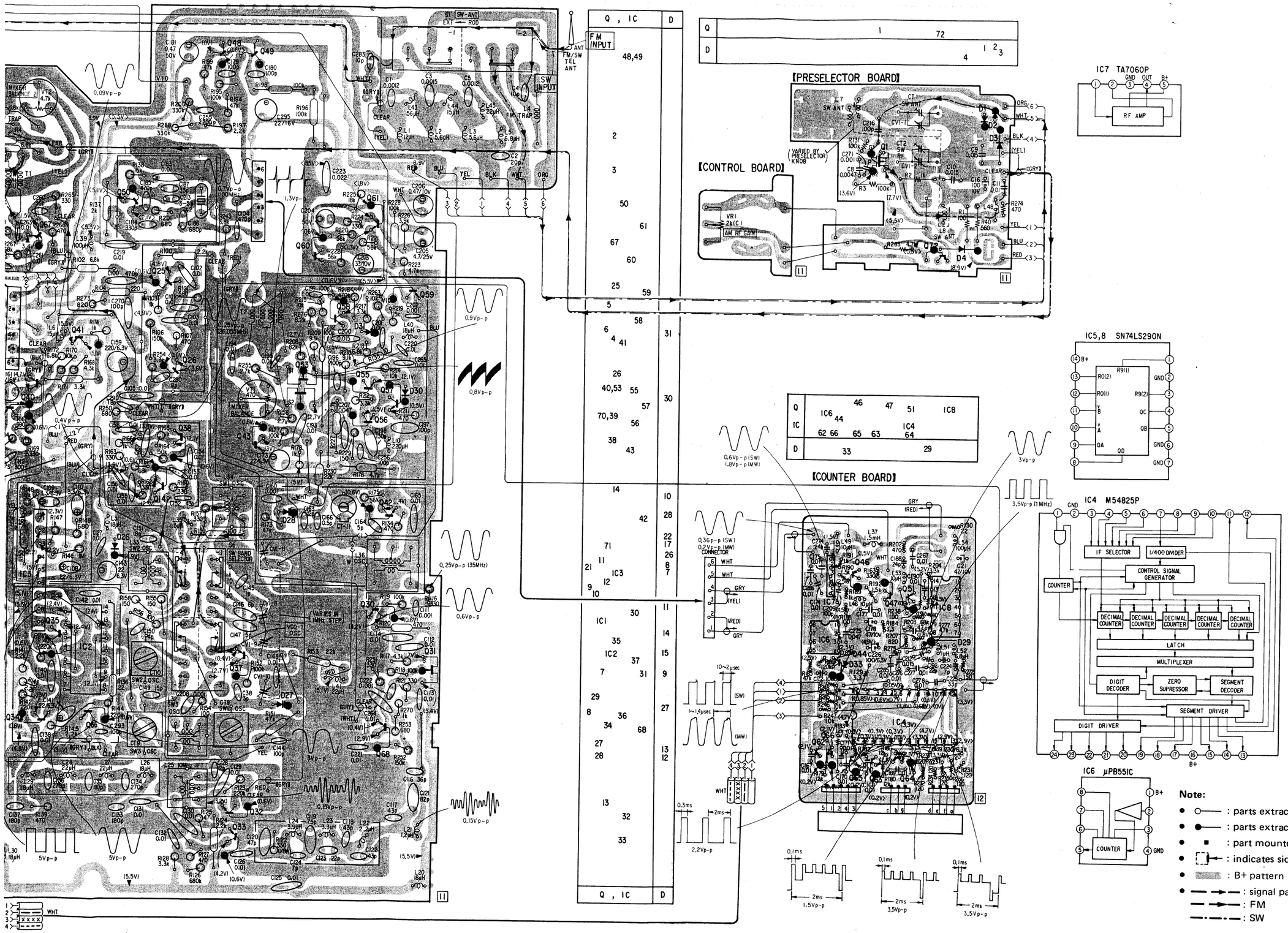

• IC3 TC5081P




【BATTERY BOX】
BATTERY TERMINALS
TO JS
FM:30mA
MW:115mA
(COUNTER UNLIT 16mA)
SW:135mA
(COUNTER UNLIT 70mA)
FROM SI2 IN J6
FROM POWER TRANSFORMER T3(PAGE 50)
【POWER AMP BOARD】
J4 TIMER
J1 REC OUT
J3 EARPHONE
OUTPUT
SP 8Ω
J2 HEADPHONES
【LED BOARD】
D32 FM
IC1 CX162
IC2 34013P
IC3 TC5081P
【SWITCH BOARD】
【LAMP BOARD】
ME TUNING/ BATT INDICATOR
MEMO-LITE
AM FREQUENCY DISPLAY
POWER
Q, D
D6
D5
Q19
D18
Q20

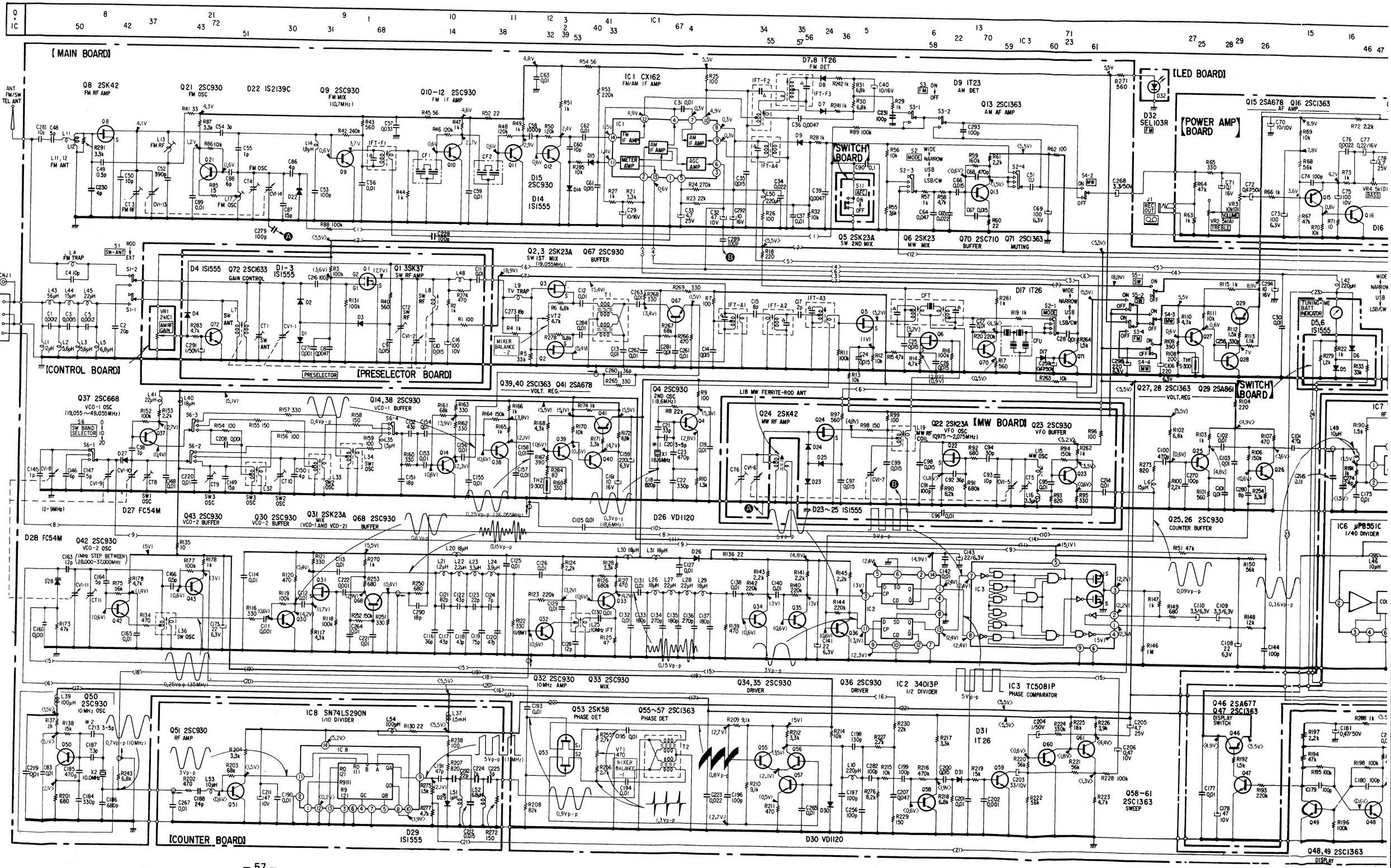

【MW BOARD】
CONNECTOR
EXT ANT
- MW - - SW -
L18 MW FERRITE-ROD ANT
L15 MW OSC


【MAIN BOARD】 (COMPONENT SIDE)
(MW BOARD SHIELD CASE)
※2
CFU
CF1,2




**Note:**

- ○— : parts extracted from the component side.
- ●— : parts extracted from the conductor side.
- ■ : part mounted on the conductor side.
- [ ]— : indicates side identified with part number.
- ▒ : B+ pattern
- —→— : signal path
- —→— : FM
- —·—·— : SW


[MAIN BOARD]
[CONTROL BOARD]
[PRESELECTOR BOARD]
[COUNTER BOARD]
[LED BOARD]
[POWER AMP] BOARD
[SWITCH] BOARD
[MW BOARD]
Q8 2SK42 FM RF AMP
Q21 2SC930 FM OSC
D22 IS2139C
Q9 2SC930 FM MIX (10.7MHz)
Q10-12 2SC930 FM IF AMP
IC1 CX162 FM/AM IF AMP
D7,8 IT26 FM DET
D9 IT23 AM DET
Q13 2SC1363 AM AF AMP
Q15 2SA678 Q16 2SC1363 AF AMP
D15 2SC930
D14 IS1555
Q5 2SK23A SW 2ND MIX
Q6 2SK23 MW MIX
Q70 2SC710 BUFFER
Q71 2SC1363 MUTING
D32 SEL103R
Q2,3 2SK23A SW 1ST MIX (19.055MHz)
Q67 2SC930 BUFFER
D4 IS1555 Q72 2SC1633 GAIN CONTROL
D1-3 IS1555
Q1 3SK37 SW RF AMP
Q39,40 2SC1363 Q41 2SA678 VOLT. REG.
Q4 2SC930 2ND OSC (18.6MHz)
Q24 2SK42 MW RF AMP
Q22 2SK23A VFO OSC (Q975~2.075MHz)
Q23 2SC930 VFO BUFFER
D17 IT26
Q27,28 2SC1363 Q29 2SA861 VOLT. REG
Q37 2SC668 VCO-1 OSC (19.055~49.055MHz)
Q14,38 2SC930 VCO-1 BUFFER
D27 FC54M
Q43 2SC930 VCO-2 BUFFER
Q30 2SC930 VCO-2 BUFFER
Q31 2SK23A MIX (VCO-1 AND VCO-2)
Q68 2SC930 BUFFER
D26 VD1120
D23~25 IS1555
Q25,26 2SC930 COUNTER BUFFER
IC6 μPB551C 1/40 DIVIDER
D28 FC54M
Q42 2SC930 VCO-2 OSC
Q50 2SC930 10MHz OSC
IC8 SN74LS290N 1/10 DIVIDER
Q51 2SC930 RF AMP
Q32 2SC930 10MHz AMP
Q33 2SC930 MIX
Q34,35 2SC930 DRIVER
Q36 2SC930 DRIVER
IC2 34013P 1/2 DIVIDER
IC3 TC5081P PHASE COMPARATOR
Q53 2SK58 PHASE DET
Q55~57 2SC1363 PHASE DET
D29 IS1555
D30 VD1120
D31 IT26
Q58-61 2SC1363 SWEEP
Q46 2SA677 Q47 2SC1363 DISPLAY SWITCH
Q48,49 2SC1363 DISPLAY
ANT FM/SW TEL ANT
EXT ANT
CNJ1
L11,12 FM ANT
L13 FM RF
L14 FM OSC
L17 FM OSC
L4 FM TRAP
L9 TV TRAP
L8 SW RF
L48 SW ANT
L7 SW ANT
L36 SW OSC
L18 MW FERRITE-ROD ANT
L19 MW RF COIL
L15 MW OSC
L16
L49 10μH
L42 220μH
L46 10μH
L39 100μH
L40 18μH
L41 22μH
L34 SW1 OSC
L33 SW2 OSC
L32
L35 1.5μH
L37 1.5mH
L54 100μH
L53 10μH
L51 1μH
L52 68μH
L20 18μH
L30 18μH
L31 18μH
L21 1.2μH
L22 2.2μH
L23 3.3μH
L24 3.9μH
L25 10MHz IFT
L26 18μH
L27 22μH
L28 22μH
L29 18μH
L10 220μH
L6 15μH
L1 12μH
L2 5.6μH
L3 5.6μH
L5 6.8μH
L43 56μH
L44 15μH
L45 22μH
IFT-F1
IFT-F2
IFT-F3
IFT-44
IFT-A1
IFT-A2
IFT-A3
CF1
CF2
CFT
CFU
S1 SW-ANT
S2 WIDE NARROW MODE
S3 ON FM OFF
S4-1 MW
S4-2 MW
S4-3 MW
S4-4 MW
S5-1 SW
S5-2 SW
S3-1
S3-2
S3-3
S3-4 FM
S6 SW BAND SELECTOR
S11 AFC ON OFF
S-300
REC OUT
VR1 2kΩ AM RF GAIN
VR2 5kΩ TREBLE
VR3 10kΩ VOLUME
VR4 5kΩ BASS
TUNING METER
BATT INDICATOR
D5,6 IS1555
D16
D18 WP504
D19 WP504
D7 IS1555
D8 IS1555
D9 IS1555
D10 IS1555
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D22 IS2139C
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D28 FC54M
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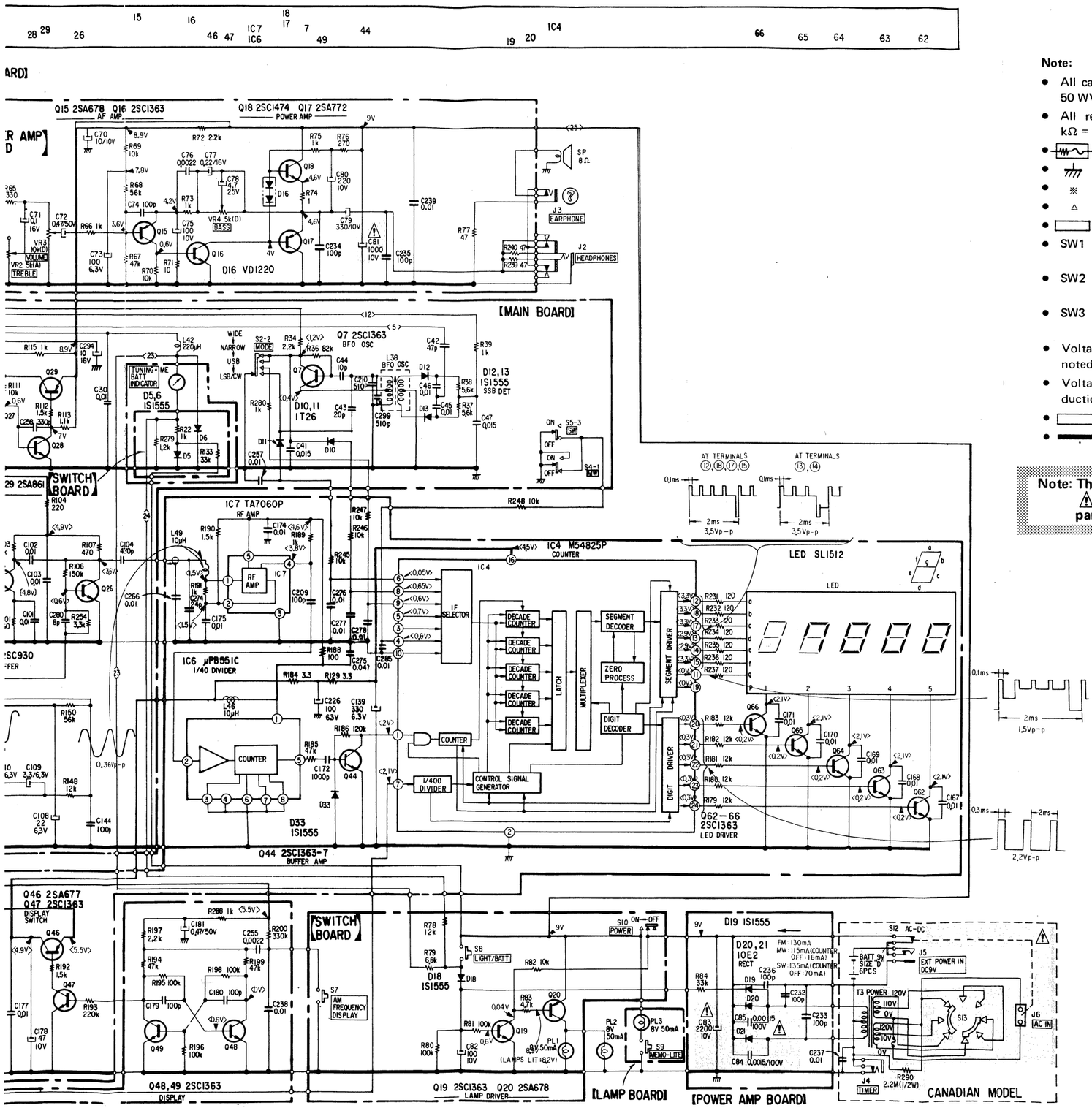
D999 IS1555
D1000 IS1555




**Note:**

- All capacitors are in μF unless otherwise noted. pF = μμF 50 WV or less are not indicated except for electrolytics.
- All resistors are in ohms, ¼W unless otherwise noted. kΩ = 1000 Ω, MΩ = 1000 kΩ
- ⏦ : fusible resistor.
- ⏚ : chassis ground.
- ※ : selected to yield optimum performance.
- △ : internal component.
- ▭ : panel designation.
- SW1 : 0 – 10 MHz (SW BAND SELECTOR in "0")
- SW2 : 10 – 20 MHz (SW BAND SELECTOR in "10")
- SW3 : 20 – 30 MHz (SW BAND SELECTOR in "20")
- Voltages are dc with respect to ground unless otherwise noted.
- Voltage variations may be noted due to normal production tolerances.
- ▭ : adjustment for repair.
- ▬ : B+ bus.

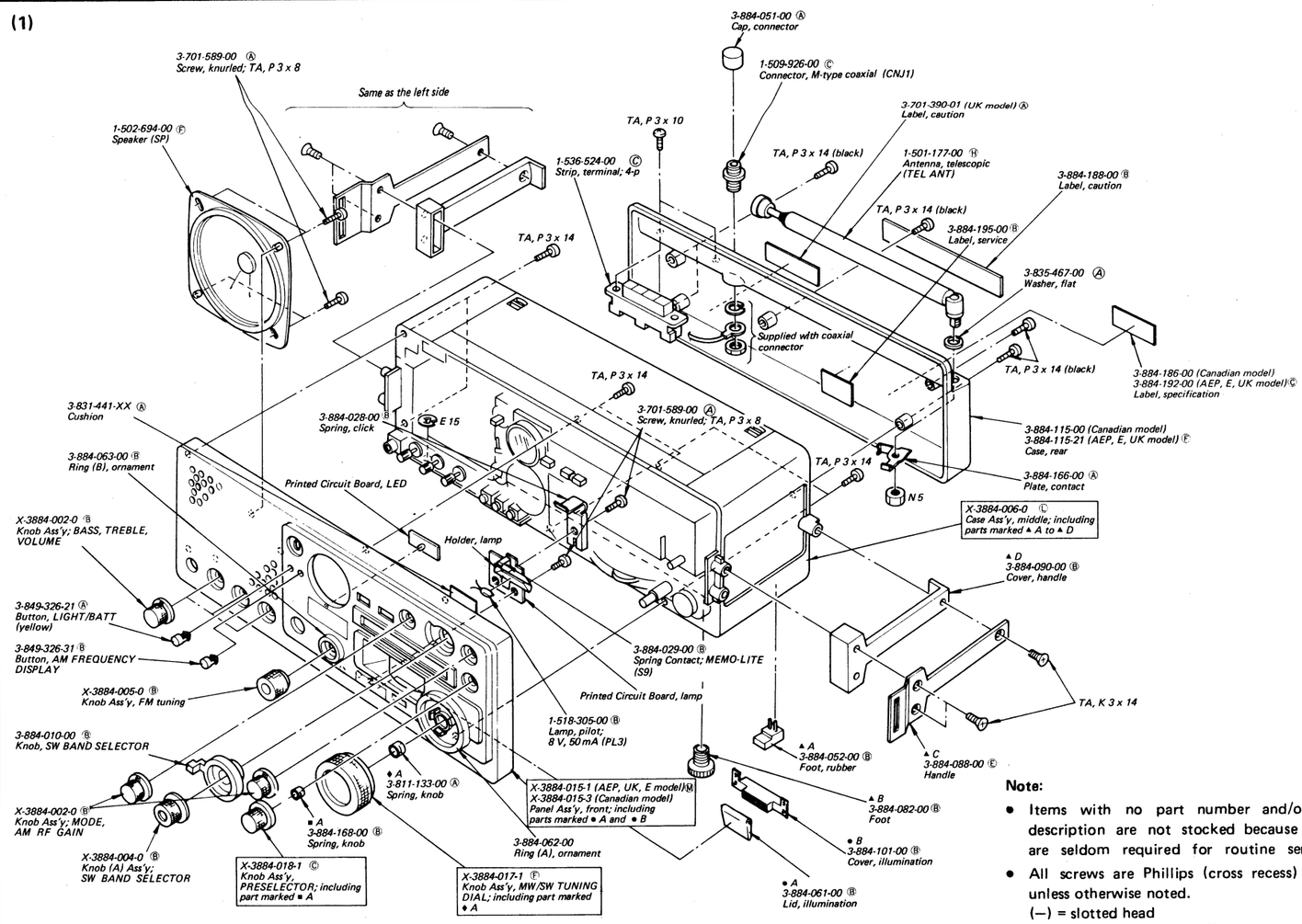
**Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.**

- Readings are taken under no-signal (detuned) conditions with a VOM (20 kΩ/V).
  ( ) : SW
  [ ] : MW
  < > : AM (MW and SW)
  no mark : FM
- Switch

| Ref. No. | Switch | Position |
|---|---|---|
| S1 | SW-ANT | ROD |
| S2 | MODE | WIDE |
| S3 | FM | ON |
| S4 | MW | OFF |
| S5 | SW | OFF |
| S6 | SW BAND SELECTOR | O |
| S7 | AM FREQUENCY DISPLAY | OFF |
| S8 | LIGHT/BATT | OFF |
| S9 | MEMO-LITE | OFF |
| S10 | POWER | OFF |
| S11 | AFC | OFF |
| S12 | AC/DC | DC |

**Note: Les composants identifiés par un tramé et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.**

(1)

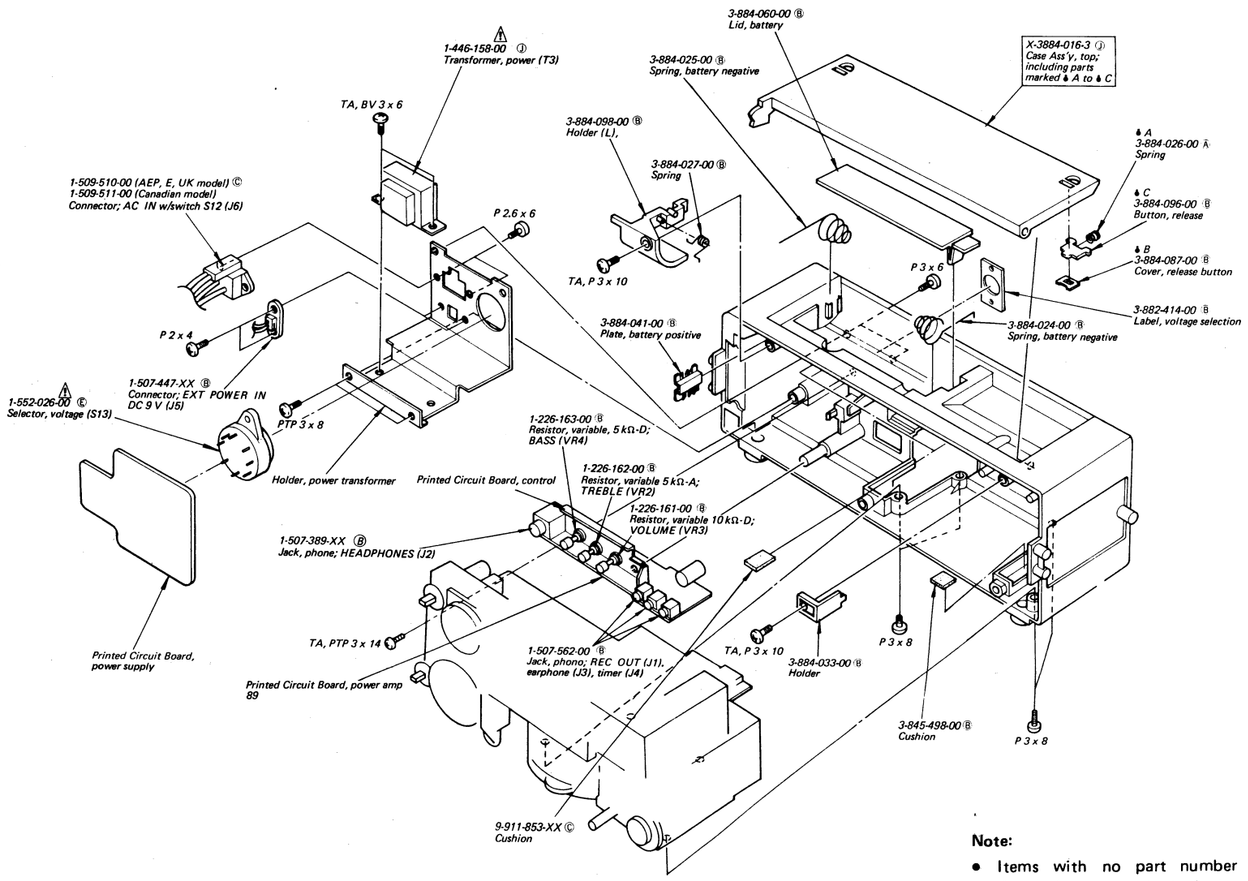

3-884-051-00 Ⓐ Cap, connector
1-509-926-00 Ⓒ Connector, M-type coaxial (CNJ1)
3-701-589-00 Ⓐ Screw, knurled; TA, P 3 x 8
Same as the left side
3-701-390-01 (UK model) Ⓐ Label, caution
1-502-694-00 Ⓕ Speaker (SP)
TA, P 3 x 10
1-536-524-00 Ⓒ Strip, terminal; 4-p
TA, P 3 x 14 (black)
1-501-177-00 Ⓗ Antenna, telescopic (TEL ANT)
3-884-188-00 Ⓑ Label, caution
TA, P 3 x 14 (black)
3-884-195-00 Ⓑ Label, service
TA, P 3 x 14
3-835-467-00 Ⓐ Washer, flat
Supplied with coaxial connector
TA, P 3 x 14 (black)
3-884-186-00 (Canadian model)
3-884-192-00 (AEP, E, UK model) Ⓒ Label, specification
TA, P 3 x 14
3-831-441-XX Ⓐ Cushion
3-884-028-00 Ⓑ Spring, click
E 15
3-701-589-00 Ⓐ Screw, knurled; TA, P 3 x 8
TA, P 3 x 14
3-884-115-00 (Canadian model)
3-884-115-21 (AEP, E, UK model) Ⓕ Case, rear
3-884-063-00 Ⓑ Ring (B), ornament
Printed Circuit Board, LED
3-884-166-00 Ⓐ Plate, contact
N 5
X-3884-006-0 Ⓒ Case Ass'y, middle; including parts marked ▲ A to ▲ D
X-3884-002-0 Ⓑ Knob Ass'y; BASS, TREBLE, VOLUME
Holder, lamp
▲ D 3-884-090-00 Ⓑ Cover, handle
3-849-326-21 Ⓐ Button, LIGHT/BATT (yellow)
3-849-326-31 Ⓑ Button, AM FREQUENCY DISPLAY
3-884-029-00 Ⓑ Spring Contact; MEMO-LITE (S9)
X-3884-005-0 Ⓑ Knob Ass'y, FM tuning
Printed Circuit Board, lamp
TA, K 3 x 14
1-518-305-00 Ⓑ Lamp, pilot; 8 V, 50 mA (PL3)
3-884-010-00 Ⓑ Knob, SW BAND SELECTOR
▲ A 3-884-052-00 Ⓑ Foot, rubber
▲ C 3-884-088-00 Ⓔ Handle
♦ A 3-811-133-00 Ⓐ Spring, knob
X-3884-015-1 (AEP, UK, E model) Ⓜ
X-3884-015-3 (Canadian model) Panel Ass'y, front; including parts marked ● A and ● B
X-3884-002-0 Ⓑ Knob Ass'y; MODE, AM RF GAIN
■ A 3-884-168-00 Ⓑ Spring, knob
▲ B 3-884-082-00 Ⓑ Foot
3-884-062-00 Ring (A), ornament
● B 3-884-101-00 Ⓑ Cover, illumination
X-3884-004-0 Ⓑ Knob (A) Ass'y; SW BAND SELECTOR
X-3884-018-1 Ⓒ Knob Ass'y, PRESELECTOR; including part marked ■ A
X-3884-017-1 Ⓕ Knob Ass'y, MW/SW TUNING DIAL; including part marked ♦ A
● A 3-884-061-00 Ⓑ Lid, illumination

**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
  (–) = slotted head
- Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.



(2)


3-884-060-00 Ⓑ Lid, battery
1-446-158-00 Ⓙ Transformer, power (T3)
3-884-025-00 Ⓑ Spring, battery negative
X-3884-016-3 Ⓙ Case Ass'y, top; including parts marked ♠ A to ♠ C
TA, BV 3 x 6
3-884-098-00 Ⓑ Holder (L),
♠ A 3-884-026-00 Ⓐ Spring
3-884-027-00 Ⓑ Spring
1-509-510-00 (AEP, E, UK model) Ⓒ
1-509-511-00 (Canadian model) Connector; AC IN w/switch S12 (J6)
P 2.6 x 6
♠ C 3-884-096-00 Ⓑ Button, release
♠ B 3-884-067-00 Ⓑ Cover, release button
TA, P 3 x 10
P 3 x 6
3-884-041-00 Ⓑ Plate, battery positive
3-882-414-00 Ⓑ Label, voltage selection
3-884-024-00 Ⓑ Spring, battery negative
P 2 x 4
1-507-447-XX Ⓑ Connector; EXT POWER IN DC 9 V (J5)
1-552-026-00 Ⓒ Selector, voltage (S13)
PTP 3 x 8
1-226-163-00 Ⓑ Resistor, variable, 5 kΩ-D; BASS (VR4)
1-226-162-00 Ⓑ Resistor, variable 5 kΩ-A; TREBLE (VR2)
Holder, power transformer
Printed Circuit Board, control
1-226-161-00 Ⓑ Resistor, variable 10 kΩ-D; VOLUME (VR3)
1-507-389-XX Ⓑ Jack, phone; HEADPHONES (J2)
TA, PTP 3 x 14
1-507-562-00 Ⓑ Jack, phono; REC OUT (J1), earphone (J3), timer (J4)
TA, P 3 x 10
3-884-033-00 Ⓑ Holder
P 3 x 8
Printed Circuit Board, power supply
Printed Circuit Board, power amp 89
3-845-498-00 Ⓑ Cushion
P 3 x 8
9-911-853-XX Ⓒ Cushion

**Note:**

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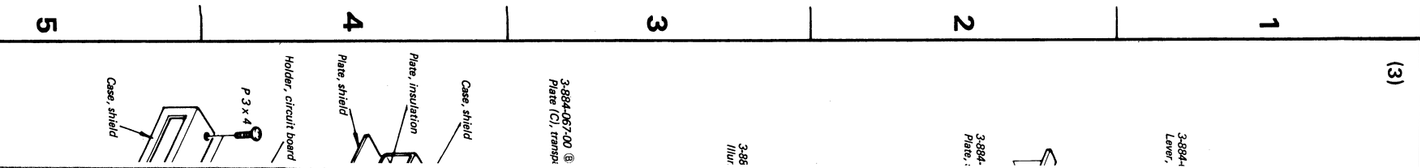
  (–) = slotted head
- Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

**Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.**

**Note: Les composants identifiés par un tramé et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.**

(3)

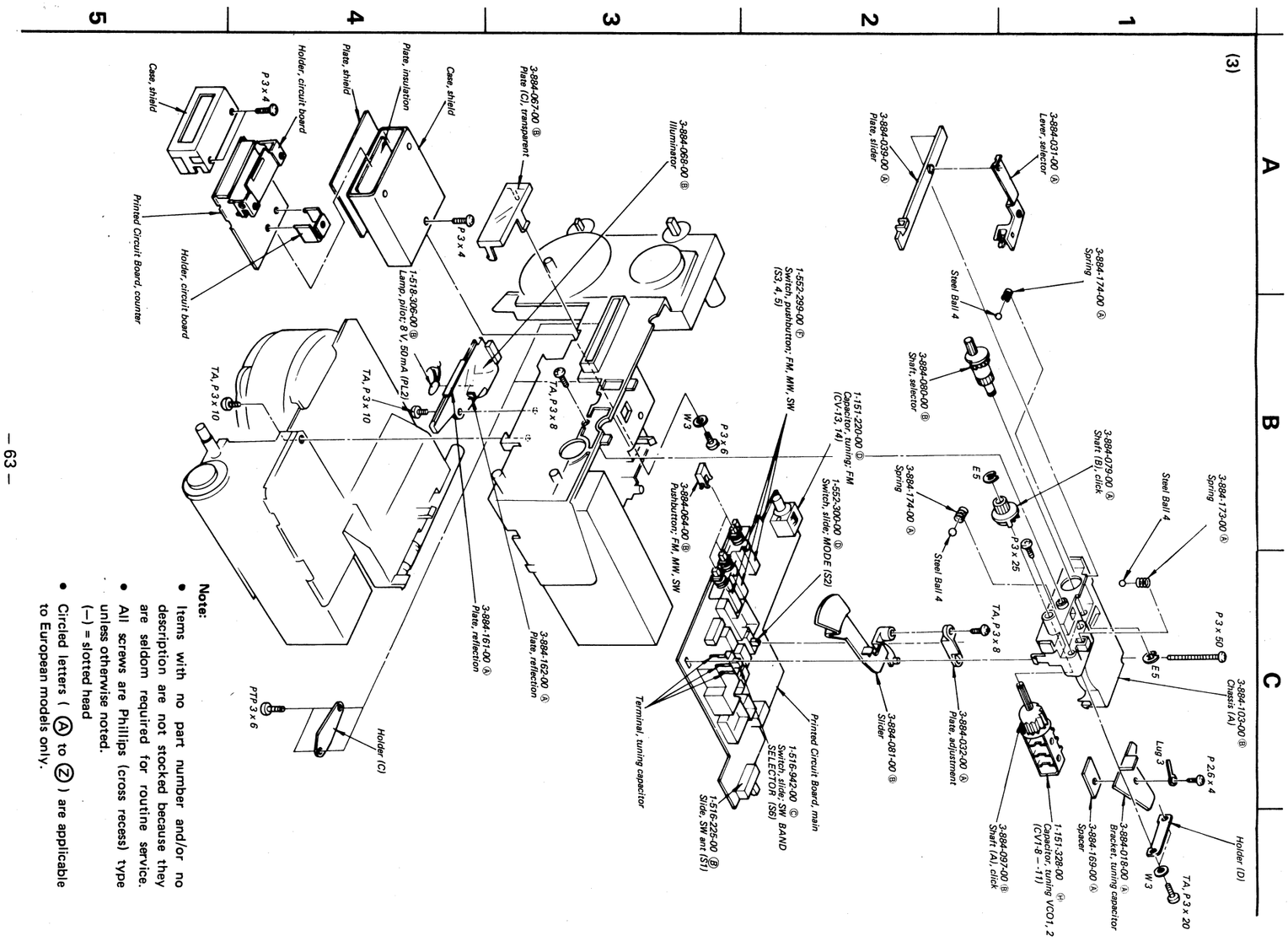


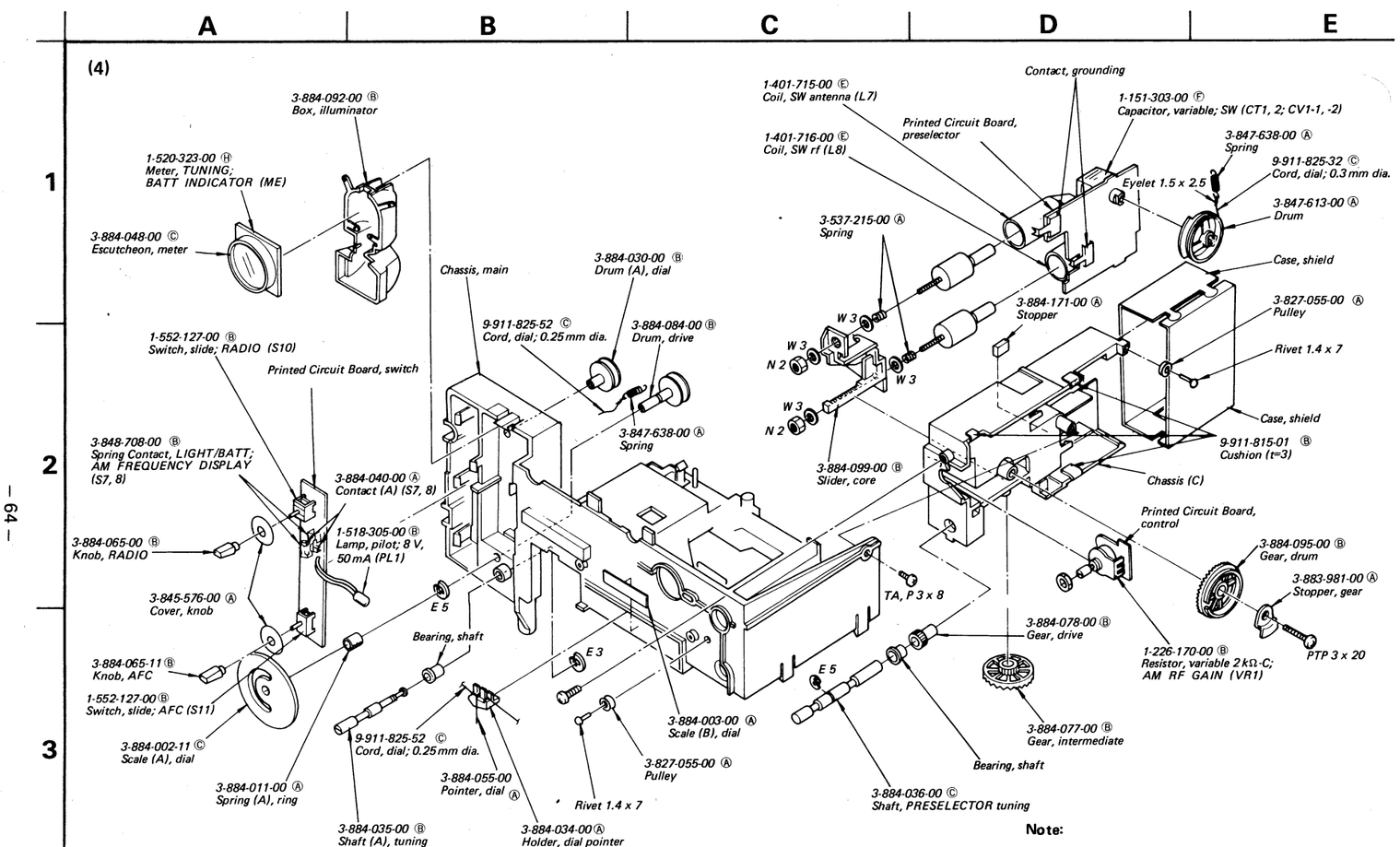
**Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.**

**marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.**

unless otherwise noted.
(–) = slotted head

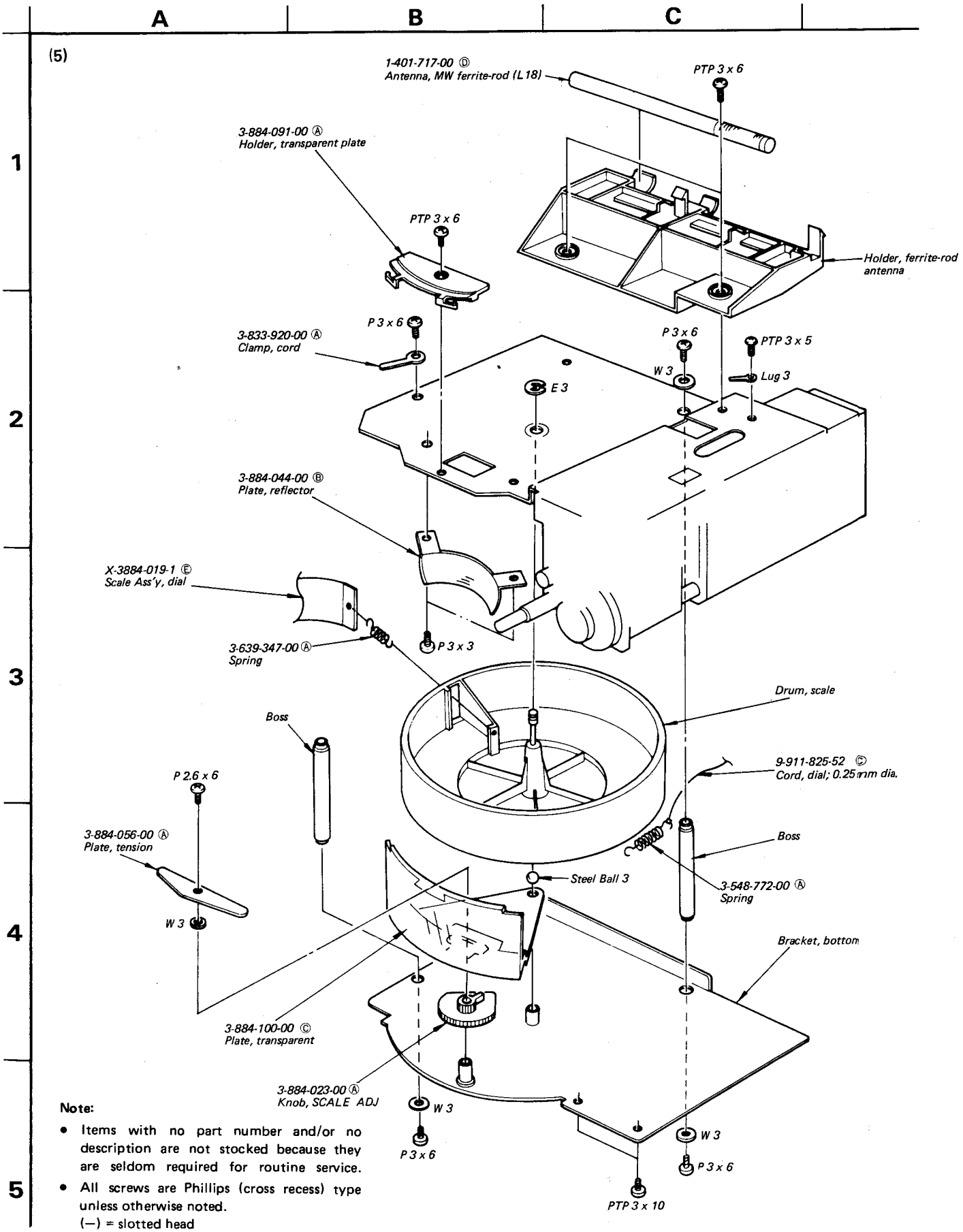
- Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.



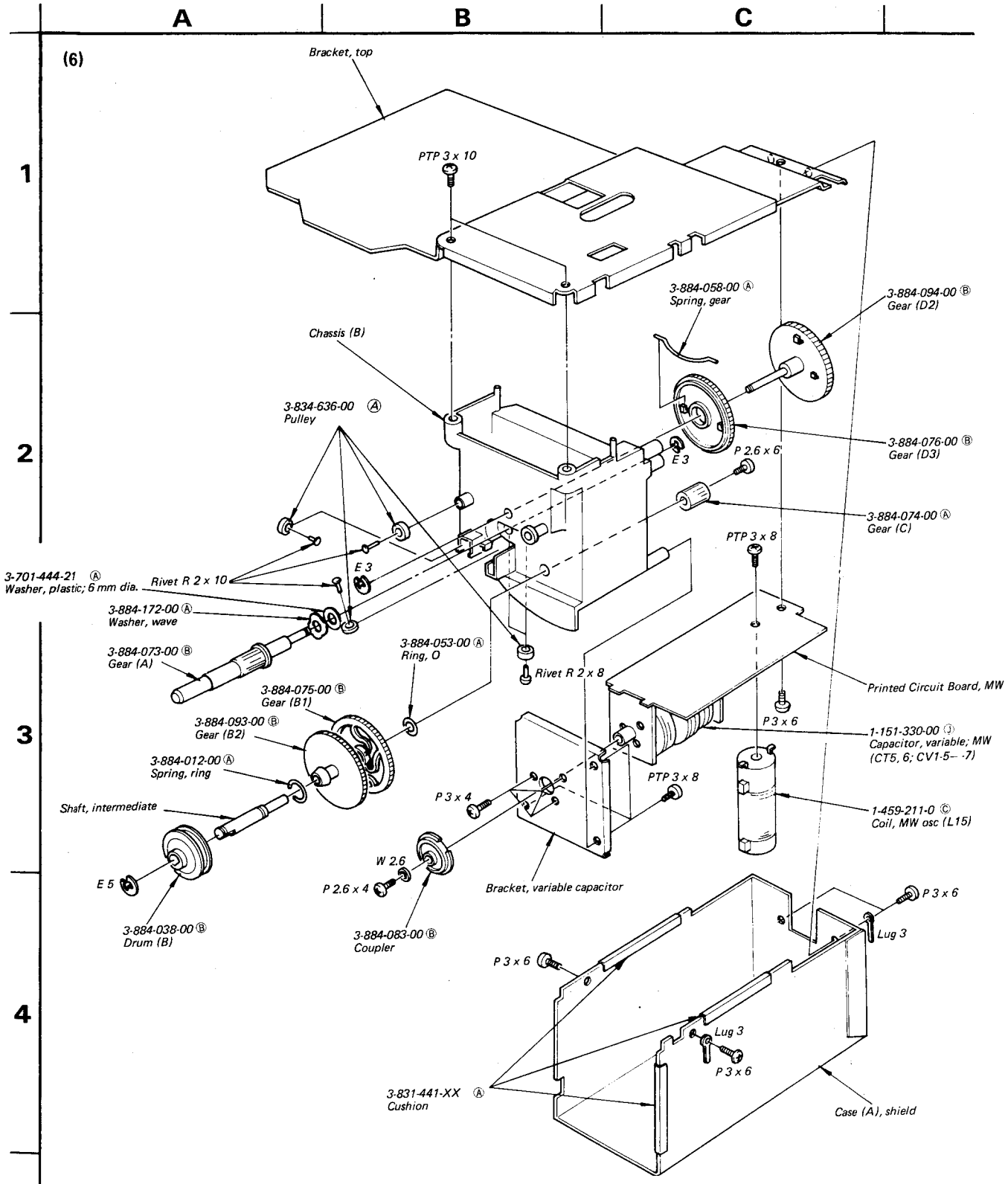

**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
  (–) = slotted head
- Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.




**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
  (—) = slotted head
- Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.




**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
  (–) = slotted head
- Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

# SECTION 6

# ELECTRICAL PARTS LIST

Note: Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

| Ref. No. | Part No. | Description |
|---|---|---|
| | | **SEMICONDUCTORS** |
| | | **Transistors** |
| ⇒Q1 | 8-722-762-00 | Ⓕ 3SK37-62 |
| ⇒Q2, 3 | 8-722-384-01 | Ⓔ 2SK23A |
| Q4 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q5, 6 | 8-722-382-04 | Ⓔ 2SK23A |
| ⇒Q7 | 8-729-663-47 | Ⓒ 2SC1364 |
| ⇒Q8 | 8-727-312-00 | Ⓔ 2SK42 |
| Q9–12 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q13 | 8-729-663-47 | Ⓒ 2SC1364 |
| Q14 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q15 | 8-727-788-00 | Ⓒ 2SA678 |
| ⇒Q16 | 8-729-663-47 | Ⓒ 2SC1364 |
| ⇒Q17 | 8-760-514-10 | Ⓕ 2SA772 |
| Q18 | 8-760-335-10 | Ⓓ 2SC1474 |
| ⇒Q19 | 8-729-663-47 | Ⓒ 2SC1364 |
| ⇒Q20 | 8-727-788-00 | Ⓒ 2SA678 |
| Q21 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q22 | 8-722-384-01 | Ⓔ 2SK23A |
| Q23 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q24 | 8-727-312-00 | Ⓔ 2SK42 |
| ⇒Q25, 26 | 8-729-803-04 | Ⓐ 2SC930 |
| Q27, 28 | 8-729-663-47 | Ⓒ 2SC1364 |
| Q29 | 8-763-213-00 | Ⓓ 2SA861 |
| ⇒Q30 | 8-729-803-04 | Ⓐ 2SC930 |
| Q31 | 8-722-384-04 | Ⓔ 2SK23A |
| Q32–36 | 8-729-803-04 | Ⓐ 2SC930 |
| Q37 | 8-729-866-83 | Ⓔ 2SC668 |
| ⇒Q38 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q39, 40 | 8-729-663-47 | Ⓒ 2SC1364 |
| ⇒Q41 | 8-727-788-00 | Ⓒ 2SA678 |
| ⇒Q42, 43 | 8-729-803-04 | Ⓐ 2SC930 |
| Q44 | 8-729-663-47 | Ⓒ 2SC1364 |
| ⇒Q46 | 8-727-788-00 | Ⓒ 2SA678 |
| Q47–49 | 8-729-663-47 | Ⓒ 2SC1364 |
| ⇒Q50 | 8-729-803-04 | Ⓐ 2SC930 |
| Q51 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q53 | 8-761-510-06 | Ⓙ 2SK58 |
| Q55–66 | 8-729-663-47 | Ⓒ 2SC1364 |
| Q67, 68 | 8-729-803-04 | Ⓐ 2SC930 |
| ⇒Q70 | 8-729-671-13 | Ⓒ 2SC710 |
| Q71, 72 | 8-729-663-47 | Ⓒ 2SC1364 |
| | | **Diodes** |
| D1–6 | 8-719-815-55 | Ⓐ 1S1555 |
| ⇒D7, 8 | 8-719-026-11 | Ⓐ 1T261 |
| ⇒D9 | 8-719-422-21 | Ⓐ 1T22AM |
| D10, 11 | 8-719-026-11 | Ⓐ 1T261 |
| D12–14 | 8-719-815-55 | Ⓐ 1S1555 |
| D15 | 8-729-803-04 | Ⓐ 2SC930 |
| D16 | 8-719-122-00 | Ⓐ VD1220 |
| ⇒D17 | 8-719-026-11 | Ⓐ 1T261 |
| D18 | 8-719-815-55 | Ⓐ 1S1555 |
| D19 | ⚠8-719-815-55 | Ⓐ 1S1555 |
| D20, 21 | ⚠8-719-200-02 | Ⓐ 10E2 |
| D22 | 8-719-713-93 | Ⓒ 1S2139C |
| D23–25 | 8-719-815-55 | Ⓐ 1S1555 |
| D26 | 8-719-122-00 | Ⓐ VD1220 |
| ⇒D27, 28 | 8-719-905-45 | Ⓔ FC54E |
| D29 | 8-719-815-55 | Ⓐ 1S1555 |
| D30 | 8-719-122-00 | Ⓐ VD1220 |
| ⇒D31 | 8-719-026-11 | Ⓐ 1T261 |
| D32 | 8-719-301-03 | Ⓒ SEL103R |
| LED | 8-719-905-12 | Ⓛ SL1512 |
| | | **ICs** |
| IC1 | 8-751-620-00 | Ⓕ CX162 |
| ⇒IC2 | 8-759-984-13 | Ⓔ MB84013 |
| IC3 | 8-759-250-81 | Ⓗ TC5081P |
| IC4 | 8-759-648-25 | Ⓝ M54825P |
| ⇒IC6 | 8-759-155-10 | Ⓙ μPB551C |
| IC7 | 8-759-270-60 | Ⓔ TA7060P |
| IC8 | 8-759-902-90 | Ⓕ SN74LS290N |
| | | **Thermistor** |
| Th1, 2 | 1-800-071-XX | Ⓐ S-300 |

⇒: Due to standardization, interchangeable replacemen may be substituted for parts specified in the diagrams.

**Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.**

**Note: Les composants identifiés par un tramé et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.**

**Note:** Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

| *Ref. No.* | *Part No.* | *Description* |
|---|---|---|
| | | **TRANSFORMERS** |
| T1, 2 | 1-417-033-00 Ⓑ | Matching |
| T3 | ⚠1-446-158-00 Ⓙ | Power |
| IFT-A1 | 1-404-098-00 Ⓑ | IFT, SW |
| IFT-A2, 3 | 1-404-099-00 Ⓑ | IFT, SW |
| IFT-A4 | 1-404-100-00 Ⓑ | IFT, MW |
| IFT-F1 | 1-403-872-00 Ⓑ | IFT, FM |
| IFT-F2 | 1-403-959-00 Ⓓ | IFT, FM |
| IFT-F3 | 1-403-953-00 Ⓑ | IFT, FM |
| | | **COILS** |
| L1 | 1-407-158-XX Ⓐ | Microinductor 12 μH |
| L2, 3 | 1-407-187-XX Ⓐ | Microinductor 5.6 μH |
| L5 | 1-407-188-XX Ⓐ | Microinductor 6.8 μH |
| L6 | 1-407-182-XX Ⓐ | Microinductor 2.2 μH |
| L7 | 1-401-715-00 Ⓔ | Coil, SW antenna |
| L8 | 1-401-716-00 Ⓔ | Coil, SW rf |
| L10 | 1-407-173-XX Ⓐ | Microinductor 220 μH |
| L14 | 1-407-181-XX Ⓐ | Microinductor 1.8 μH |
| L15 | 1-459-211-00 Ⓒ | Coil, MW osc |
| L16 | 1-407-732-00 Ⓐ | Microinductor 3.3 μH |
| L18 | 1-401-717-00 Ⓓ | Antenna, MW ferrite-rod |
| L19 | 1-425-975-00 Ⓑ | Coil, MW rf |
| L20 | 1-407-160-XX Ⓐ | Microinductor 18 μH |
| L21 | 1-407-179-00 Ⓐ | Microinductor 1.2 μH |
| L22 | 1-407-182-XX Ⓐ | Microinductor 2.2 μH |
| L23 | 1-407-184-XX Ⓐ | Microinductor 3.3 μH |
| L24 | 1-407-185-XX Ⓐ | Microinductor 3.9 μH |
| L25 | 1-403-953-00 Ⓑ | 10 MHz IFT |
| L26 | 1-407-160-XX Ⓐ | Microinductor 18 μH |
| L27, 28 | 1-407-161-XX Ⓐ | Microinductor 22 μH |
| L29–31 | 1-407-160-XX Ⓐ | Microinductor 18 μH |
| L32 | 1-405-783-00 Ⓑ | Coil, SW 3 osc |
| L33 | 1-405-782-00 Ⓑ | Coil, SW 2 osc |
| L34 | 1-405-781-00 Ⓑ | Coil, SW 1 osc |
| L35 | 1-407-180-XX Ⓐ | Microinductor 1.5 μH |
| L36 | 1-405-713-00 Ⓑ | Coil, SW osc |
| L37 | 1-407-856-00 Ⓒ | Coil, choke |
| L38 | 1-407-192-XX Ⓑ | Coil, VFO osc |
| L39 | 1-407-169-XX Ⓑ | Microinductor 100 μH |
| L40 | 1-407-160-XX Ⓐ | Microinductor 18 μH |

**Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.**

| *Ref. No.* | *Part No.* | *Description* |
|---|---|---|
| L41 | 1-407-161-XX Ⓐ | Microinductor 22 μH |
| L42 | 1-407-173-XX Ⓐ | Microinductor 220 μH |
| L43 | 1-407-166-XX Ⓐ | Microinductor 56 μH |
| L44 | 1-407-159-XX Ⓐ | Microinductor 15 μH |
| L45 | 1-407-161-XX Ⓐ | Microinductor 22 μH |
| L46 | 1-407-161-XX Ⓐ | Microinductor 22 μH |
| L49 | 1-407-157-XX Ⓐ | Microinductor 10 μH |
| L50 | 1-407-173-XX Ⓐ | Microinductor 220 μH |
| L51 | 1-407-178-XX Ⓐ | Microinductor 1 μH |
| L52 | 1-407-188-XX Ⓐ | Microinductor 6.8 μH |
| L53 | 1-407-157-XX Ⓐ | Microinductor 10 μH |

**CAPACITORS**

All capacitors are in μF and ceramic unless otherwise noted.
50 WV or less are not indicated except for electrolytics.
pF : μμF, elect : electrolytic

| | | | |
|---|---|---|---|
| C1 | 1-102-118-00 Ⓐ | 0.0012 | |
| C2 | 1-102-958-00 Ⓐ | 20 p | |
| C3 | 1-102-119-00 Ⓐ | 0.0015 | |
| C4 | 1-102-947-00 Ⓐ | 10 p | |
| C5 | 1-102-118-00 Ⓐ | 0.0012 | |
| C8 | 1-102-125-00 Ⓐ | 0.0047 | |
| C9, 10 | 1-161-033-00 Ⓐ | 0.015 | semiconductor |
| C11 | 1-101-923-00 Ⓐ | 0.01 | |
| C13 | 1-101-923-00 Ⓐ | 0.01 | |
| C15 | 1-102-947-00 Ⓐ | 10 p | |
| C16 | 1-121-414-00 Ⓐ | 100 | 10 V elect |
| C17 | 1-102-935-00 Ⓐ | 2 p | |
| C18 | 1-102-116-00 Ⓐ | 680 p | |
| C19 | 1-101-923-00 Ⓐ | 0.01 | |
| C20 | 1-102-936-00 Ⓐ | 3 p | |
| | 1-102-937-00 Ⓐ | 4 p | |
| | 1-102-938-00 Ⓐ | 5 p | |
| C21 | 1-107-073-00 Ⓐ | 33 p | silvered mica |
| C22 | 1-102-112-00 Ⓐ | 330 p | |
| C23 | 1-102-114-00 Ⓐ | 470 p | |
| C28 | 1-101-923-00 Ⓐ | 0.01 | |
| C29 | 1-121-651-00 Ⓐ | 10 | 16 V elect |
| C30, 31 | 1-101-923-00 Ⓐ | 0.01 | |
| C32 | 1-121-391-00 Ⓐ | 1 | 50 V elect |
| C33 | 1-121-395-00 Ⓐ | 4.7 | 25 V elect |
| C36 | 1-102-125-00 Ⓐ | 0.0047 | |
| C38 | 1-102-936-00 Ⓐ | 3 p | |

**Note: Les composants identifiés par un tramé et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.**

**Note:** Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

| Ref. No. | Part No. | Description | | |
|---|---|---|---|---|
| C40 | 1-121-651-00 Ⓐ | 10 | 16 V | elect |
| C42 | 1-101-880-00 Ⓐ | 47 p | | |
| C43 | 1-102-942-00 Ⓐ | 5 p | | |
| C44 | 1-102-947-00 Ⓐ | 10 p | | |
| C48 | 1-101-579-00 Ⓐ | 4.5 p | | |
| C49 | 1-102-936-00 Ⓐ | 3 p | | |
| C50 | 1-102-953-00 Ⓐ | 18 p | | |
| C51 | 1-101-797-00 Ⓐ | 0.1 | | |
| C52 | 1-102-116-00 Ⓐ | 680 p | | |
| C53 | 1-102-106-00 Ⓐ | 100 p | | |
| C54 | 1-102-936-00 Ⓐ | 3 p | | |
| C55 | 1-101-837-00 Ⓐ | 0.5 p | | |
| C56, 58 | 1-101-923-00 Ⓐ | 0.01 | | |
| C60 | 1-102-947-00 Ⓐ | 10 p | | |
| C62 | 1-101-923-00 Ⓐ | 0.01 | | |
| C68 | 1-102-114-00 Ⓐ | 470 p | | |
| C69 | 1-121-413-00 Ⓐ | 100 | 6.3 V | elect |
| C70 | 1-121-651-00 Ⓐ | 10 | 16 V | elect |
| C71 | 1-127-019-00 Ⓐ | 0.1 | 16 V | solid aluminum |
| C72 | 1-121-726-00 Ⓐ | 0.47 | 50 V | elect |
| C73 | 1-121-414-00 Ⓐ | 100 | 10 V | elect |
| C74 | 1-102-106-00 Ⓐ | 100 p | | |
| C75 | 1-121-414-00 Ⓐ | 100 | 10 V | elect |
| C76 | 1-102-121-00 Ⓐ | 0.0022 | | |
| C78 | 1-121-395-00 Ⓐ | 4.7 | 25 V | elect |
| C79 | 1-121-805-00 Ⓐ | 330 | 10 V | elect |
| C80 | 1-121-420-00 Ⓐ | 220 | 10 V | elect |
| C81 | ⚠1-121-943-00 Ⓐ | 1,000 | 10 V | elect |
| C83 | ⚠1-123-074-00 Ⓐ | 2,200 | 10 V | elect |
| C84, 85 | ⚠1-108-364-00 Ⓐ | 0.0015 | mylar | |
| C86 | 1-102-942-00 Ⓐ | 0.5 p | | |
| C87 | 1-102-637-00 Ⓐ | 12 p | | |
| C88 | 1-102-947-00 Ⓐ | 10 p | | |
| C89 | 1-101-923-00 Ⓐ | 0.01 | | |
| C90 | 1-101-797-00 Ⓐ | 0.1 | | |
| C91 | 1-102-529-00 Ⓐ | 100 p | | |
| C92 | 1-102-753-00 Ⓐ | 36 p | | |
| C93 | 1-101-977-00 Ⓐ | 10 p | | |
| C94 | 1-102-962-00 Ⓐ | 30 p | | |
| C95, 96 | 1-101-923-00 Ⓐ | 0.01 | | |

| Ref. No. | Part No. | Description | | |
|---|---|---|---|---|
| C97–99 | 1-161-033-00 Ⓐ | 0.015 | | semiconductor |
| C100 | 1-102-114-00 Ⓐ | 470 p | | |
| C101, 102 | 1-101-923-00 Ⓐ | 0.01 | | |
| C105 | 1-101-923-00 Ⓐ | 0.01 | | |
| C107 | 1-121-395-00 Ⓐ | 4.7 | 25 V | elect |
| C111 | 1-102-074-00 Ⓐ | 0.001 | | |
| C112, 114 | 1-101-923-00 Ⓐ | 0.01 | | |
| C116 | 1-102-964-00 Ⓐ | 36 p | | |
| C117, 118 | 1-102-966-00 Ⓐ | 43 p | | |
| C119 | 1-101-890-00 Ⓐ | 36 p | | |
| C120 | 1-101-880-00 Ⓐ | 47 p | | |
| C121 | 1-102-971-00 Ⓐ | 82 p | | |
| C122 | 1-102-966-00 Ⓐ | 43 p | | |
| C123 | 1-102-959-00 Ⓐ | 22 p | | |
| C125 | 1-101-923-00 Ⓐ | 0.01 | | |
| C128 | 1-102-949-00 Ⓐ | 12 p | | |
| C129, 130 | 1-101-923-00 Ⓐ | 0.01 | | |
| C133 | 1-102-109-00 Ⓐ | 180 p | | |
| C134 | 1-102-111-00 Ⓐ | 270 p | | |
| C135 | 1-102-109-00 Ⓐ | 180 p | | |
| C136 | 1-102-111-00 Ⓐ | 270 p | | |
| C137 | 1-102-109-00 Ⓐ | 180 p | | |
| C138 | 1-101-923-00 Ⓐ | 0.01 | | |
| C139 | 1-121-751-00 Ⓐ | 330 | 6.3 V | elect |
| C140 | 1-101-923-00 Ⓐ | 0.01 | | |
| C144 | 1-102-106-00 Ⓐ | 100 p | | |
| C145 | 1-102-934-00 Ⓐ | 1 p | | |
| C146 | 1-102-943-00 Ⓐ | 6 p | | |
| C147 | 1-102-942-00 Ⓐ | 5 p | | |
| C149 | 1-102-951-00 Ⓐ | 15 p | | |
| C150 | 1-102-744-00 Ⓐ | 4 p | | |
| C151 | 1-102-953-00 Ⓐ | 18 p | | |
| C152 | 1-102-966-00 Ⓐ | 43 p | | |
| C155 | 1-101-923-00 Ⓐ | 0.01 | | |
| C157 | 1-101-923-00 Ⓐ | 0.01 | | |
| C160 | 1-102-074-00 Ⓐ | 0.001 | | |
| C161 | 1-121-651-00 Ⓐ | 10 | 16 V | elect |
| C163 | 1-102-949-00 Ⓐ | 12 p | | |
| C164 | 1-101-942-00 Ⓐ | 5 p | | |
| C165 | 1-101-923-00 Ⓐ | 0.01 | | |

**Note:** The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

**Note:** Les composants identifiés par un tramé et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

**Note:** Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

| *Ref. No.* | *Part No.* | *Description* | | |
|---|---|---|---|---|
| C166 | 1-101-837-00 Ⓐ | 0.5 p | | |
| C167 | 1-161-032-00 Ⓐ | 0.01 | | semiconductor |
| C168–171 | 1-101-923-00 Ⓐ | 0.01 | | |
| C172 | 1-102-074-00 Ⓐ | 0.001 | | |
| C174, 175 | 1-101-923-00 Ⓐ | 0.01 | | |
| C176 | 1-121-651-00 Ⓐ | 10 | 16 V | elect |
| C177 | 1-101-923-00 Ⓐ | 0.01 | | |
| C178 | 1-121-352-00 Ⓐ | 47 | 10 V | elect |
| C179, 180 | 1-102-106-00 Ⓐ | 100 p | | |
| C181 | 1-121-726-00 Ⓐ | 0.47 | 50 V | elect |
| C183 | 1-101-923-00 Ⓐ | 0.01 | | |
| C184 | 1-102-112-00 Ⓐ | 330 p | | |
| C185 | 1-102-114-00 Ⓐ | 470 p | | |
| C186 | 1-102-116-00 Ⓐ | 680 p | | |
| C187 | 1-107-073-00 Ⓐ | 33 p | | silvered mica |
| C188 | 1-102-960-00 Ⓐ | 24 p | | |
| C190 | 1-101-923-00 Ⓐ | 0.01 | | |
| C191 | 1-101-880-00 Ⓐ | 47 p | | |
| C192 | 1-102-958-00 Ⓐ | 20 p | | |
| C193 | 1-101-923-00 Ⓐ | 0.01 | | |
| C196 | 1-102-106-00 Ⓐ | 100 p | | |
| C197 | 1-102-106-00 Ⓐ | 100 p | | |
| C198 | 1-101-081-00 Ⓐ | 130 p | | |
| C199 | 1-102-106-00 Ⓐ | 100 p | | |
| C202 | 1-102-074-00 Ⓐ | 0.001 | | |
| C203 | 1-121-402-00 Ⓐ | 33 | 10 V | elect |
| C204 | 1-121-391-00 Ⓐ | 1 | 50 V | elect |
| C205 | 1-121-395-00 Ⓐ | 4.7 | 25 V | elect |
| C208 | 1-102-074-00 Ⓐ | 0.001 | | |
| C209 | 1-102-973-00 Ⓐ | 100 | | |
| C210 | 1-102-949-00 Ⓐ | 180 p | | |
| C211 | 1-121-352-00 Ⓐ | 47 | 10 V | elect |
| C212 | 1-161-033-00 Ⓐ | 0.015 | | semiconductor |
| C213 | 1-102-936-00 Ⓐ | 3 p | | |
| | 1-102-937-00 Ⓐ | 4 p | | |
| | 1-102-938-00 Ⓐ | 5 p | | |
| C214 | 1-101-923-00 Ⓐ | 0.01 | | |
| C216 | 1-102-106-00 Ⓐ | 100 p | | |
| C219 | 1-101-923-00 Ⓐ | 0.01 | | |
| C222 | 1-102-074-00 Ⓐ | 0.001 | | |

| *Ref. No.* | *Part No.* | *Description* | | |
|---|---|---|---|---|
| C224 | 1-102-944-00 Ⓐ | 7 p | | |
| C225 | 1-102-959-00 Ⓐ | 22 p | | |
| C226 | 1-121-413-00 Ⓐ | 100 | 6.3 V | elect |
| C255 | 1-102-121-00 Ⓐ | 0.0022 | | |
| C256 | 1-102-106-00 Ⓐ | 100 p | | |
| C257 | 1-101-923-00 Ⓐ | 0.01 | | |
| C258 | 1-102-112-00 Ⓐ | 330 p | | |
| C259 | 1-121-726-00 Ⓐ | 0.47 | 50 V | elect |
| C260 | 1-102-964-00 Ⓐ | 36 p | | |
| C262 | 1-101-923-00 Ⓐ | 0.01 | | |
| C264 | 1-101-923-00 Ⓐ | 0.01 | | |
| C266, 267 | 1-101-923-00 Ⓐ | 0.01 | | |
| C268 | 1-121-726-00 Ⓐ | 0.47 | | elect |
| C270 | 1-101-884-00 Ⓐ | 56 p | | |
| C271 | 1-102-074-00 Ⓐ | 0.001 | | |
| C272 | 1-102-116-00 Ⓐ | 680 p | | |
| C273 | 1-102-953-00 Ⓐ | 18 p | | |
| C274 | 1-102-960-00 Ⓐ | 24 p | | |
| C275 | 1-161-036-00 Ⓐ | 0.047 | | semiconductor |
| C276–278 | 1-101-923-00 Ⓐ | 0.01 | | |
| C280 | 1-102-945-00 Ⓐ | 8 p | | |
| C281 | 1-101-923-00 Ⓐ | 0.01 | | |
| C282 | 1-102-106-00 Ⓐ | 100 p | | |
| C283 | 1-102-947-00 Ⓐ | 10 p | | |
| C285 | 1-101-923-00 Ⓐ | 0.01 | | |
| C289 | 1-102-106-00 Ⓐ | 100 p | | |
| C290 | 1-102-953-00 Ⓐ | 18 p | | |
| C291 | 1-121-391-00 Ⓐ | 1 | 50 V | elect |
| C292 | 1-121-651-00 Ⓐ | 10 | 16 V | elect |
| C293 | 1-102-973-00 Ⓐ | 100 p | | |
| C294 | 1-121-414-00 Ⓐ | 100 | 10 V | elect |
| CT1, 2<br>CV1-1, 2 | 1-151-303-00 Ⓕ | Variable; SW | | |
| CT5, 6<br>CV1-5–7 | 1-151-330-00 Ⓙ | Variable; MW | | |
| CT3, 4 | 1-141-138-XX Ⓐ | Trimmer | | |
| CT8–10 | 1-141-138-XX Ⓐ | Trimmer | | |
| CT11 | 1-141-174-00 Ⓑ | Trimmer | | |

Note: Circled letters ( Ⓐ to Ⓩ ) are applicable to European models only.

| Ref. No. | Part No. | Description |
|---|---|---|
| CV1-8–11 | 1-151-328-00 Ⓗ | Variable; VCO1, 2 |
| CV1-13, 14 | 1-151-220-00 Ⓓ | Variable; FM |

**RESISTORS**

All resistors are in ohms. Common ¼ W carbon resistors are omitted. Refer to the list on the last page for their part numbers.

| | | | | |
|---|---|---|---|---|
| R122 | 1-210-364-00 Ⓐ | 330 | ⅛ W | composition |
| R290 | ⚠1-202-723-00 Ⓐ | 2.2 M | ½ W | composition (Canadian model) |

| | | |
|---|---|---|
| VR1 | 1-226-170-00 Ⓑ | Variable,2 kΩ-C; AM RF GAIN |
| VR2 | 1-226-162-00 Ⓑ | Variable, 5 kΩ-A; TREBLE |
| VR3 | 1-226-161-00 Ⓑ | Variable, 10 kΩ-D; VOLUME |
| VR4 | 1-226-163-00 Ⓑ | Variable, 5 kΩ-D; BASS |
| VT1 | 1-224-248-XX Ⓒ | Adjustable; 470 Ω-B; MIXER BALANCE 1 |
| VT2 | 1-224-251-XX Ⓒ | Adjustable, 4.7 kΩ-B; MIXER BALANCE 2 |

**SWITCHES**

| | | |
|---|---|---|
| S1 | 1-516-225-00 Ⓑ | Slide; SW ant |
| S2 | 1-552-300-00 Ⓓ | Slide; MODE |
| S3, 4, 5 | 1-552-299-00 Ⓕ | Pushbutton; FM, MW, SW |
| S6 | 1-516-942-00 Ⓒ | Slide; SW BAND SELECTOR |
| S7, 8 | 3-848-708-00 Ⓑ | Spring Contact; LIGHT/BATT, AM FREQUENCY DISPLAY |
| | 3-884-040-00 Ⓐ | Contact (A) |
| S9 | 3-884-029-00 Ⓑ | Spring Contact; MEMO-LITE |
| S10, 11 | 1-552-127-00 Ⓑ | Slide; RADIO, AFC |
| S12 | ——— | Included in J6 |
| S13 | ⚠1-552-026-00 Ⓔ | Selector, voltage |

**JACKS**

| | | |
|---|---|---|
| J1 | 1-507-562-00 Ⓑ | Phono; REC OUT |
| J2 | 1-507-389-XX Ⓑ | Phone; HEADPHONES |
| J3, 4 | 1-507-562-00 Ⓑ | Mini; earphone, timer |
| J5 | 1-507-447-XX Ⓑ | Connector; EXT POWER IN DC 9 V |
| J6 | 1-509-510-00 Ⓒ | Connector; AC IN w/switch S12 (AEP, E, UK model) |
| | 1-509-511-00 Ⓑ | Connector; AC IN w/switch S12 (Canadian model) |

Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

| Ref. No. | Part No. | Description |
|---|---|---|
| | | **MISCELLANEOUS** |
| TEL ANT | 1-501-177-00 Ⓗ | Antenna, telescopic |
| CF1, 2 | 1-527-184-XX Ⓑ | Filter, ceramic; 10.7 MHz |
| CFT | 1-403-144-00 Ⓒ | Filter, ceramic |
| CFU | 1-527-319-00 Ⓔ | Filter, ceramic |
| CNJ1 | 1-509-926-00 Ⓒ | Connector, M-type coaxial |
| ME | 1-520-323-00 Ⓗ | Meter; TUNING, BATT INDICATOR |
| PL1 | 1-518-305-00 Ⓑ | Lamp, pilot; 8 V, 50 mA |
| PL2 | 1-518-306-00 Ⓑ | Lamp, pilot; 8 V, 50 mA |
| PL3 | 1-518-305-00 Ⓑ | Lamp, pilot; 8 V, 50 mA |
| SP | 1-502-694-00 Ⓕ | Speaker |
| X1 | 1-527-318-00 Ⓔ | Unit, crystal; 18.6 MHz |
| X2 | 1-527-317-00 Ⓔ | Unit, crystal; 10 MHz |
| | 1-536-524-00 Ⓒ | Strip, terminal; 4-p |

**ACCESSORIES & PACKING MATERIALS**

| Part No. | Description |
|---|---|
| ⚠1-534-840-XX | Ⓔ Cord, power; DK-38 (AEP model) |
| ⚠1-551-218-00 | Ⓔ Cord, power; DK-50 (UK model) |
| ⚠1-551-235-00 | Cord, power; DK-51 (E model) |
| ⚠1-551-504-00 | Cord, power: (Canadian model) |
| 1-551-521-00 | Cord, power; DK-52 (E model) |
| 3-551-895-00 | Ⓑ Bag, protection |
| 3-884-119-00 | Ⓒ Cushion (L) |
| 3-884-120-00 | Ⓒ Cushion (R) |
| 3-884-122-00 | Ⓐ Spacer, dial |
| 3-884-176-00 | Ⓐ Pin, antenna terminal |
| 3-993-063-11 | Ⓑ Guide, shortwave |
| 3-993-171-11 | Ⓑ Instruction, antenna terminal |
| 3-995-830-11 | Ⓒ Manual, instruction |

Note: Les composants identifiés par un tramé et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

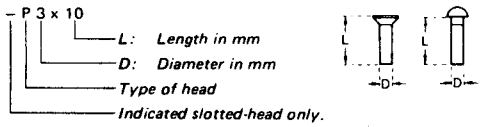
## 1/4 WATT CARBON RESISTORS Ⓐ

**Note:** Circled letter Ⓐ is applicable to European models only.

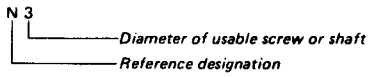
| Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1.0 | 1-246-401-00 | 10 | 1-246-425-00 | 100 | 1-246-449-00 | 1.0k | 1-246-473-00 | 10k | 1-246-497-00 | 100k | 1-246-521-00 | 1.0M | 1-246-545-00 |
| 1.1 | 1-246-402-00 | 11 | 1-246-426-00 | 110 | 1-246-450-00 | 1.1k | 1-246-474-00 | 11k | 1-246-498-00 | 110k | 1-246-522-00 | 1.1M | 1-210-814-00 |
| 1.2 | 1-246-403-00 | 12 | 1-246-427-00 | 120 | 1-246-451-00 | 1.2k | 1-246-475-00 | 12k | 1-246-499-00 | 120k | 1-246-523-00 | 1.2M | 1-210-815-00 |
| 1.3 | 1-246-404-00 | 13 | 1-246-428-00 | 130 | 1-246-452-00 | 1.3k | 1-246-576-00 | 13k | 1-246-500-00 | 130k | 1-246-524-00 | 1.3M | 1-210-816-00 |
| 1.5 | 1-246-405-00 | 15 | 1-246-429-00 | 150 | 1-246-453-00 | 1.5k | 1-246-577-00 | 15k | 1-246-501-00 | 150k | 1-246-525-00 | 1.5M | 1-210-817-00 |
| 1.6 | 1-246-406-00 | 16 | 1-246-430-00 | 160 | 1-246-454-00 | 1.6k | 1-246-578-00 | 16k | 1-246-502-00 | 160k | 1-246-526-00 | 1.6M | 1-210-818-00 |
| 1.8 | 1-246-407-00 | 18 | 1-246-431-00 | 180 | 1-246-455-00 | 1.8k | 1-246-579-00 | 18k | 1-246-503-00 | 180k | 1-246-527-00 | 1.8M | 1-210-819-00 |
| 2.0 | 1-246-408-00 | 20 | 1-246-432-00 | 200 | 1-246-456-00 | 2.0k | 1-246-580-00 | 20k | 1-246-504-00 | 200k | 1-246-528-00 | 2.0M | 1-210-820-00 |
| 2.2 | 1-246-409-00 | 22 | 1-246-433-00 | 220 | 1-246-457-00 | 2.2k | 1-246-581-00 | 22k | 1-246-505-00 | 220k | 1-246-529-00 | 2.2M | 1-210-821-00 |
| 2.4 | 1-246-410-00 | 24 | 1-246-434-00 | 240 | 1-246-458-00 | 2.4k | 1-246-582-00 | 24k | 1-246-506-00 | 240k | 1-246-530-00 | 2.4M | 1-244-754-00 |
| 2.7 | 1-246-411-00 | 27 | 1-246-435-00 | 270 | 1-246-459-00 | 2.7k | 1-246-583-00 | 27k | 1-246-507-00 | 270k | 1-246-531-00 | 2.7M | 1-244-755-00 |
| 3.0 | 1-246-412-00 | 30 | 1-246-436-00 | 300 | 1-246-460-00 | 3.0k | 1-246-584-00 | 30k | 1-246-508-00 | 300k | 1-246-532-00 | 3.0M | 1-244-756-00 |
| 3.3 | 1-246-413-00 | 33 | 1-246-437-00 | 330 | 1-246-461-00 | 3.3k | 1-246-585-00 | 33k | 1-246-509-00 | 330k | 1-246-533-00 | 3.3M | 1-244-757-00 |
| 3.6 | 1-246-414-00 | 36 | 1-246-438-00 | 360 | 1-246-462-00 | 3.6k | 1-246-586-00 | 36k | 1-246-510-00 | 360k | 1-246-534-00 | 3.6M | 1-244-758-00 |
| 3.9 | 1-246-415-00 | 39 | 1-246-439-00 | 390 | 1-246-463-00 | 3.9k | 1-246-587-00 | 39k | 1-246-511-00 | 390k | 1-246-535-00 | 3.9M | 1-244-759-00 |
| 4.3 | 1-246-416-00 | 43 | 1-246-440-00 | 430 | 1-246-464-00 | 4.3k | 1-246-488-00 | 43k | 1-246-512-00 | 430k | 1-246-536-00 | 4.3M | 1-244-760-00 |
| 4.7 | 1-246-417-00 | 47 | 1-246-441-00 | 470 | 1-246-465-00 | 4.7k | 1-246-489-00 | 47k | 1-246-513-00 | 470k | 1-246-537-00 | 4.7M | 1-244-761-00 |
| 5.1 | 1-246-418-00 | 51 | 1-246-442-00 | 510 | 1-246-466-00 | 5.1k | 1-246-490-00 | 51k | 1-246-514-00 | 510k | 1-246-538-00 | 5.1M | 1-244-762-00 |
| 5.6 | 1-246-419-00 | 56 | 1-246-443-00 | 560 | 1-246-467-00 | 5.6k | 1-246-491-00 | 56k | 1-246-515-00 | 560k | 1-246-539-00 | | |
| 6.2 | 1-246-420-00 | 62 | 1-246-444-00 | 620 | 1-246-468-00 | 6.2k | 1-246-492-00 | 62k | 1-246-516-00 | 620k | 1-246-540-00 | | |
| 6.8 | 1-246-421-00 | 68 | 1-246-445-00 | 680 | 1-246-469-00 | 6.8k | 1-246-493-00 | 68k | 1-246-517-00 | 680k | 1-246-541-00 | | |
| 7.5 | 1-246-422-00 | 75 | 1-246-446-00 | 750 | 1-246-470-00 | 7.5k | 1-246-494-00 | 75k | 1-246-518-00 | 750k | 1-246-542-00 | | |
| 8.2 | 1-246-423-00 | 82 | 1-246-447-00 | 820 | 1-246-471-00 | 8.2k | 1-246-495-00 | 82k | 1-246-519-00 | 820k | 1-246-543-00 | | |
| 9.1 | 1-246-424-00 | 91 | 1-246-448-00 | 910 | 1-246-472-00 | 9.1k | 1-246-496-00 | 91k | 1-246-520-00 | 910k | 1-246-544-00 | | |

## HARDWARE NOMENCLATURE

**Screw:**




**Nut, Washer, Retaining ring:**




| Reference Designation | Shape | Description | Remarks |
|---|---|---|---|
| | | **SCREWS** | |
| P | | pan-head screw | binding-head (B) screw for replacement |
| PWH | | pan-head screw with washer face | binding-head (B) screw and flat washer for replacement |
| PS<br>PSP | | pan-head screw with spring washer | binding-head (B) screw and spring washer for replacement |
| PSW<br>PSPW | | pan-head screw with spring and flat washers | binding-head (B) screw and spring and flat washers for replacement |
| R | | round-head screw | binding-head (B) screw for replacement |
| K | | flat-countersunk-head screw | |
| RK | | oval-countersunk-head screw | |
| B | | binding-head screw | |
| T | | truss-head screw | binding-head (B) screw for replacement |
| F | | flat-fillister-head screw | |
| RF | | fillister-head screw | |
| BV | | braizer-head screw | |

| Reference Designation | Shape | Description | Remarks |
|---|---|---|---|
| | | **SELF-TAPPING SCREWS** | |
| TA | | self-tapping screw | ex: TA, P 3 x 10 |
| PTP | | pan-head self-tapping screw | binding-head self-tapping (TA, B) screw for replacement |
| PTPWH | | pan-head self-tapping screw with washer face | binding-head self tapping (TA, B) screw and flat washer for replacement |
| PTTWH | Ⓐ | pan-head thread-rolling screw with washer face | binding-head (B) screw and flat washer for replacement |
| | | **SET SCREWS** | |
| SC | | set screw | |
| SC | | hexagon-socket set screw | ex: SC 2.6 x 4, hexagon socket |
| | | **NUT** | |
| N | | nut | |
| | | **WASHERS** | |
| W | | flat washer | |
| SW | | spring washer | |
| LW | | internal-tooth lock washer | ex: LW3, internal |
| LW | | external-tooth lock washer | ex: LW3, external |
| | | **RETAINING RINGS** | |
| E | | retaining ring | |
| G | | grip-type retaining ring | |

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